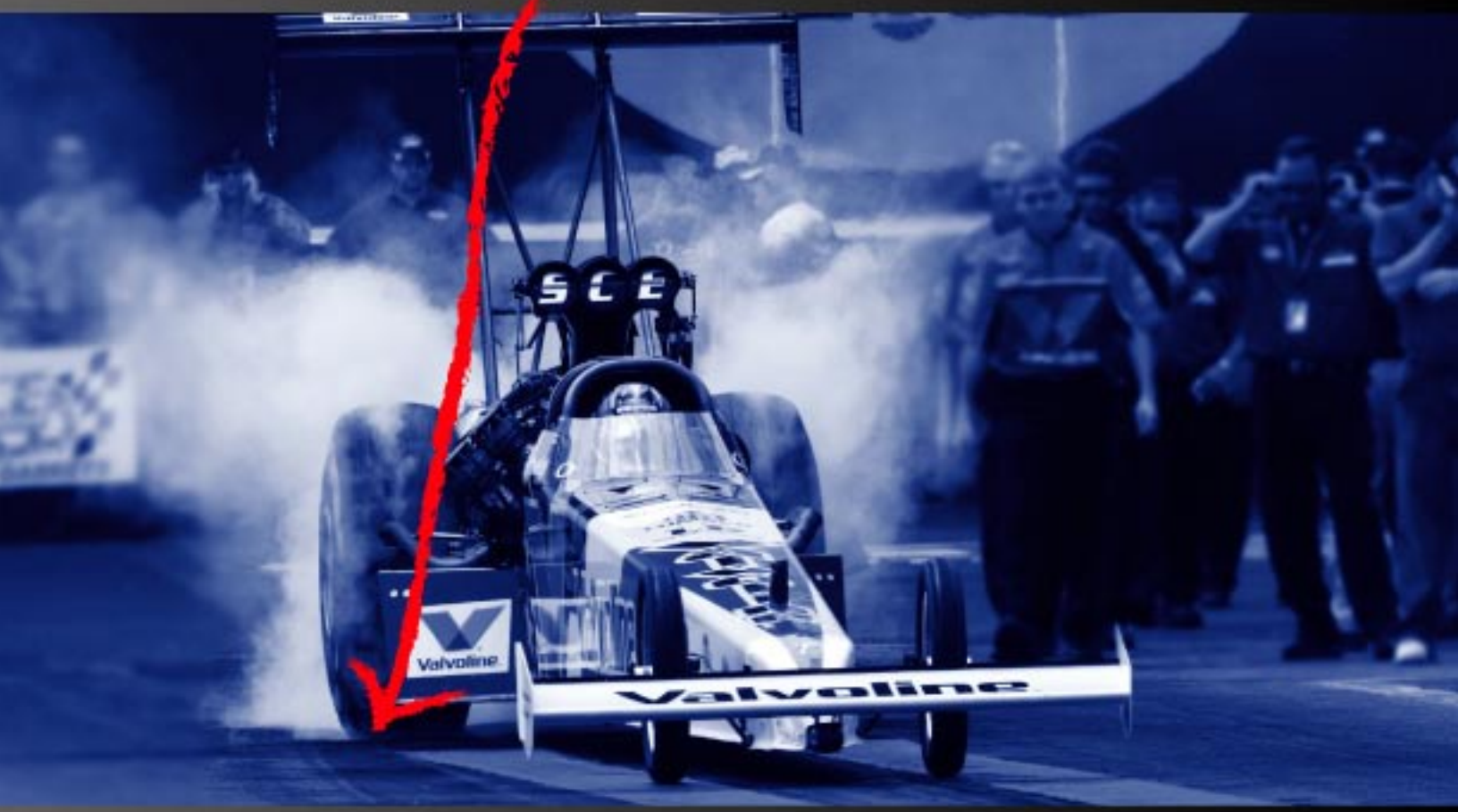




delivering **Horsepower** here



**...and here**



DAN DYE  
NMCA PRO STREET

**...and here**



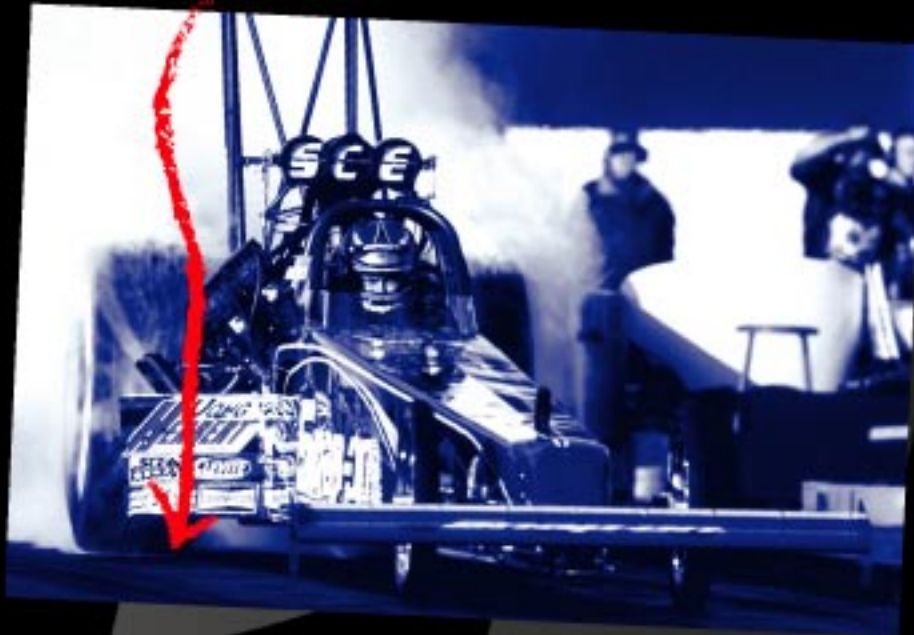
TRAVIS GORSUCH  
IMCA MODIFIED

**...and here**



SEAN BELLEMEUR  
NOSTALGIA FUEL

...and here



DOUG HERBERT  
NHRA TOP FUEL

...and here



ED BERGENHOLTZ  
NHRA PRO FWD

...and here



DUSTIN LEE  
NHRA COMP  
ELIMINATOR B/ED

...your turn <sub>B</sub>

"I've used SCE Gaskets to seal my racing engines for as long as I can remember. The Skinny Kid race cars are very competitive and they produce huge horsepower, on race day we're too busy to worry about leaking gaskets, that's why we use SCE."

**BRIAN ROBBINS**

Pro Outlaw/Street  
Pro Modified



"We've used SCE gaskets for several years and they are now THE exclusive gasket used in all of our full boogie, top dog motors. If you're looking to boost that car to the moon, this is the gasket you get. Period. SCE's professionalism and craftsmanship along with their non-exhaustive support during the R&D process for the 4G63 has made us a loyal and dedicated customer for many years to come. Keep up the fantastic work!"

**DARREN KING**

FFWD Racing Injuns

"I have used the ICS Titan head gaskets on the Mazdaspeed / Audiobahn Pro FWD for two years garnering the NHRA championship and numerous event wins. Championship performance requires superior parts, SCE Gaskets meet the test."

"Thanks again for your kick as\* gaskets. SCE #1!!!!!!!!!!!!!"  
Ron

**RON BERGENHOLTZ**

Team Manager



**ED BERGENHOLTZ**

NHRA PRO FWD CHAMPION

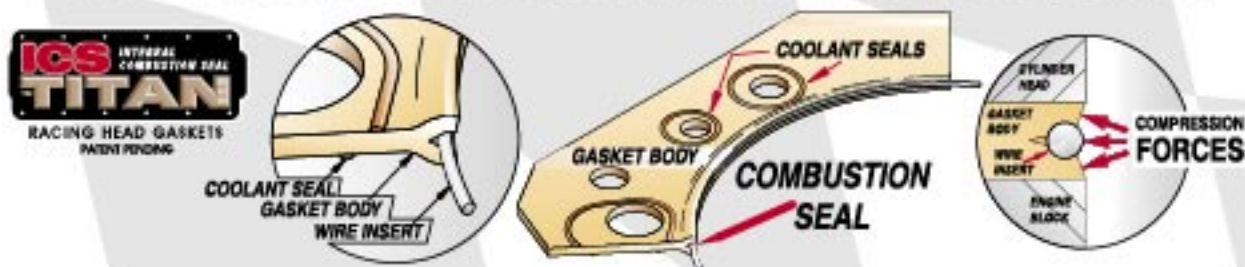
## SCE DELIVERS HORSEPOWER WITH SUPERIOR TECHNOLOGY

### COOLANT AND OIL SEALS ON TITAN AND ICS TITAN HEAD GASKETS.

Patented coolant and oil seals are designed to work with minimal clamp load, as seen in the section view these seals are offset rather than stacked accomplishing two important objectives. First, the compressive load of tightening head bolts force the seals toward the center of the annealed gasket body to form containment channels which help prevent seal blowout. Secondly, fully compressed coolant and oil seals lie in a single plane with the gasket body thereby "tripping" additional clamp load to the combustion seal allowing for increased cylinder sealing. This is true of both Titan and ICS Titan head gaskets.

## New ICS Titan

**with built in combustion seal blocks lateral flow of combustion pressure.**



Details show wire o-ring forming primary seal with upper and lower flanges forming secondary combustion pressure seal.

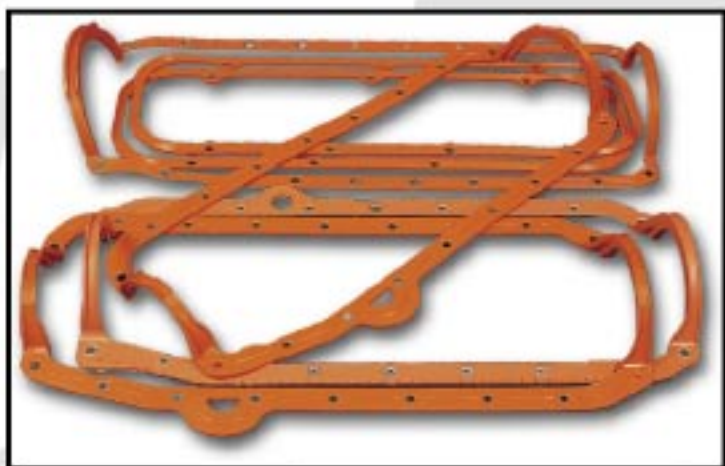
### COMBUSTION SEALS ON ICS TITAN HEAD GASKETS.

Patented Integral Combustion Seals found only on ICS Titan head gaskets take the place of o-ringed blocks or heads, with an added benefit. The illustration shows how the solid gasket body is separated for insertion of a stainless o-ring wire. Primary combustion sealing is achieved by load concentration from the inserted wire as in the case of an o-ringed block. In addition, the upper and lower flanges of the ICS combustion seal remain open toward the cylinder allowing the pressure of combustion to force them against the block and head. Extreme cylinder pressure can cause the head to lift, in this case the upper and lower flanges of the ICS seal follow the head and block providing an additional, secondary combustion gas seal. Best of all there is **no machining required!**

**FIND THEM HERE** IN HEAD GASKETS NEAR THE END OF EACH ENGINE SECTION.

#### Head Gaskets

Application	Gasket Style	Bores	.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
350-455 Oldsmobile and aftermarket blocks	Pro Copper	requires o-rings & coolant	4.200	079202	079203	079204	079205	379206	079207	079208	
	Titan	requires o-rings		179203	179204	179205	179206	179207	179208	179209	
	ICS Titan	ready to use			579204	579205	579206	579207	579208	579209	
	Pro Copper	requires o-rings & coolant		079252	079253	079254	079255	379256	079257	079258	379259
Packaged Pairs	Titan	requires o-rings	4.250*		179253	179254	179255	179256	179257	179258	
	ICS Titan	ready to use			579254	579255	579256	579257	579258	579259	
	Pro Copper	requires o-rings & coolant		079322	079323	079324	079325	379326	079327	079328	379329
	Titan	requires o-rings			179323	179324	179325	179326	179327	179328	179329
Packaged Pairs	ICS Titan	ready to use	4.300*		579324	579325	579326	579327	579328	579329	
	Pro Copper	requires o-rings & coolant		079382	079383	079384	079385	379386	079387	079388	379389
	Titan	requires o-rings			179383	179384	179385	179386	179387	179388	179389
	ICS Titan	ready to use			579384	579385	579386	579387	579388	579389	



## MOLDED RUBBER OIL PAN & VALVE COVER GASKETS

SCE Gaskets offers state of the art molded silicone rubber gaskets for most popular Oil Pan and Valve Cover applications. These gaskets offer 1 piece construction to eliminate frustrating leaks at the 4 corners of the oil pan, and they're re-usable! SCE 1 piece pan and valve cover gaskets are constructed of the highest grade silicone rubber to resist heat damage and seal irregularities in the sealing surfaces. Each gasket has built in crush limiters to prevent damage from over-tightening.

**FIND PAN GASKETS HERE** IN MISCELLANEOUS GASKETS AT THE BEGINNING OF EACH ENGINE SECTION.

### Miscellaneous Gaskets

Application	Qty	Oil Pan Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
Mark IV 1965-90		Rubber/Fiber					Silicone		
Accu Seal II	Each	1300-10	11300	11301	11302	11303	11305	11306	11308
Dyno Pak	10 pak	1300-10	1300-10	1301-10	1302-10		1305-10	1306-10	1308-10
		1pc Molded			Viton®		Viton®		Molded
Accu Seal Pro	Each	213090			21302		21305		2110R
Dyno Pak	10 pak	213090-10			21302-10		21305-10		

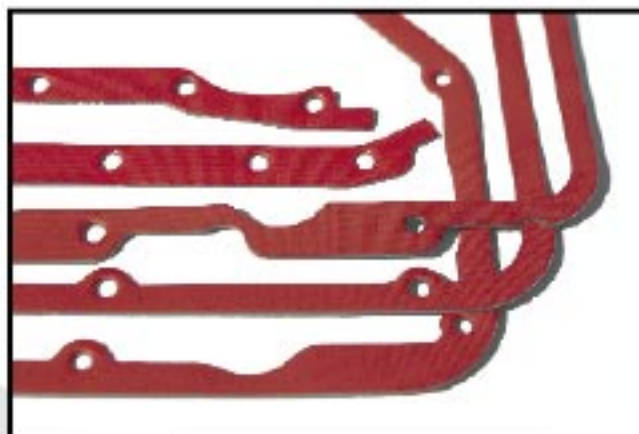
**FIND VALVE COVERS HERE** ON THE FIRST PAGE OF EACH ENGINE SECTION.

### Valve Cover Gaskets

Application	Qty	Cork, 8# Density 5/16" Thick Street/Sea	Laminated Silicone Cork 1/8" Thick Race/H Vacuum	Laminated Silicone Cork 1/4" Thick Race/H Vacuum	Molded Silicone Rubber Best Performance	Alcohol Resistant Fiber 3/32" Thick Sportsman Racing	Steel Core Teflon Coated .078" Thick Severe Duty
Big Chevrolet all							
3 cover 5 ball pattern	3pc	113076	213075	213076	213077	213078	213078
Dyno Pak	10pr	13076-10	213075-10	213076-10	213077-10	213078-10	213078-10



## STEEL CORE PAN GASKETS AND VALVE COVER GASKETS



SCE works with top crew chiefs in professional motor sports to develop gasket materials tough enough to survive in the most punishing conditions. A prime example is our proprietary steel core gasket material; for three seasons we worked with Rob Flynn, (currently tuning the Top Fuel Dragsters of David Powers Racing) to develop bulletproof gaskets that are also easy to use. The material we came up with excels in all regards, compressible for superior sealing on long spans yet laterally rigid to prevent blowouts under high pressure. These gaskets are approved for NHRA Fuel and Alcohol classes and they are ideal in any application where severe vibration causes premature valve cover or pan leaks. Recommended for cast valve covers or sheet metal valve covers and pans with billet flanges.

**FIND PAN GASKETS HERE IN MISCELLANEOUS GASKETS AT THE BEGINNING OF EACH ENGINE SECTION.**

### Miscellaneous Gaskets

Application	Qty	Oil Pan Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
354-392 Hemi 1956-58		Rubberized fiber for street use					3540 only		
Accu Seal E	Each	167090	967-10	16701	16702	16703	16904	16706	16708
Dyno Pak	10 pak	67090-10	6700-10	6701-10					
Accu Seal Pro	Each	267090							
Dyno Pak	10 pak	267090-10							
D&E / Rodeck Billet 392		NHRA Legal Steel Core							
Accu Seal E	Each	267092	N/A	N/A	16702		13405	N/A	N/A
Dyno Pak	10 pak	67092-10					3405-10		

**FIND VALVE COVERS HERE ON THE FIRST PAGE OF EACH ENGINE SECTION.**

### Valve Cover Gaskets

Application	Qty	Cork, Hi Density 5/16" Thick Street/Shop	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 5/8" Thick Racing/Hi Vacuum	Rubberized Fiber .187" Thick Street Performance	Alcohol Hi Fiber .063" Thick Seals/Hi Facing	Steel Core Teflon Coated .078" Thick Severe Duty	
354-392 Hemi		Fits all stock pattern early hemi heads, cast iron or aluminum						
3 over 2 bolts	1pr				167075	267075	267077	
Dyno Pak	10pr				67075-10	267075-10	267077-10	
392 Valley Cover		Valley cover fits all 354-392 iron hemi blocks						
8 bolts	1pr				167104		267104	
Dyno Pak	10pr				67104-10		267104-10	
383-440 "RB"		Fits all RB wedge cast iron heads, all 10ly wedge heads, Brodie B1 SS, and other stock pattern cylinder heads						
2 over 4 bolts	1pr	264073		264076	264074		264078	
Dyno Pak	10pr	264073-10		264076-10	264074-10		264078-10	
Mopar B-1		Fits original B1 and Brodie B1 Mopar, rounded lower corners, pronounced inward curve upper corners						
2 over 4 bolts	1pr	264077		264079	264071		264072	
Dyno Pak	10pr	264077-10		264079-10	264071-10		264072-10	



## PERFORMANCE HEAD GASKETS

We have a saying around here; "Simple is Trick" our Pro Seal Composite head gaskets embody that philosophy. Back in the late 90's we started with a clean slate to come up with a line of composite head gaskets that would be easy to use and still stand up to performance and mild racing applications.

As seen in the illustration the gasket has only three components, pure graphite clinched to a steel core with 321 stainless fire ring armor. Unlike other brands there is no "o-ring" behind the fire ring, this allows for a compressible gasket which will not damage aluminum cylinder heads from fretting or friction brinelling. Yet the 321 stainless combustion seal is strong enough for up to 15lbs boost or a 100hp shot of nitrous.

Each of the component materials can withstand much higher heat than the engine will produce and the components are mechanically assembled without adhesives or sealants. This eliminates the possibility of heat related failures. Available in two thicknesses, .040" compressed or .060" compressed. New applications are in the works!



FIND THEM HERE NEAR THE END OF EACH ENGINE SECTION.

### Composite Head Gaskets

Application	Gasket Construction	Bore	Qty.	Compressed Thickness		
				.015"	.039"	.060"
1955-97 SBC except LT-4 reverse flow. Performance applications up to 15 lbs boost or 100 shot nitrous	Embossed Steel Shim	4.100"	1 each	S11101		
	Dyno Pak		10 each	S11101-10		
	Stainless / Graphite Composite	4.140"	1 each		S11144	S11146
	Dyno Pak		10 each		S11144-10	S11146-10
	Stainless / Graphite Marine	4.140"	1 each		S11144	S11146
	Dyno Pak		10 each		S11144-10	S11146-10
	Stainless / Graphite Composite	4.200"	1 each		S11204	
	Dyno Pak		10 each		S11204-10	



SCE Pro Copper is the standard of the industry, these are the gaskets that seal metal shredding 8000 hp Top Fuel engines, Top Alcohol, and Pro Mod Nitrous or Alcohol powered monsters. Though "standard" copper head gaskets may seem low tech, there are critical steps required for dependable performance in the land of giant horsepower.

SCE begins with 99% pure copper sheet rolled to our specifications. Each sheet is inspected to insure flatness so the cylinder head will have uniform contact across the sealing surface. Inferior material will result in uneven load distribution leading to a high incidence of "torched" head gaskets. When this takes place, cylinder heads and blocks can also be cut by the escaping flames, costing many times more than the intended savings from cheaper head gaskets.

After processing SCE gaskets are annealed to insure a malleable head gasket which conforms to the mating surface providing measurable gains in cylinder sealing, evidenced by lower leak down percentages.

**FIND THEM HERE NEAR THE END OF EACH ENGINE SECTION.**

**Head Gaskets**

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
AJPE	Pro Copper requires o-rings & sealant	3.380"			074384	074395	074388	074387	074388	074389
481X 4.940"	Pro Copper requires o-rings & sealant	4.440"			074444	074445	074446	074447	074448	074449
B.C. alcohol	Pro Copper requires o-rings & sealant	4.470"			074474	074475	074476	074477	074478	074479
acing block.	Pro Copper requires o-rings & sealant	4.520"			074524	074525	074528	074527	074528	074529

**EMBOSSED COPPER EXHAUST GASKETS**

SCE introduced the first embossed copper exhaust gaskets in 1995, and they are still the best way to seal a warped or uneven exhaust mating surface. In house tooling, design and manufacture insure superior quality for a wide array of applications. Whether on your tow vehicle, motor home, hot rod or race car, a properly fitted SCE Pro Copper exhaust gasket will form a permanent trouble free seal. Be sure to see the fitment instructions on page 49.

**FIND THEM HERE NEAR THE MIDDLE OF EACH ENGINE SECTION.**

**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
1978 & Up "Dog Leg" Port	129060	29060-10	229060	29180-10	Pro Copper Embossed Raised bead and Indy 401-SR. 4029	029186
1966-89 Stock Rect Port	129081	29081-10	229081	29181-10		029286



## BULK 10 PAKS FOR ENGINE BUILDERS

Another SCE first; Dyno Paks are tailor made for engine builders and other volume gasket users. Each Dyno Pak contains 10 complete sets of the gaskets or seals you specify, clearly marked and shipped in a reusable box to protect your investment. Unlike other bulk programs which require a purchase of 100 sets or more, this bulk program is small enough to make sense yet still offers a significant 20% discount over the individual packaged price.

If you're an engine builder, make sure you stock your supply room with SCE Dyno Paks and reap the benefits of extra profits.

DYNO PAKS ARE DESIGNATED BY -10 & LISTED ADJACENT BELOW OR TO THE RIGHT OF EACH INDIVIDUAL PART #

### Miscellaneous Gaskets

### FIND THEM HERE

Application	Qty	Oil Pan Gasket	Oil Pump Gasket	Front Cover Gaskets TC, WP, etc	Water Pump	Timing Cover Seal	Timing Cover Seal	Rear Main Seal	Fuel Pump	Water Outlet
1966-72 304-401ci Accu Seal E	Each	Rubberized Fiber	12901	12901	12904	12902	12905	12906	12908	12908
Dyno Pak	10 pak	11091-10		29075-10		2902-10		2906-10	2908-10	

### Valve Cover Gaskets

Application	Qty	Cork, Hi Density 3/16" Thick Street Performance	Cork, Hi Density 5/16" Thick Street Performance	Laminated Silicone Cork 1" Thick Race Hi Vacuum	Laminated Silicone Cork 1" Thick Race Hi Vacuum	Molded Silicone Rubber Street Performance	Steel Core Teflon coated .078" Thick Alcohol, Fuel
AMC V-8 1966-Up	1pr	Also fits Edelbrock Performer RPM AMC aluminum head and intake	129076	29075	29076	N/A	N/A
Dyno Pak	10pr		29076-10	29075-10	29076-10		

### Intake Gaskets

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr Edelbrock Performer RPM AMC	Accu Seal Pro Premium material "Beaded Ports" aluminum head and Indy 401-SR	Pro Dyno Pak Bulk Pack of 10pr
300-401 AMC 1.100" x 2.200 x .062" .125 thickness	129101 129106	29101-10 29106-10	229101*	229101-10

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**TESTIMONIALS..... C**

**IGS TITAN.....D**

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**4515 RUNWAY DRIVE  
LANCASTER, CALIFORNIA 93536  
661.728.9200**

**WWW.SCEGASKETS.COM**



**Miscellaneous Gaskets**

Application	Qty	Oil Pan Gasket	Oil Pump Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
1966-72 304-401ci <b>Accu Seal E</b> Dyno Pak	Each 10 pak	Rubberized Fiber 129090 11091-10	12901	12900 2900-10	12904	12902 2902-10	12903	12905 2905-10	12906 2906-10	12908 2908-10

**Valve Cover Gaskets**

Application	Qty	Cork, Hi Density 3/16" Thick Street Performance	Cork, Hi Density 5/16" Thick Street Performance	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi Vacuum	Molded Silicone Rubber Street Performance	Steel Core Teflon coated .078" Thick Alcohol, Fuel
AMC V-8 1966-Up Dyno Pak	1pr 10pr	Also fits Edelbrock Performer RPM AMC aluminum head and Indy 401-SR				N/A	N/A
			129076 29076-10	229075 29075-10	229076 29076-10		

**Intake Gaskets**

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
390-401 AMC 1.100" x 2.200 x .062" .125 thickness	129101	29101-10	229101*	229101-10
	129106	29106-10		



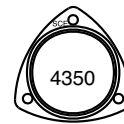
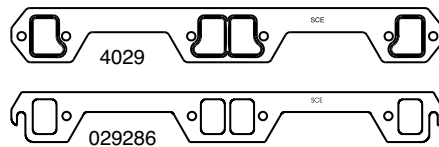
229101

**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
1970 & Up "Dog Leg" Port	129080	29080-10	229080	29180-10	4029	029186
1966-69 Stock Rect Port	129081	29081-10	229081	29181-10		029286

**Collector Gaskets**

Application	575999	576000	576002	576001	4250
2.5" Three Bolt	1 pair	10 each	1 pair	10 each	1pr
3" Three Bolt	512039	512040	512042	512041	4300
	1 pair	10 each	1 pair	10 each	1pr
3.5" Three Bolt	512029	512030	512032	512031	4350
	1 pair	10 each	1 pair	10 each	1pr



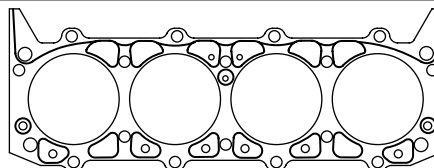
**Gasket Sets**

Application	Headless Full Sets	Full Engine Sets	Head Sets	Cam Sets
1966-Up 304-401 V-8 <b>Accu Seal E</b> Rectangular Exhaust Dog Leg Exhaust	Full Set Less Head gaskets 129304 129390	Complete Engine sets less valve seals	Head, VC, Intake, Exhaust, Thermostat	Front Cvr, Seal, WP, FP, Intake, VCvr. 129305 129391

**Head Gaskets**

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
1966-1972 AMC 304-401 V-8 Gaskets include extra bolt holes at 6 o'clock position.	Pro Copper	4.200"	029202	029203	029204	029205	029206	029207	029208	029209
	Titan			T29203	T29204	T29205	T29206	T29207	T29208	T29209
	ICS Titan				S29204	S29205	S29206	S29207	S29208	S29209
	Pro Copper	4.250"	029252	029253	029254	029255	029256	029257	029258	029259
Titan			T29253	T29254	T29255	T29256	T29257	T29258	T29259	
	ICS Titan			S29254	S29255	S29256	S29257	S29258	S29259	

Packaged in Pairs



S29254

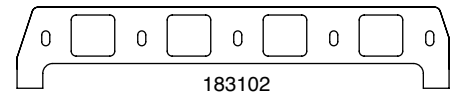
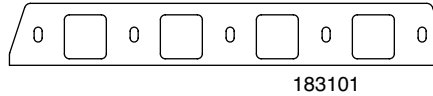
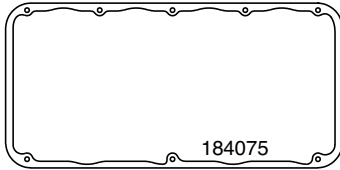


Miscellaneous Gaskets

Application	Qty	Oil Pan Gasket	Oil Pump Gasket	Valve Cover Breather	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Fill
Arias / Fontana w 3" main Journal <b>Accu Seal E</b> Dyno Pak	Each	183090	N/A	18509	N/A	11302	N/A	13505	N/A	18501
	10 pak	83090-10		8509-10		1302-10		3505-10		8501-10
<b>Accu Seal Pro</b> Dyno Pak	Each	Steel Core 283090	N/A		N/A	Viton® 21302		Viton® 23505	N/A	
	10 pak	283090-10				21302-10		23505-10		
Arias/ Fontana/ MBR w 2.75" main journal <b>Accu Seal E</b> Dyno Pak	Each	183090	N/A	18509	N/A	11302	N/A	11305	N/A	18501
	10 pak	83090-10		8509-10		1302-10		1305-10		8501-10
<b>Accu Seal Pro</b> Dyno Pak	Each	Steel Core 283090	N/A		N/A	Viton® 21302		Viton® 21305	N/A	
	10 pak	283090-10				21302-10		21305-10		

Valve Cover Gaskets

Application	Qty	Cork, Hi Density 5/16" Thick Street Performance	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi Vacuum	Molded Silicone Rubber Street/Strip	Alcohol Resistant Fiber .062" thick Sportsman Racing	Nitro / Alcohol Steel Core .078" Thick Severe Duty
Early Arias 11.250" wide Dyno Pak	1pr	N/A	N/A	N/A	N/A	183075	283075
	10 pak					83075-10	83175-10
8.3L, 10L & MBR Dyno Pak	1pr	N/A	N/A	N/A	N/A	184075	284075
	10 pak					84075-10	84175-10

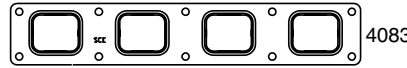


Intake Gaskets

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
Arias 8.3L Cast Head 2.0" x 2.312" x .062"	183101	83101-10	283101	283101-10
Fontana/MBR Billet Head 2.0" x 2.312" x .062"	183102	83102-10	283102	283102-10

Exhaust Gaskets

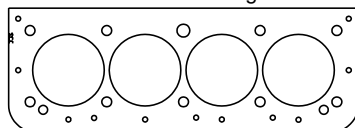
Application	Accu Seal E White Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
Arias, Fontana, MBR all 2.550" x 1.820"	183081	83081-10	283081	83181-10	4083	083186



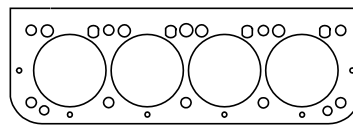
Head Gaskets

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
Arias 10L	Pro Copper requires o-rings & sealant	4.440"			010444	010445	010446	010447	010448	010449
		4.520"			010524	010525	010526	010527	010528	010529
Arias 8.3L	Pro Copper requires o-rings & sealant	4.380"			083384	083385	083386	083387	083388	083389
		4.440"			083444	083445	083446	083447	083448	083449
		4.470"			083474	083475	083476	083477	083479	083479
		4.520"			083524	083525	083526	083527	083528	083529
Fontana / MBR 8.3L Billet	Pro Copper requires o-rings & sealant	4.380"			084384	084385	084386	084387	084388	084389
		4.440"			084444	084445	084446	084447	084448	084449
		4.470"			084474	084475	084476	084477	084478	084479
		4.520"			084524	084525	084526	084527	084528	084529

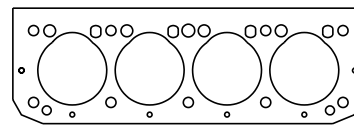
Packaged in Pairs



010524



083524



084524





**Miscellaneous Gaskets**

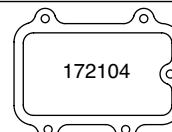
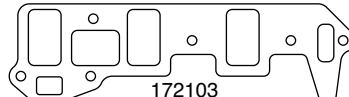
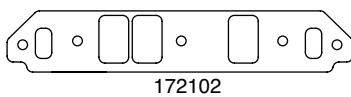
Application		Oil Pan Gasket	Oil Pump Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
1976-89 231 V-6 <b>Accu Seal E</b> Dyno Pak	Each 10 pak	14 Bolt Pan 172091 72091-10	17203	17200 7200-10	17204	17202 7202-10		17205 7205-10	17206 7206-10	17208 7208-10

**Valve Cover Gaskets**

Application	Qty	Cork, Hi Density 3/16" Thick Street Performance	Cork, Hi Density 5/16" Thick Street/Strip	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi Vacuum	Molded Silicone Rubber Street Performance	Steel Core Teflon Coated .078" Thick Severe Duty
1976-89 231 V-6 2 over 2 Bolt Dyno Pak	1pr 10pr			272175 72175-10	272176 72176-10	N/A	272177

**Intake Gaskets**

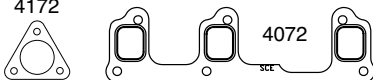
Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
Stage 1 Stock Port .900" x 1.975" x .062"	172101	72101-10	272101*	272101-10*
Stage 1 Large Port 1.250" x 2.00" x .062"	172102	72102-10	272102	272102-10
Stage 2 1.250" x 2.00" x .062"	172103	72103-10	272103	272103-10
Stock Plenum Gasket 1.250" x 2.00" x .062"	172104	72104-10	272104	272104-10
Champion Plenum Gasket 1.250" x 2.00" x .062"	172105	72105-10	272105	272105-10
Idle Air Control Valve 1.250" x 2.00" x .032"	172106	72106-10		



**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
Stage 1 Stock Port 1.075" x 1.500"	172080	72080-10	272180	72180-10	4472	072186
Champion Aluminum Head 1.075" x 1.500"					4072	
Stage 2 Oval Port 1.600" x 1.750"	172081	72081-10	272181	72181-10	4272	
Stage 2 Adapter Gasket 1.750" Round					4372	
Stage 2 Rectangle Port 1.500" x 1.750"					4572	072286
Turbo Flange Gasket Three Bolt 2.275" Round	172082	72082-10	272182	72182-10	4172	
Turbo Inlet & Wastegate Four Bolt 2 Port					4672	

4172



4072

4272



4472



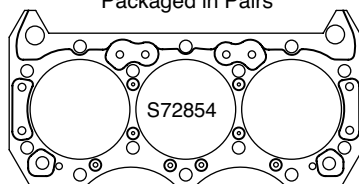
4572



**Head Gaskets**

Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
1976-89 231ci V-6 Head gaskets include bolt holes and coolant passages for stage 2 block and cylinder head	Pro Copper	requires o-rings & sealant		072852	072853	072854	072855	072856	072857	072858	072859
	Titan	requires o-rings	3.850"		T72853	T72854	T72855	T72856	T72857	T72858	T72859
	ICS Titan	ready to use									
	Pro Copper	requires o-rings & sealant		072952	072953	072954	072955	072956	072957	072958	072959
	Titan	requires o-rings	3.950"		T72953	S72954	S72955	S72956	S72957	S72958	S72959
	ICS Titan	ready to use									
Pro Copper	requires o-rings & sealant		072002	072003	072004	072005	072006	072007	072008	072009	
Titan	requires o-rings	4.010"		T72003	T72004	T72005	T72006	T72007	T72008	T72009	
ICS Titan	ready to use				S72004	S72005	S72006	S72007	S72008	S72009	

Packaged in Pairs



**Miscellaneous Gaskets**

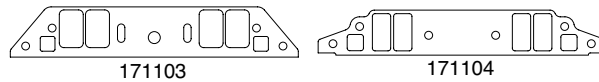
Application	Qty	Oil Pan Gasket	Oil Pump Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
1967-76 400-455ci <b>Accu Seal E</b> Dyno Pak	Each	Rubberized Fiber 171090	17103	17100	17104	17102		17105	17106	17108
	10 pak	71090-10		7100-10		7102-10		7105-10	7106-10	7108-10

**Valve Cover Gaskets**

Application	Qty	Cork, Hi Density 3/16" Thick Street Performance	Cork, Hi Density 5/16" Thick Street Performance	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi Vacuum	Molded Silicone Rubber Street Performance	Steel Core Teflon coated .078" Thick Alcohol, Fuel	
400-455ci V-8 Dyno Pak		Also fits Edelbrock Performer RPM Buick.						
	1pr		171076	271175	271176	N/A	N/A	
	10pr		71076-10	71175-10	71176-10			

**Intake Gaskets**

Application	<b>Accu Seal E</b> Standard gasket material	<b>E Dyno Pak</b> Bulk pack of 10pr	<b>Accu Seal Pro</b> Premium material *Beaded Ports	<b>Pro Dyno Pak</b> Bulk Pack of 10pr
<b>Stage 1 Port</b> 1.100" x 2.375" x .062" .125 thickness		Also fits Edelbrock Performer RPM Buick aluminum head.		
	171101	71101-10	271101	271101-10
	171106	71106-10		
<b>Stage 1 Large Port</b> 1.220" x 2.520" x .062"				
	171104	71104-10	271104	271104-10
<b>Stage 3</b> 1.310" x 2.400" x .062"				
	171102	71102-10	271102	271102-10
<b>Stage 4</b> 1.600" x 2.550" x .062"				
	171103	71103-10	271103	271103-10



**Exhaust Gaskets**

Application	<b>Accu Seal E</b> Standard Non-Asbestos	<b>E Dyno Pak</b> Bulk Packs of 10pr	<b>Accu Seal Pro</b> Reinforced Graphite coated	<b>Pro Dyno Pak</b> Bulk Packs of 10pr	<b>Pro Copper Embossed</b> Raised bead	<b>Pro Copper Annealed</b> Flat .062" thick
455 Stage 1 rectangle	Also fits Edelbrock Performer RPM Buick aluminum head.					
	171080	71080-10	271180	71180-10	4071	071186
455 Stage 2 round port						
	171081	71081-10	271181	71181-10	4171	071286



**Collector Gaskets**

<b>2.5" Three Bolt</b>	575999 1 pair	576000 10 each	576002 1 pair	576001 10 each	4250 1pr	
<b>3" Three Bolt</b>	512039 1 pair	512040 10 each	512042 1 pair	512041 10 each	4300 1pr	
<b>3.5" Three Bolt</b>	512029 1 pair	512030 10 each	512032 1 pair	512031 10 each	4350 1pr	



**Gasket Sets**

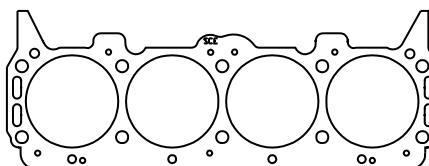
Application	<b>Headless Full Sets</b> Full Set Less Head gaskets	<b>Full Engine Sets</b> Complete Engine sets less valve seals	<b>Head Sets</b> Head, VC, Intake, Exhaust, Thermostat	<b>Cam Sets</b> Front Cvr, Seal, WP, FP, Intake, VCvr.
1967-76 400-455ci <b>Accu Seal E</b> Stage 1 Stock Port Stage 1 Large Port	171400			171401
	171455			171456

**Head Gaskets**

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
1967-76 Buick 400-455 V-8 Gaskets include extra bolt holes at 6 o'clock position.	<b>Pro Copper</b> requires o-rings & sealant	4.160"	071152	071153	071154	071155	071156	071157	071158	071159
	<b>Titan</b> requires o-rings			T71153	T71154	T71155	T71156	T71157	T71158	T71159
	<b>ICS Titan</b> ready to use			S71154	S71155	S71156	S71157	S71158	S71159	
	<b>Pro Copper</b> requires o-rings & sealant	4.250"	071252	071253	071254	071255	071256	071257	071258	071259
	<b>Titan</b> requires o-rings			T71253	T71254	T71255	T71256	T71257	T71258	T71259
	<b>ICS Titan</b> ready to use			S71254	S71255	S71256	S71257	S71258	S71259	
	<b>Pro Copper</b> requires o-rings & sealant	4.380"	071382	071383	071384	071385	071386	071387	071388	071389
	<b>Titan</b> requires o-rings			T71383	T71384	T71385	T71386	T71387	T71388	T71389
<b>ICS Titan</b> ready to use			S71384	S71385	S71386	S71387	S71388	S71389		

Packaged in Pairs

071384





## Miscellaneous Gaskets

Application		Oil Pan Gasket	Oil Pump Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
1978-86 90° V-6 <b>Accu Seal E</b>	Each	117090	N/A	11700	11701	11702	11703	2pc 11705	2&4 bolt 11706	11708
	Dyno Pak 10 pak	17090-10		1700-10	1701-10	1702-10		1705-10	1706-10	1708-10
1987-up 90° V-6 <b>Accu Seal E</b>	Each	1pc molded 217091	N/A	11700	11701	11702	11703	21155		21108
	Dyno Pak 10 pak	17091-10		1700-10	1701-10	1702-10				1108-10

## Valve Cover Gaskets

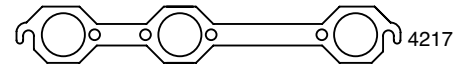
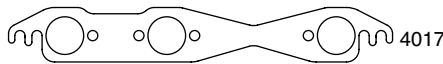
Application	Qty	Cork, Hi Density 3/16" Thick Street Performance	Cork, Hi Density 5/16" Thick Street/Strip	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi Vacuum	Molded Silicone Rubber Street Performance	Steel Core Teflon Coated .078" Thick Severe Duty
1978-86 90° V-6 2 over 2 Bolt	1pr			217071	217072	N/A	
	Dyno Pak 10pr			217071-10	217072-10		
1987-up 90° V-6 Center Bolts	1pr			217073	217074	N/A	
	Dyno Pak 10pr			217073-10	217074-10		
18° High Port V-6 Offset 4 bolt	1pr			217075	217076	N/A	
	Dyno Pak 10pr			217075-10	217076-10		

## Intake Gaskets

Application	<b>Accu Seal E</b> Standard gasket material	<b>E Dyno Pak</b> Bulk pack of 10pr	<b>Accu Seal Pro</b> Premium material *Beaded Ports	<b>Pro Dyno Pak</b> Bulk Pack of 10pr
<b>Stock Port</b> 1.100" x 2.200" x .062"	117101	17101-10	217101	217101-10
<b>18° High Port</b> 1.275" x 2.175" x .062" .090" Thickness	117102	17102-10	217102	217102-10
	117103	17103-10		
	117104	17104-10		

## Exhaust Gaskets

Application	<b>Accu Seal E</b> Standard Non-Asbestos	<b>E Dyno Pak</b> Bulk Packs of 10pr	<b>Accu Seal Pro</b> Reinforced Graphite coated	<b>Pro Dyno Pak</b> Bulk Packs of 10pr	<b>Pro Copper Embossed</b> Raised bead	<b>Pro Copper Annealed</b> Flat .062" thick
<b>Stock Rounded Port</b> 1.375" x 1.375"	117080	17080-10	217080	217080-10	4017	017086
<b>Large Square Port</b> 1.400" x 1.400"	117081	17081-10	217081	217081-10	4117	017087
<b>18° High Port</b> 1.625" Round	117082	17082-10	217082	217082-10	4217	



## Collector Gaskets

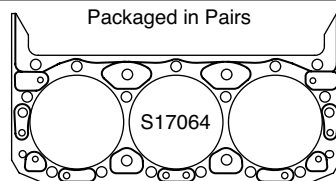
<b>2.5" Three Bolt</b>	575999 1 pair	576000 10 each	576002 1 pair	576001 10 each	4250 1pr	
<b>3" Three Bolt</b>	512039 1 pair	512040 10 each	512042 1 pair	512041 10 each	4300 1pr	



## Head Gaskets

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
1978 to Present 90° V-6	<b>Pro Copper</b> requires o-rings & sealant		017062	017063	017064	017065	017066	017067	017068	017069
	<b>Titan</b> requires o-rings	4.060"		T17063	T17064	T17065	T17066	T17067	T17068	T17069
	<b>ICS Titan</b> ready to use			S17064	S17065	S17066	S17067	S17068	S17069	
	<b>Pro Copper</b> requires o-rings & sealant		017152	017153	017154	017155	017156	017157	017158	017159
	<b>Titan</b> requires o-rings	4.160"		T17153	T17154	T17155	T17156	T17157	T17158	T17159
	<b>ICS Titan</b> ready to use			S17154	S17155	S17156	S17157	S17158	S17159	
	<b>Pro Copper</b> requires o-rings & sealant		017202	017203	017204	017205	017206	017207	017208	017209
	<b>Titan</b> requires o-rings	4.200"		T17203	T17204	T17205	T17206	T17207	T17208	T17209
<b>ICS Titan</b> ready to use			S17204	S17205	S17206	S17207	S17208	S17209		

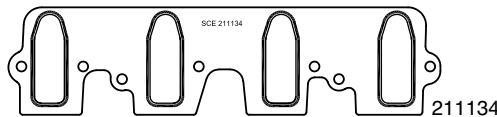
Packaged in Pairs





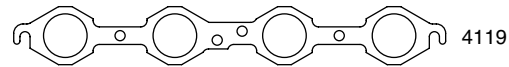
**Intake Gaskets**

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
LS1 / LS6 / LS2 4 Barrel 1.150" x 3.375" x .032" Cathedral Port	119133	Fits aftermarket aluminum 4 barrel manifolds.		
		19133-10		
LS1 / LS6 / LS2 4 Barrel 1.150" x 3.375" x .062" Cathedral Port	119134	Fits aftermarket aluminum 4 barrel manifolds.		
		19134-10	211134*	211134-10*
LS1 / LS6 / LS2 4 Barrel 1.150" x 3.375" x .125" Cathedral Port	119135	Fits aftermarket aluminum 4 barrel manifolds.		
		19135-10		
LS7 / C5R / World LS7X .032" Rectangular Port	119101	Fits aftermarket aluminum 4 barrel manifolds.		
		19101-10		
LS7 / C5R / World LS7X .062" Rectangular Port	119102	Fits aftermarket aluminum 4 barrel manifolds.		
		19102-10	219102*	219102-10*
LS7 / C5R / World LS7X .125" Rectangular Port	119106	Fits aftermarket aluminum 4 barrel manifolds.		
		19106-10		
L92 6.2L .032" Rectangular Port	119104	Fits aftermarket aluminum 4 barrel manifolds.		
		19104-10		
L92 6.2L .062" Rectangular Port	119103	Fits aftermarket aluminum 4 barrel manifolds.		
		19103-10	219103*	219103-10*
L92 6.2L .125" Rectangular Port	119105	Fits aftermarket aluminum 4 barrel manifolds.		
		19105-10		



**Exhaust Gaskets**

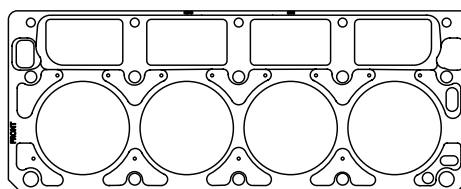
Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
LS-1 / LS-6 Chevrolet 1.625" Round	219080	Fits stock cast iron manifold and street headers, set includes EGR gasket.				
		19080-10	219180	19180-10	4019*	
LS-1 / LS-7 Large Port 1.750" Round	219081	19081-10	219181	19181-10	4119*	



**Head Gaskets**

Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
Gen III V-8 Includes LS-1, LS-2, LS-6, LS-7, C5R, & L92.	Pro Copper	requires o-rings & sealant	3.950"	011952LS	011953LS	011954LS	011955LS	011956LS	011957LS	011958LS	011959LS
	Titan	requires o-rings			T11953LS	T11954LS	T11955LS	T11956LS	T11957LS	T11958LS	T11959LS
	ICS Titan	ready to use			S11954LS	S11955LS	S11956LS	S11957LS	S11958LS	S11959LS	
	4.010"	Pro Copper	requires o-rings & sealant	011002LS	011003LS	011004LS	011005LS	011006LS	011007LS	011008LS	011009LS
		Titan	requires o-rings		T11003LS	T11004LS	T11005LS	T11006LS	T11007LS	T11008LS	T11009LS
		ICS Titan	ready to use		S11004LS	S11005LS	S11006LS	S11007LS	S11008LS	S11009LS	
	4.060"	Pro Copper	requires o-rings & sealant	011062LS	011063LS	011064LS	011065LS	011066LS	011067LS	011068LS	011069LS
		Titan	requires o-rings		T11063LS	T11064LS	T11065LS	T11066LS	T11067LS	T11068LS	T11069LS
		ICS Titan	ready to use		S11064LS	S11065LS	S11066LS	S11067LS	S11068LS	S11069LS	
	4.160"	Pro Copper	requires o-rings & sealant	011152LS	011153LS	011154LS	011155LS	011156LS	011157LS	011158LS	011159LS
		Titan	requires o-rings		T11153LS	T11154LS	T11155LS	T11156LS	T11157LS	T11158LS	T11159LS
		ICS Titan	ready to use		S11154LS	S11155LS	S11156LS	S11157LS	S11158LS	S11159LS	
World Products Warhawk LS7X with provision for 18 head bolts.	Pro Copper	requires o-rings & sealant	4.060"	024062	024063	024064	024065	024066	024067	024068	024069
	Titan	requires o-rings			T24063	T24064	T24065	T24066	T24067	T24068	T24069
	ICS Titan	ready to use			S24064	S24065	S24066	S24067	S24068	S24069	
	Pro Copper	requires o-rings & sealant	4.160"	024152	024153	024154	024155	024156	024157	024158	024159
	Titan	requires o-rings			T24153	T24154	T24155	T24156	T24157	T24158	T24159
	ICS Titan	ready to use			S24154	S24155	S24156	S24157	S24158	S24159	

Packaged in Pairs



S11064LS





## Miscellaneous Gaskets

Application	Qty	Oil Pan Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
<b>1957-74 SBC</b>		Left dipstick .250" front seal					2pc	2&4 bolt	
<b>Accu Seal E</b>	Each	111091	11100	11101	11102	11103	11105	11106	11108
Dyno Pak	10 pak	11091-10	1100-10	1101-10	1102-10		1105-10	1106-10	1108-10
<b>Accu Seal Pro</b>	Each		Quick Change		Viton®	Belt drive	Viton®		Molded
Dyno Pak	10 pak		11109		21102	21103	21105		21108
			1109-10		21102-10		21105-10		21108-10
<b>1975-79 SBC</b>		Left dipstick .400" front seal					2pc	2&4 bolt	
<b>Accu Seal E</b>	Each	111090	11100	11101	11102	11103	11105	11106	11108
Dyno Pak	10 pak	11090-10	1100-10	1101-10	1102-10		1105-10	1106-10	1108-10
<b>Accu Seal Pro</b>	Each	1pc Molded	Quick Change		Viton®	Belt drive	Viton®		Molded
Dyno Pak	10 pak	211093	11109		21102	21103	21105		21108
		211093-10	1109-10		21102-10		21105-10		21108-10
<b>1980-85 SBC</b>		Right dipstick .400" front seal					2pc	2&4 bolt	
<b>Accu Seal E</b>	Each	111092	11100	11101	11102	11103	11105	11106	11108
Dyno Pak	10 pak	11092-10	1100-10	1101-10	1102-10		1105-10	1106-10	1108-10
<b>Accu Seal Pro</b>	Each	1pc Molded	Quick Change		Viton®	Belt drive	Viton®		Molded
Dyno Pak	10 pak	211094	11109		21102	21103	21105		21108
		211094-10	1109-10		21102-10		21105-10		21108-10
<b>1986-97 SBC</b>								N/A	11108
<b>Accu Seal E</b>	Each		11100	11101	11102	11103			11108
Dyno Pak	10 pak		1100-10	1101-10	1102-10				1108-10
<b>Accu Seal Pro</b>	Each	Rt. dipstick 1pc pan gasket	Quick Change		Viton®	Belt drive	1pc		Molded
Dyno Pak	10 pak	211092	11109		21102	21103	21155		21108
		211092-10	1109-10		21102-10		21155-10		21108-10
<b>GM Targetmaster Crate</b>		Right & left dipstick					1pc	2&4 bolt	
<b>Accu Seal E</b>	Each	111095	11100	11101	11102	11103	21155	11106	11108
Dyno Pak	10 pak	11095-10	1100-10	1101-10	1102-10		21155-10	1106-10	1108-10
<b>Accu Seal Pro</b>	Each		Quick Change		Viton®	Belt drive	1pc		Molded
Dyno Pak	10 pak		11109		21102	21103	21155		21108
			1109-10		21102-10		21155-10		21108-10
<b>CNC Bowtie/Donovan 350</b>		Trimmed for rods, no dipstick.					2pc	2&4 bolt	
<b>Accu Seal E</b>	Each	111094	11100	11101	11102	11103	11105	11106	11108
Dyno Pak	10 pak	11094-10	1100-10	1101-10	1102-10		1105-10	1106-10	1108-10
<b>Accu Seal Pro</b>	Each	Steel Core	Quick Change		Viton®	Belt drive	Viton®		Molded
Dyno Pak	10 pak	211097	11109		21102	21103	21105		21108
		211097-10	1109-10		21102-10		21105-10		21108-10
<b>GM Rocket Block</b>		Straight rails, no dipstick.					2.841 O.D.	2&4 bolt	
<b>Accu Seal E</b>	Each	111093	11100	11101	11102	11103	11104	11106	11108
Dyno Pak	10 pak	11093-10	1100-10	1101-10	1102-10		1104-10	1106-10	1108-10
<b>Accu Seal Pro</b>	Each	Steel Core	Quick Change		Viton®	Belt drive	2.841 O.D.		Molded
Dyno Pak	10 pak	211098	11109		21102	21103	21104		21108
		211098-10	1109-10		21102-10		21104-10		21108-10
<b>Donovan 410 High Cam</b>		Trimmed for rod clearance.					2pc Viton	N/A	11108
<b>Accu Seal E</b>	Each	111096	11100	11101	11102	11103	21105		11108
Dyno Pak	10 pak	11096-10	1100-10	1101-10	1102-10		21105-10		1108-10
<b>Accu Seal Pro</b>	Each	Steel Core	Quick Change		Viton®	Belt drive	2.841 O.D.		Molded
Dyno Pak	10 pak	211099	11109		21102	21103	21104		21108
		211099-10	1109-10		21102-10		21104-10		21108-10

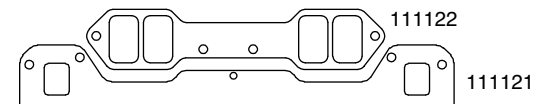
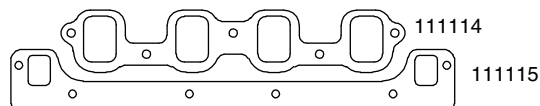
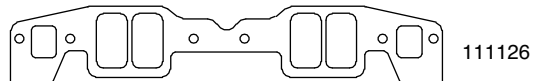
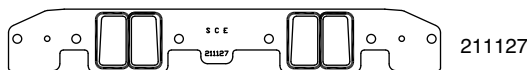
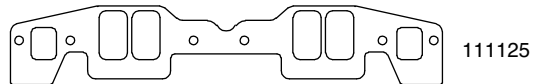
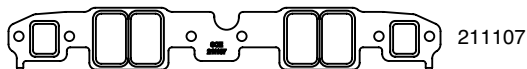
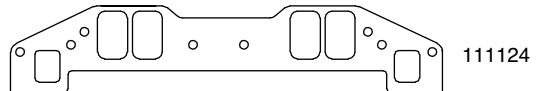
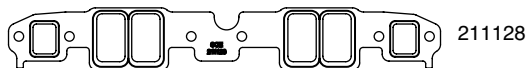
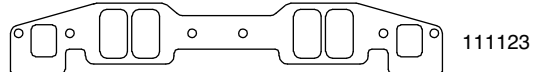
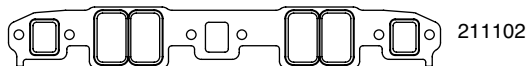
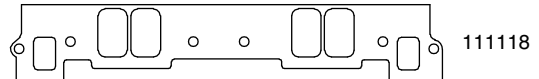
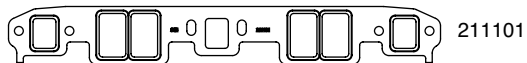
For align honed 400 rear main seal see Rocket Block above.

## Valve Cover Gaskets

Application	Qty	Cork, Hi Density 5/16" Thick Street/Strip	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi Vacuum	Molded Silicone Rubber Street Performance	Alcohol Resistant Fiber .062" Thick Sportsman Racing	Steel Core Teflon Coated .078" Thick Severe Duty
<b>1957 to 1985 SBC</b>							
2 ovr 2 Bolt Pattern	1pr	111076	211075	211076	211077		
Dyno Pak	10pr	11076-10	211075-10	211076-10	211077-10		
<b>12° &amp; 18° Heads</b>		Gaskets are notched for rocker and oversize spring clearance					
2 ovr 2 Bolt Pattern	1pr		211071	211073	N/A	211177	211178
Dyno Pak	10pr		211071-10	211073-10		211177-10	211178-10
<b>1986 to 1997 SBC</b>							
Center Bolts	1pr			211078	211079		
Dyno Pak	10pr			211078-10	211079-10		
<b>Splayed Valve</b>							
8 Bolts, 4 over 4	1pr		211074	211174		211274	211275
Dyno Pak	10pr		211074-10	211174-10		211274-10	211275-10
<b>SB2 Mirror Port</b>							
8 Bolts, 4 over 4	1pr		211072	211172		211272	211273
Dyno Pak	10pr		211072-10	211172-10		211272-10	211273-10

## Intake Gaskets

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
<b>23° Stock Port</b> 1.200" x 2.00" x .062" .125" Thickness	Also fits Brodix IK180, -8 Pro			
	111101 111106	11101-10 11106-10	211101*	211101-10*
<b>23° Medium Port</b> 1.250" x 2.275" x .062" .125" Thickness	Also fits Brodix IK200, Track 1 & similar medium port heads.			
	111102 111103	11102-10 11103-10	211102*	211102-10*
<b>23° Large Port</b> 1.300" x 2.200" x .062" .125" Thickness	Also fits Brodix -10, -11, & 11X			
	111128	11128-10	211128*	211128-10*
<b>23° X-Large Race Port</b> 1.380" x 2.300" x .062" .125" Thickness	Also fits Brodix -12SP-S			
	111107 111113	11107-10 11113-10	211107*	211107-10*
<b>18° Chevrolet/Brodix 18C</b> 1.265" x 2.180" x .062"	111118	11118-10	211118	211118-10
<b>Chevrolet LT-1 / LT-4</b> 2.25" h. Tapered .062" Thk.			211127*	211127-10*
<b>Vortec CPI Head</b> 2.10" h. Tapered .125" Thk. .062" Thickness	111119	11119-10		
	111120	11120-10	211120	211120-10
<b>23° ZZ-430 Fastburn</b> 1.330" x 2.320" x .120" .062" Thickness	OE Style Plastic Carrier			
				211135*
<b>SB2 Mirror Port</b> 1.400" x 1.900" x .062" <b>SB2 Valley cover</b>	Composite Material with Bead Seals			
				211136
<b>Chevrolet Splayed Valve</b> 1.500" x 2.00" x .062" .125" Thickness	111114	11114-10	211114	211114-10
	111115	11115-10	211115	211115-10
<b>Dart/Buick for SBC</b> Trim to Fit thru 1.60"x 2.90"	111104	11104-10	211104	211104-10
	111105	11105-10		
<b>Brodix 12SP WP247</b> 1.300" x 2.200" x .062"	Also fits Brodix -15 series.			
	111125	11125-10	211125	211125-10
<b>Brodix 12X12 RP</b> 1.410" x 2.500" x .062"	111126	11126-10	211126	211126-10
<b>RHS Pro Action 23 °</b> 1.265" x 2.195" x .062"	111123	11123-10	211123	211123-10
<b>RHS Pro Action 14 °</b> 1.365" x 2.195" x .062"	111124	11124-10	211124	211124-10
<b>RHS 14° Spider Gaskets</b> 1.365" x 2.195" x .062" <b>Pro Action Valley Cover</b>	Set includes 4 gaskets for spacers.			
	111122 111121	11122-10 11121-10	211122 211121	211122-10 211121-10

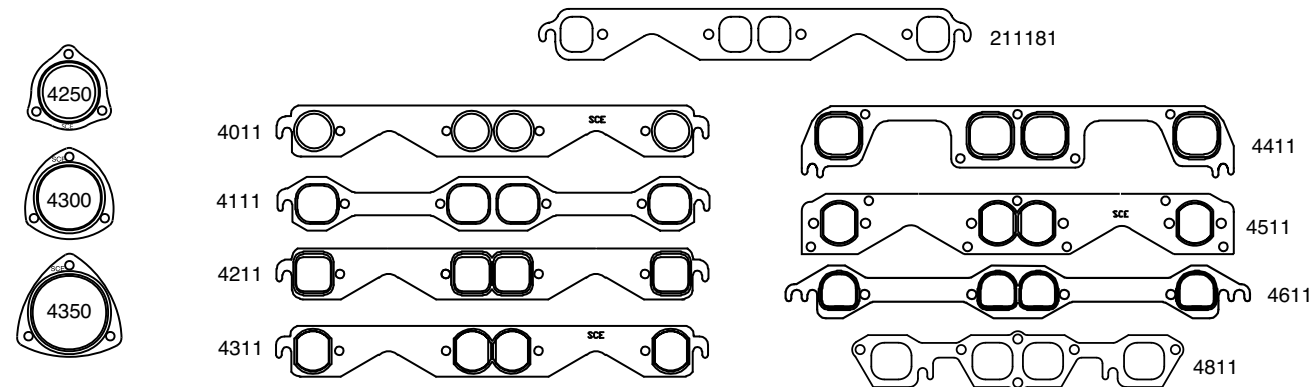


## Exhaust Gaskets

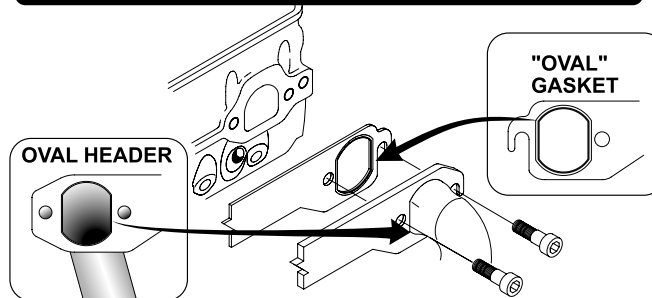
Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
<b>Stock Rounded Port</b> 1.375" x 1.375"	111081	Fits 1.5"i.d. or 1.625"o.d. round port headers and stock cast iron exhaust manifolds. 11081-10	211181	11181-10	4011*	011186
<b>Stock Square Port</b> 1.400" x 1.400"	111080	Fits square port headers and 400ci truck square port cast iron manifolds. 11080-10	211180	11180-10	4211*	011286
<b>Oval Port Headers</b> 1.450" x 1.850"	111088	Fits Dynomax, Hooker Super Comp and similar oval port headers with stock bolt pattern. 11088-10	211188	11188-10	4311*	
<b>D-Port Stock Bolt Pattern</b> 1.450" x 1.850"	111082	Fits Edelbrock Performer, Brodix Track 1 and similar D port cylinder heads with stock bolt pattern. 11082-10	211182	11182-10		
<b>Chev. 18° RHS Pro Action</b> 1.740" x 1.600"	111089	GM 18° wide bolt pattern, rounded rectangle ports. 11089-10	211189	11189-10	4111*	011986
<b>LT-1,LT-4, ZZ-430 Fastburn</b> 1.450" x 1.375"	111087	Fits stock LT-1 cast iron manifold and similar headers, D Port gasket matches stock exhaust port opening. 11087-10	211187	11187-10	4611*	011586
<b>GM Splayed Valve</b> 1.875" Round	111284	For 2" o.d. headers, 2 bolts per port @ 45° angle. 11284-10	211284	211284-10		
<b>SB2 Mirror Port</b> 1.800" x 1.600"	111085	8 Bolt pattern, rounded rectangle opening matches exhaust ports. 11085-10	211185	11185-10	4811*	
<b>AJPE 12°, Brodix 12°</b> 1.750" x 1.600"	111083	Fits 12° and 13° sprint heads with raised ports, 7 bolt pattern rounded rectangle opening. 11083-10	211183	11183-10	4411*	011386
<b>Brodix Spread Port 18°</b> 1.875" Round	111283	Fits Lemons and similar 2" o.d. headers. 11283-10	211283	211283-10		011686
<b>Hooker Adapter Plate</b> 1.350" x 1.750"	111084	"Double D" port shape with SBC and Hooker bolt patterns. 11084-10	211184	11184-10	4511*	
<b>Hooker/Stahl Combination</b> 1.875" Round	111285	Dual bolt pattern for use with 2" o.d. headers. 11285-10	211285	211285-10		011486

## Collector Gaskets

<b>2.5" Three Bolt</b>	575999 1 pair	576000 10 each	576002 1 pair	576001 10 each	4250 1pr	
<b>3" Three Bolt</b>	512039 1 pair	512040 10 each	512042 1 pair	512041 10 each	4300 1pr	
<b>3.5" Three Bolt</b>	512029 1 pair	512030 10 each	512032 1 pair	512031 10 each	4350 1pr	
<b>3.75" Square Four Bolt</b>	514375 1 pair	514376 10 each	514377 1 pair	514378 10 each		4375 1pr
<b>4.0" Round Four Bolt</b>	514400 1 pair	514401 10 each	514402 1 pair	514403 10 each		4400 1pr



### EMBOSSSED COPPER GASKET SELECTION



\*MATCH GASKET SHAPE TO HEADER SHAPE

## Gasket Sets

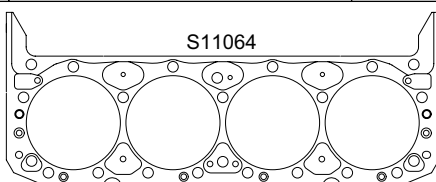
Application	Headless Full Sets Full Set Less Head gaskets	Full Engine Sets Complete Engine sets less valve seals	Head Sets Head, VC, Intake, Exhaust, Thermostat	Cam Sets Front Cvr, Seal, WP, FP, Intake, VCvr.
<b>283-350ci 1957 to 1974</b>	Thin (.250" thick) front pan seal, left dipstick, 2pc rear main seal.			
<b>Accu Seal E</b>	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
Stock Intake Ports	111356	111350	111351	111353
Large Intake Ports				
<b>Accu Seal E</b>	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, molded rubber valve cover gaskets.			
Stock Intake Ports	211356	211350	211351	211353
Large Intake Ports				
<b>305-350ci 1975 to 1979</b>	Thick (.400") front pan seal, left dipstick, 2pc rear main seal.			
<b>Accu Seal E</b>	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
Stock Intake Ports		111305	111351	111353
Large Intake Ports	111357			
<b>Accu Seal E</b>	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, 1 pc molded oil pan & valve cover gaskets.			
Stock Intake Ports		211305	211351	211353
Large Intake Ports	211357			
<b>305-350ci 1980 to 1985</b>	Thick (.400") front pan seal, right dipstick, 2pc rear main seal.			
<b>Accu Seal E</b>	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
Stock Intake Ports		111307	111360	111361
Large Intake Ports	111359			
<b>Accu Seal E</b>	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, 1 pc molded oil pan & valve cover gaskets.			
Stock Intake Ports		211307	211360	211361
Large Intake Ports	211359			
<b>305-350ci 1986 to 1997</b>	Right dipstick, 1pc rear main seal.			
<b>Accu Seal E</b>	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, laminated cork valve cover gaskets.			
Stock Intake Ports		111306	111352	111355
Large Intake Ports	111358			
<b>Accu Seal E</b>	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, 1 pc molded oil pan & valve cover gaskets.			
Stock Intake Ports		211306	211352	211355
Large Intake Ports	211358			

## Composite Head Gaskets

Application	Gasket Construction	Bore	Qty.	Compressed Thickness		
				.015"	.039"	.060"
1955-97 SBC except LT-1/LT-4 reverse flow. Performance applications up to 15 lbs boost or 100 shot nitrous.	Embossed Steel Shim	4.100"	1 each	511101		
	Dyno Pak		10 each	511101-10		
	Stainless / Graphite Composite	4.140"	1 each		511144	511146
	Dyno Pak		10 each		511144-10	511146-10
	Stainless / Graphite Marine	4.140"	1 each		611144	611146
	Dyno Pak		10 each		611144-10	611146-10
Stainless / Graphite Composite	4.200"	1 each		511204		
Dyno Pak		10 each		511204-10		



Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
1955-97 Chevrolet and aftermarket racing blocks. Extreme boost or nitrous oxide applications including Blown Alcohol and Jr. Fuel.	<b>Pro Copper</b> requires o-rings & sealant	3.850"	011852	011853	011854	011855	011856	011857	011858	011859	
	<b>Titan</b> requires o-rings			T11853	T11854	T11855	T11856	T11857	T11858	T11859	
	<b>ICS Titan</b> ready to use	4.010"	011002	011003	011004	011005	011006	011007	011008	011009	
	<b>Pro Copper</b> requires o-rings & sealant			T11003	T11004	T11005	T11006	T11007	T11008	T11009	
	<b>Titan</b> requires o-rings	4.060"	011062	011063	011064	011065	011066	011067	011068	011069	
	<b>ICS Titan</b> ready to use			T11063	T11064	S11064	S11065	S11066	S11067	S11068	
	<b>Pro Copper</b> requires o-rings & sealant	4.155"	011152	011153	011154	011155	011156	011157	011158	011159	
	<b>Titan</b> requires o-rings			T11153	T11154	T11155	T11156	T11157	T11158	T11159	
	<b>ICS Titan</b> ready to use	4.200"	011202	011203	011204	011205	011206	011207	011208	011209	
	<b>Pro Copper</b> requires o-rings & sealant			T11203	T11204	T11205	T11206	T11207	T11208	T11209	
<b>Titan</b> requires o-rings											
<b>ICS Titan</b> ready to use											



For LT-1 / LT-4 reverse flow use LT suffix EX. 011064LT



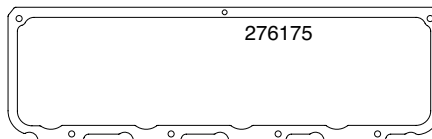
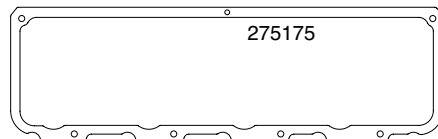
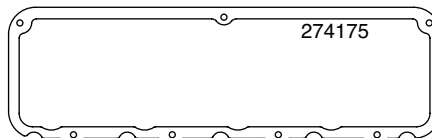
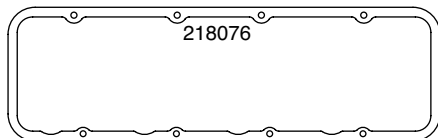
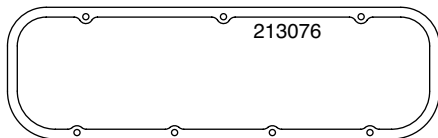


## Miscellaneous Gaskets

Application	Qty	Oil Pan Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
<b>Mark IV 1965-90</b>		Rubberized Fiber					Silicone		
<b>Accu Seal E</b>	Each	113090	11300	11301	11302	11303	11305	11306	11308
Dyno Pak	10 pak	13090-10	1300-10	1301-10	1302-10		1305-10	1306-10	1308-10
<b>Accu Seal Pro</b>	Each	1pc Molded 213090			Viton® 21302		Viton® 21305		Molded 21108
Dyno Pak	10 pak	213090-10			21302-10		21305-10		
<b>Gen 6 BBC 1991-up</b>									
<b>Accu Seal E</b>	Each	N/A	11309	11301	11302	11403	N/A	11306	11308
Dyno Pak	10 pak		1309-10	1301-10	1302-10			1306-10	1308-10
<b>Accu Seal Pro</b>	Each	1pc Molded 213091			Viton® 21302		Viton® 21355		Molded 21108
Dyno Pak	10 pak	213091-10			21302-10		21355-10		
<b>DRCE / Merlin</b>		Fuel resistant non asbestos					Silicone		
<b>Accu Seal E</b>	Each	113092	11300	11301	11302		11305	N/A	11308
Dyno Pak	10 pak	13092-10	1300-10	1301-10	1302-10		1305-10		1308-10
<b>Accu Seal Pro</b>	Each	NHRA Legal Steel Core 213192		11301	Viton® 21302		Viton® 21305		Molded 21108
Dyno Pak	10 pak	13192-10		1301-10	21302-10		21305-10		
<b>AJPE 481X</b>		Fuel resistant non asbestos					Silicone		
<b>Accu Seal E</b>	Each	174090	N/A	11301	11302		11305	N/A	N/A
Dyno Pak	10 pak	74090-10		1301-10	1302-10		1305-10		
<b>Accu Seal Pro</b>	Each	NHRA Legal Steel Core 274090	N/A		Viton® 21302		Viton® 21305	N/A	N/A
Dyno Pak	10 pak	274090-10			21302-10		21305-10		
<b>KB Olds/New Century</b>		Fuel resistant non asbestos					Silicone		
<b>Accu Seal E</b>	Each	113091	11311	N/A	11302	N/A	11305	N/A	N/A
Dyno Pak	10 pak	13091-10	1311-10		1302-10		1305-10		
<b>Accu Seal Pro</b>	Each	NHRA Legal Steel Core 213094		N/A	Viton® 21302	N/A	Viton® 21305	N/A	N/A
Dyno Pak	10 pak	213094-10			21302-10		21305-10		
<b>Donovan 700</b>		Fuel resistant non asbestos					Silicone		
<b>Accu Seal E</b>	Each	113093	11310	11301	11302	N/A	11305	N/A	N/A
Dyno Pak	10 pak	13093-10	1310-10	1301-10	1302-10		1305-10		
<b>Accu Seal Pro</b>	Each	NHRA Legal Steel Core 213093			Viton® 21302	N/A	Viton® 21305	N/A	N/A
Dyno Pak	10 pak	213093-10			21302-10		21305-10		

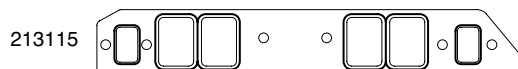
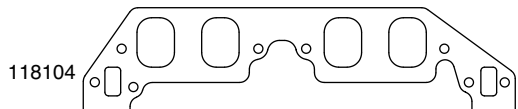
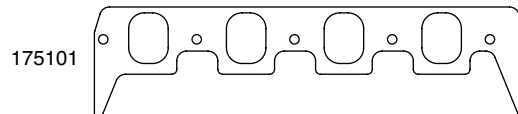
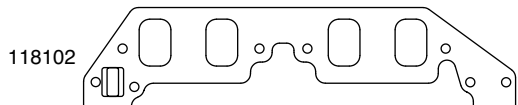
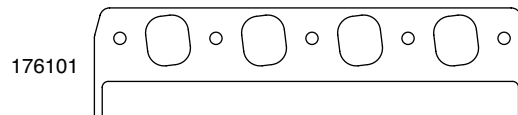
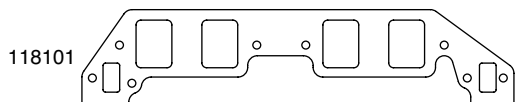
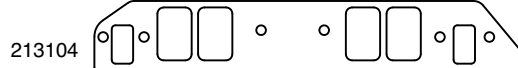
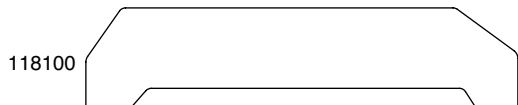
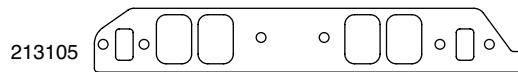
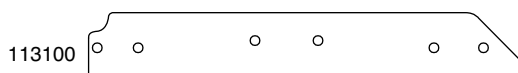
## Valve Cover Gaskets

Application	Qty	Cork, Hi Density 5/16" Thick Street/Strip	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi Vacuum	Molded Silicone Rubber Street Performance	Alcohol Resistant Fiber .062" Thick Sportsman Racing	Steel Core Teflon Coated .078" Thick Severe Duty
<b>Big Chevrolet all</b>							
3 over 5 bolt pattern	1pr	113076	213075	213076	213077	213079	213078
Dyno Pak	10pr	13076-10	213075-10	213076-10	213077-10	213079-10	213078-10
<b>Big Chief</b>		Also fits Brodix Big Duke and Pontiac Super Duty					
4 over 4 bolt pattern	1pr		218075	218076		218077	218078
Dyno Pak	10pr		218075-10	218076-10		218077-10	218078-10
<b>DRCE-2 &amp; 3</b>							
3 over 4 bolt pattern	1pr		274074	274076		274077	274175
Dyno Pak	10pr		274074-10	274076-10		274077-10	274175-10
<b>AJPE 481X</b>							
3 over 4 bolt pattern	1pr		274074	274076		274077	274175
Dyno Pak	10pr		274074-10	274076-10		274077-10	274175-10
<b>AJPE 4.9" NHRA P/S</b>							
3 over 4 bolt pattern	1pr					276177	276175
Dyno Pak	10pr					276177-10	276175-10
<b>AJPE 5" IHRA P/S</b>							
3 over 4 bolt pattern	1pr					275177	275175
Dyno Pak	10pr					275177-10	275175-10



## Intake Gaskets

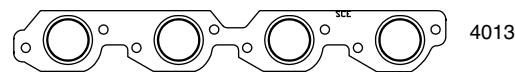
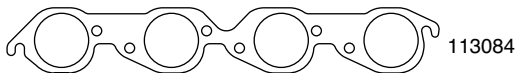
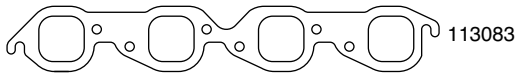
Application	<i>Accu Seal E</i> Standard gasket material	<i>E Dyno Pak</i> Bulk pack of 10pr	<i>Accu Seal Pro</i> Premium material *Beaded Ports	<i>Pro Dyno Pak</i> Bulk Pack of 10pr
<b>BBC Intake Blank</b> .062" Thickness	113100	13100-10	213100	213100-10
Standard BBC outline shape with bolt holes, no ports.				
<b>Raised Port Intake Blank</b> .062" Thickness .125" Thickness	118100 118125	18100-10 18125-10	218100	218100-10
Generic raised outline shape, no bolt holes, no ports.				
<b>Chevrolet Stock Oval Port</b> 1.750"x 2.00"x .062" .125" Thickness	113101 113106	13101-10 13106-10	213101*	213101-10*
Fits Chevrolet oval, Merlin oval, Brodix FF-010, Edelbrock 454-O and similar heads.				
<b>BBC Hi-Perf. Rect. Port</b> 1.750"x 2.550"x .062" .125 thickness	113102 113103	13102-10 13103-10	213102*	213102-10*
Fits Chevrolet rectangle, Merlin rectangle, Brodix BB1 thru 4, Edelbrock RPM 454-R and similar heads.				
<b>Large Rect. no top bolts</b> 1.800"x 2.500"x .062" .125 thickness	113115 113116	13115-10 13116-10	213115*	213115-10*
Fits Merlin 3, Merlin X, Dart 360, Edelbrock Victor, Canfield 310 and similar rectangle port heads w/o top bolts.				
<b>Brodix BB3 Xtra</b> 1.820" x 2.540" x .062"	113105	13105-10	213105	213105-10
Standard BBC port locations, rounded rectangle port.				
<b>Dart Big M</b> 1.720"x 2.720"x .062"	113104	13104-10	213104	213104-10
Standard BBC port locations, tall rectangular port.				
<b>RHS Pro Action 320/360</b> 1.725" x 2.450" x .062"	113107	13107-10	213107	213107-10
Port matched to RHS finished port size.				
<b>Big Chief Rectangle Port</b> 1.875"x 2.425"x .062" .125 thickness	118101 118106	18101-10 18106-10	218101	218101-10
Also fits Brodix "Big Duke" 1800 series.				
<b>Big Chief Small Oval</b> 1.650"x 2.450"x .062"	118102	18102-10	218102	218102-10
Also fits Brodix "Big Duke" 1800 series.				
<b>Big Chief Large Oval</b> 1.950"x 2.650"x .062"	118104	18104-10	218104	218104-10
Also fits Brodix "Big Duke" 1800 series.				
<b>Pontiac Super Duty/Brodix</b> 1.920" x 2.700" x .062"	113140	13140-10	213140	213140-10
Siamesed port locations, fits casting # 5427.				
<b>Pontiac Super Duty</b> 1.750" x 2.450"x .062"	113138 113139	13138-10 13139-10	213138	213138-10
Raised siamesed port locations, fits casting # 9875.				
<b>AJPE 4.9" NHRA Pro Stock</b> 2.190"x 2.540"x .062"	176101	76101-10	276101	276101-10
Port matched to CNC ported head.				
<b>AJPE 5" IHRA Pro Stock</b> 2.0" x 2.575" x .062	175101	75101-10	275101	275101-10
Port matched to CNC ported head.				



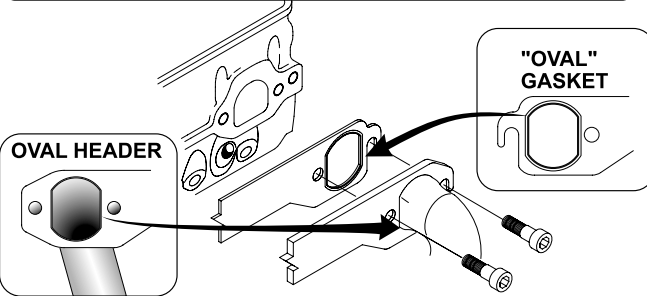


**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
<b>Stock Round Port</b> 1.850" Round	113080	13080-10	Fits 1.875" i.d. or 2.0" o.d. round port headers.			
<b>Large Round Port</b> 2.050" Round	113081	13081-10	213180	13180-10	4013*	013186
<b>XL Round Port</b> 2.400" Round	113084	13084-10	213181	13181-10	4313*	013286
<b>Stock Square Port</b> 1.875" x 1.800"	113082	13082-10	Extra large port for 2.375" i.d. racing headers.			
<b>Large Square Port</b> 2.025" x 2.025"	113083	13083-10	213182	13182-10	4213*	018186
<b>RHS Pro Action 320/360</b> 1.945" x 1.685"	113085	13085-10	213183	13183-10	4113*	013187
<b>DRCE 4.840" Bore Centers</b> 2.300" Round	174080	74080-10	Fits stock cast iron manifold, Hedman #2455 and similar small square port headers.			
<b>DRCE-2/3 NHRA Pro Stock</b> 2.300" Round	176080	76080-10	213185	213185-10	4176*	013187
<b>AJPE 481-X</b> 2.025" x 2.025" modified oval	174080	74080-10	213185	213185-10	4074*	013187
<b>AJPE 4.9 NHRA Pro Stock</b> 2.170" 1.960"	176081	76081-10	274180	74180-10	4176*	013187
<b>AJPE 5" IHRA Pro Stock</b> 2.400" x 2.0" oval	176081	76081-10	276081	276081-10	4076*	013187



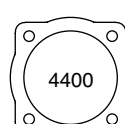
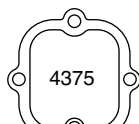
**EMBOSSED COPPER GASKET SELECTION**



\*MATCH GASKET SHAPE TO HEADER SHAPE

**Collector Gaskets**

<b>2.5" Three Bolt</b>	575999 1 pair	576000 10 each	576002 1 pair	576001 10 each	4250 1pr	
<b>3" Three Bolt</b>	512039 1 pair	512040 10 each	512042 1 pair	512041 10 each	4300 1pr	
<b>3.5" Three Bolt</b>	512029 1 pair	512030 10 each	512032 1 pair	512031 10 each	4350 1pr	
<b>3.75" Square Four Bolt</b>	514375 1 pair	514376 10 each	514377 1 pair	514378 10 each		4375 1pr
<b>4.0" Round Four Bolt</b>	514400 1 pair	514401 10 each	514402 1 pair	514403 10 each		4400 1pr

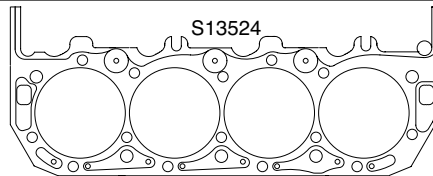




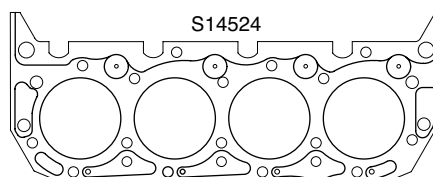
## Gasket Sets

Application	Headless Full Sets Full Set Less Head gaskets	Full Engine Sets Complete Engine sets less valve seals	Head Sets Head, VC, Intake, Exhaust, Thermostat	Cam Sets Front Cvr, Seal, WP, FP, Intake, VCvr.
<b>396-454 Mark IV</b> <b>Accu Seal E</b> Stock Intake Ports Large Intake Ports	Mechanical fuel pump, 2pc rear main seal.			
	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
	113457	113450	113451	113452
	113458	113454	113455	113456
	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, molded rubber valve cover gaskets.			
<b>Accu Seal Pro</b> Stock Intake Ports Large Intake Ports	213457	213450	213451	213452
	213458	213454	213455	213456
	1991 to present, modified coolant flow, 1pc rear main seal.			
<b>454-502 Gen. 5 &amp; 6</b> <b>Accu Seal E</b> Stock Intake Ports Large Intake Ports	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, 1 pc molded oil pan & valve cover gaskets.			
	214457	214450	214451	214452
	214458	214454	214455	214456

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
1965-1990 Mk IV BBC and aftermarket blocks with Mk IV cooling. Gaskets have upper bolt holes on cyl's 3&7. Bore sizes under 4.630" have .520" bolt holes, 4.630" bore gaskets have .480" bolt holes.	<b>Pro Copper</b> requires o-rings & sealant	<b>4.250"</b>	013252	013253	013254	013255	013256	013257	013258	013259
	<b>Titan</b> requires o-rings		T13252	T13253	T13254	T13255	T13256	T13257	T13258	T13259
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.320"</b>	013322	013323	013324	013325	013326	013327	013328	013329
	<b>Titan</b> requires o-rings		T13322	T13323	T13324	T13325	T13326	T13327	T13328	T13329
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.380"</b>	013382	013383	013384	013385	013386	013387	013388	013389
	<b>Titan</b> requires o-rings		T13382	T13383	T13384	T13385	T13386	T13387	T13388	T13389
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.440"</b>	013442	013443	013444	013445	013446	013447	013448	013449
	<b>Titan</b> requires o-rings		T13442	T13443	T13444	T13445	T13446	T13447	T13448	T13449
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.520"</b>	013522	013523	013524	013525	013526	013527	013528	013529
	<b>Titan</b> requires o-rings		T13522	T13523	T13524	T13525	T13526	T13527	T13528	T13529
<b>ICS Titan</b> ready to use				S13524	S13525	S13526	S13527	S13528	S13529	
<b>Pro Copper</b> requires o-rings & sealant	<b>4.570"</b>	013572	013573	013574	013575	013576	013577	013578	013579	
<b>Titan</b> requires o-rings		T13572	T13573	T13574	T13575	T13576	T13577	T13578	T13579	
<b>ICS Titan</b> ready to use				S13574	S13575	S13576	S13577	S13578	S13579	
<b>Packaged in Pairs</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>4.630"</b>	013622	013623	013624	013625	013626	013627	013628	013629
	<b>Titan</b> requires o-rings		T13622	T13623	T13624	T13625	T13626	T13627	T13628	T13629
	<b>ICS Titan</b> ready to use				S13624	S13625	S13626	S13627	S13628	S13629



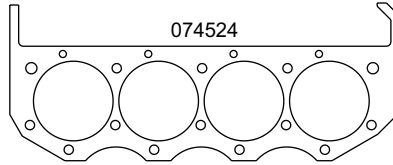
Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
1991 & up Gen 5 & 6 BBC and aftermarket blocks with modified cooling. Gaskets have upper bolt holes at cyl's 3 & 7. Bore sizes under 4.630" have .520" bolt holes, 4.630" bore gaskets have .480" Bolt holes.	<b>Pro Copper</b> requires o-rings & sealant	<b>4.320"</b>	014322	014323	014324	014325	014326	014327	014328	014329
	<b>Titan</b> requires o-rings		T14322	T14323	T14324	T14325	T14326	T14327	T14328	T14329
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.380"</b>	014382	014383	014384	014385	014386	014387	014388	014389
	<b>Titan</b> requires o-rings		T14382	T14383	T14384	T14385	T14386	T14387	T14388	T14389
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.440"</b>	014442	014443	014444	014445	014446	014447	014448	014449
	<b>Titan</b> requires o-rings		T14442	T14443	T14444	T14445	T14446	T14447	T14448	T14449
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.520"</b>	014522	014523	014524	014525	014526	014527	014528	014529
	<b>Titan</b> requires o-rings		T14522	T14523	T14524	T14525	T14526	T14527	T14528	T14529
	<b>ICS Titan</b> ready to use				S14524	S14525	S14526	S14527	S14528	S14529
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.570"</b>	014572	014573	014574	014575	014576	014577	014578	014579
<b>Titan</b> requires o-rings	T14572		T14573	T14574	T14575	T14576	T14577	T14578	T14579	
<b>ICS Titan</b> ready to use				S14574	S14575	S14576	S14577	S14578	S14579	
<b>Packaged in Pairs</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>4.630"</b>	014622	014623	014624	014625	014626	014627	014628	014629
	<b>Titan</b> requires o-rings		T14622	T14623	T14624	T14625	T14626	T14627	T14628	T14629
	<b>ICS Titan</b> ready to use				S14624	S14625	S14626	S14627	S14628	S14629





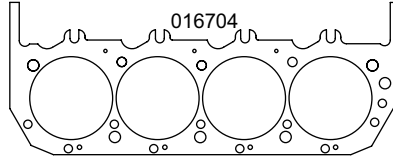
## Head Gaskets

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
AJPE 481X 4.840" B.C. alcohol racing block.	Pro Copper requires o-rings & sealant	4.380"			074384	074385	074386	074387	074388	074389
	Pro Copper requires o-rings & sealant	4.440"			074444	074445	074446	074447	074448	074449
	Pro Copper requires o-rings & sealant	4.470"			074474	074475	074476	074477	074478	074479
	Pro Copper requires o-rings & sealant	4.520"			074524	074525	074526	074527	074528	074529



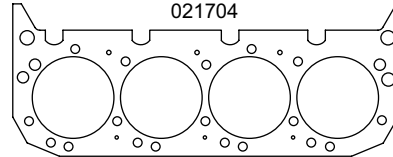
## Head Gaskets

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
4.900" Bore Center blocks with BBC bolt pattern	Pro Copper requires o-rings & sealant	4.520"		016523	016524	016525	016526	016527	016528	016529
	Pro Copper requires o-rings & sealant	4.570"		016573	016574	016575	016576	016577	016578	016579
	Pro Copper requires o-rings & sealant	4.630"		016623	016624	016625	016626	016627	016628	016629
	Pro Copper requires o-rings & sealant	4.700"		016703	016704	016705	016706	016707	016708	016709



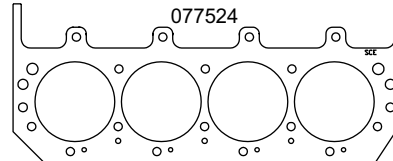
## Head Gaskets

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
5.00" Bore Center blocks with BBC bolt pattern	Pro Copper requires o-rings & sealant	4.520"		021523	021524	021525	021526	021527	021528	021529
	Pro Copper requires o-rings & sealant	4.570"		021573	021574	021575	021576	021577	021578	021579
	Pro Copper requires o-rings & sealant	4.630"		021623	021624	021625	021626	021627	021628	021629
	Pro Copper requires o-rings & sealant	4.700"		021703	021704	021705	021706	021707	021708	021709
	Pro Copper requires o-rings & sealant	4.770"		021773	021774	021775	021776	021777	021778	021779



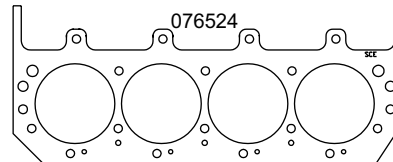
## Head Gaskets

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
DRCE-1 4.840" Bore Centers	Pro Copper requires o-rings & sealant	4.520"		077523	077524	077525	077526	077527	077528	077529
	Pro Copper requires o-rings & sealant	4.570"		077573	077574	077575	077576	077577	077578	077579
	Pro Copper requires o-rings & sealant	4.630"		077623	077624	077625	077626	077627	077628	077629



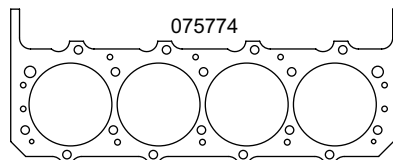
## Head Gaskets

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
DRCE-2 4.900" Bore Center	Pro Copper requires o-rings & sealant	4.520"		076523	076524	076525	076526	076527	076528	076529
	Pro Copper requires o-rings & sealant	4.570"		076573	076574	076575	076576	076577	076578	076579
	Pro Copper requires o-rings & sealant	4.630"		076623	076624	076625	076626	076627	076628	076629
	Pro Copper requires o-rings & sealant	4.700"		076703	076704	076705	076706	076707	076708	076709



## Head Gaskets

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
5.00" Bore Center blocks with Olds bolt pattern	Pro Copper requires o-rings & sealant	4.520"		075523	075524	075525	075526	075527	075528	075529
	Pro Copper requires o-rings & sealant	4.570"		075573	075574	075575	075576	075577	075578	075579
	Pro Copper requires o-rings & sealant	4.630"		075623	075624	075625	075626	075627	075628	075629
	Pro Copper requires o-rings & sealant	4.700"		075703	075704	075705	075706	075707	075708	075709
	Pro Copper requires o-rings & sealant	4.770"		075773	075774	075775	075776	075777	075778	075779

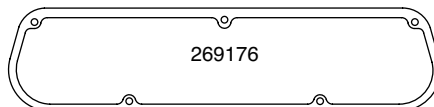


## Miscellaneous Gaskets

Application	Qty	Oil Pan Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
<b>1964-91 273-318-340ci</b>		Includes pan seals for 273-340							
<b>Accu Seal E</b>	Each	169090	16900	16901	16902	16903	16904	16906	16908
Dyno Pak	10 pak	69090-10	6900-10	6901-10	6902-10		6904-10	6906-10	6908-10
<b>Accu Seal Pro</b>	Each	1pc Molded fits 318-340 only 269090							
Dyno Pak	10 pak	269090-10							
<b>1974-91 360ci</b>									
<b>Accu Seal E</b>	Each	169091	16900	16901	16902	16903	16905	16906	16908
Dyno Pak	10 pak	69091-10	6900-10	6901-10	6902-10		6905-10	6906-10	6908-10
<b>Accu Seal Pro</b>	Each	1pc Molded 269091							
Dyno Pak	10 pak	269091-10							
<b>"A" Aluminum Block</b>		Fuel resistant non asbestos							
<b>Accu Seal E</b>	Each	170091							
Dyno Pak	10 pak	70091-10							
<b>Accu Seal Pro</b>	Each	Steel Core 270091	17000	N/A			2pc Viton® 17005	N/A	
Dyno Pak	10 pak	270091-10	7000-10				7005-10		

## Valve Cover Gaskets

Application	Qty	Cork, Hi Density 5/16" Thick Street/Strip	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi Vacuum	Molded Silicone Rubber Street Performance	Alcohol Resistant Fiber .062" Thick Sportsman Racing	Steel Core Teflon Coated .078" Thick Severe Duty
<b>273 Thru W-9</b>		Fits all "LA" engines from 1964 to 1990 and all racing cylinder heads.					
2 over 3 bolt pattern Dyno Pak	1pr 10pr		269175 69175-10	269176 69176-10	269178	269177 69177-10	269178 69178-10
<b>1991-up 5.2L/5.9L</b>							
5 over 5 bolt pattern Dyno Pak	1pr 10pr		269171 69171-10	269172 69172-10	269173	269174 69174-10	269179 69179-10

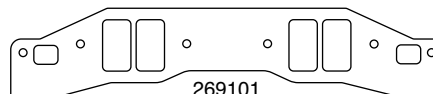


## Intake Gaskets

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
<b>273-318 2 Barrel</b>				
1.050" wide x 2.187" tall .125 thickness	169101 169106	69101-10	269101*	269101-10*
<b>273-360 4 Barrel &amp; Magnum</b>				
1.175" wide x 2.275" tall .125" Thickness	169104 169107	69104-10	269104*	269104-10*
<b>W-2 Head</b>				
1.380" x 2.300" x .062" .125" Thickness	169102 169103	69102-10	269102	269102-10
<b>W-7 / W-8 Head</b>				
1.265" x 2.180" x .062" .125" Thickness	169105 169108	69105-10	269105	269105-10



269101



269101



## Exhaust Gaskets

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
273-318 2 Barrel 1.250" x 1.750"	169080	69080-10	269180	69180-10		
318-360 4 Barrel 1.400" x 1.400"	169081	69081-10	269181	69181-10	4069*	069186
Cast Iron Magnum 1.625" Round	169083	69083-10	269183	69183-10	4169*	
W-2 Thru W-9 1.800" x 1.750" oval	169082	69082-10	269182	69182-10	3 piece gasket allows for injector nozzle clearance.	

## Collector Gaskets

Application	575999	576000	576002	576001	4250	
2.5" Three Bolt	1 pair	10 each	1 pair	10 each	1pr	
3" Three Bolt	512039	512040	512042	512041	4300	
	1 pair	10 each	1 pair	10 each	1pr	

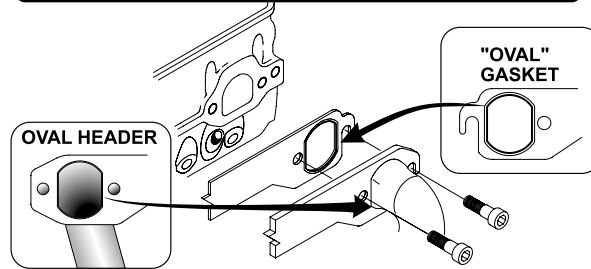


169082

4250

4300

### EMBOSSED COPPER GASKET SELECTION



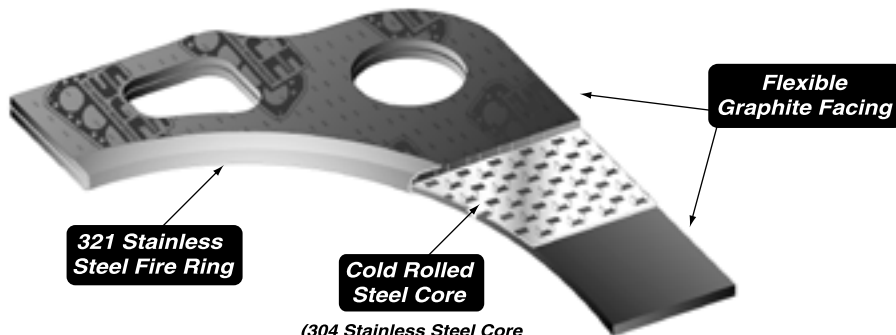
\*MATCH GASKET SHAPE TO HEADER SHAPE

## Gasket Sets

Application	Headless Full Sets Full Set Less Head gaskets	Full Engine Sets Complete Engine sets less valve seals	Head Sets Head, VC, Intake, Exhaust, Thermostat	Cam Sets Front Cvr, Seal, WP, FP, Intake, VCvr.
273-318-340 1964-91 <b>Accu Seal E</b> 2 Bbl Intake & Exhaust 4 Bbl Intake & Exhaust	2pc rear main seal.			
	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, laminated valve cover gaskets.			
		169318		
		169340		
360 1974-91 <b>Accu Seal Pro</b> 2 Bbl Intake & Exhaust 4 Bbl Intake & Exhaust	Beaded intake gaskets, reinforced exhaust gaskets, molded rubber valve cover gaskets.			
		269318		
		269340		
	360 1974-91 <b>Accu Seal E</b> 4 Bbl Intake & Exhaust	2pc rear main seal.		
Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, laminated valve cover gaskets.				
		169360		
4 Bbl Intake & Exhaust <b>Accu Seal Pro</b>		Beaded intake gaskets, reinforced exhaust gaskets, molded rubber valve cover gaskets.		
		269360		

## Composite Head Gaskets

Application	Gasket Construction	Bore	Qty.	Compressed Thickness		
				.015"	.039"	.060"
"LA" small block engines 1964-91 273-360ci.	Stainless/Graphite Composite	4.090"	1 each		569094	569096
	Dyno Pak		10 each		569094-10	569096-10



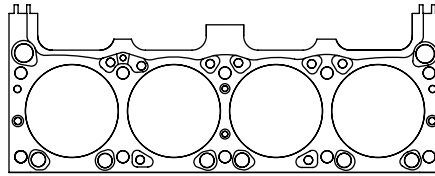
321 Stainless Steel Fire Ring

Cold Rolled Steel Core

Flexible Graphite Facing

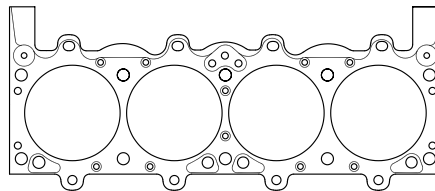
(304 Stainless Steel Core For Marine Applications)

Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
All Chrysler small block 273 thru 5.9L	Pro Copper	requires o-rings & sealant		069062	069063	069064	069065	069066	069067	069068	069069
	Titan	requires o-rings	4.060"		T69063	T69064	T69065	T69066	T69067	T69068	T69069
	ICS Titan	ready to use				S69064	S69065	S69066	S69067	S69068	S69069
Magnum	Pro Copper	requires o-rings & sealant		069152	069153	069154	069155	069156	069157	069158	069159
	Titan	requires o-rings	4.160"		T69153	T69154	T69155	T69156	T69157	T69158	T69159
	ICS Titan	ready to use				S69154	S69155	S69156	S69157	S69158	S69159
Packaged in Pairs	Pro Copper	requires o-rings & sealant		069202	069203	069204	069205	069206	069207	069208	069209
	Titan	requires o-rings	4.200"		T69203	T69204	T69205	T69206	T69207	T69208	T69209
	ICS Titan	ready to use				S69204	S69205	S69206	S69207	S69208	S69209



S69064

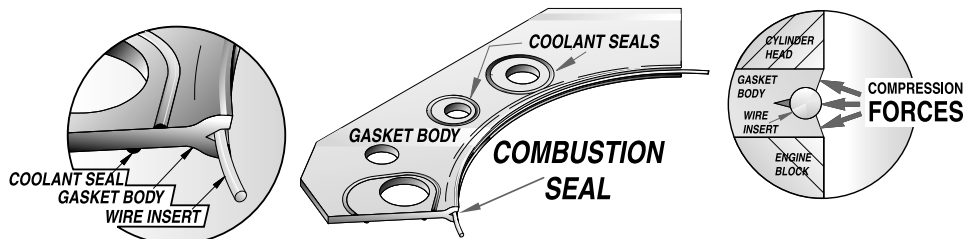
Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
Mopar "A" and R3 racing blocks with 18 head bolts.	Pro Copper	requires o-rings & sealant		070062	070063	070064	070065	070066	070067	070068	070069
	Titan	requires o-rings	4.060"		T70063	T70064	T70065	T70066	T70067	T70068	T70069
	ICS Titan	ready to use				S70064	S70065	S70066	S70067	S70068	S70069
Packaged in Pairs	Pro Copper	requires o-rings & sealant		070152	070153	070154	070155	070156	070157	070158	070159
	Titan	requires o-rings	4.160"		T70153	T70154	T70155	T70156	T70157	T70158	T70159
	ICS Titan	ready to use				S70154	S70155	S70156	S70157	S70158	S70159
Packaged in Pairs	Pro Copper	requires o-rings & sealant		070202	070203	070204	070205	070206	070207	070208	070209
	Titan	requires o-rings	4.200"		T70203	T70204	T70205	T70206	T70207	T70208	T70209
	ICS Titan	ready to use				S70204	S70205	S70206	S70207	S70208	S70209



S70154

## New ICS Titan

with built in combustion seal blocks lateral flow of combustion pressure.



Details show wire o-ring forming primary seal with upper and lower flanges forming secondary combustion pressure seal.



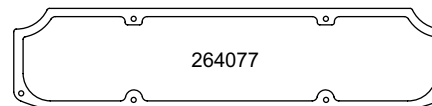
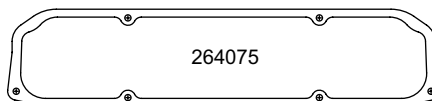
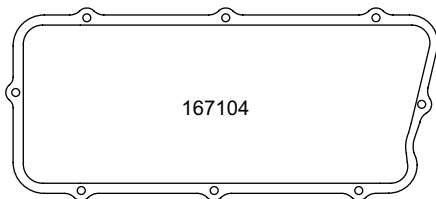


## Miscellaneous Gaskets

Application	Qty	Oil Pan Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
<b>354-392 Hemi 1956-58</b> <i>Accu Seal E</i>	Each	Rubberized fiber for street use 167090	16700	16701	16702	16703	354ci only 16904	16706	16708
	Dyno Pak 10 pak	67090-10	6700-10	6701-10					
<i>Accu Seal Pro</i>	Each	Alcohol / Nitro resistant fiber 267090							
	Dyno Pak 10 pak	267090-10							
<b>D&amp;E / Rodeck Billet 392</b> <i>Accu Seal E</i>	Each	NHRA Legal Steel Core 267092	N/A	N/A	16702		13405	N/A	N/A
	Dyno Pak 10 pak	67092-10					3405-10		
<b>Donovan 417</b> <i>Accu Seal E</i>	Each	Alcohol / Nitro resistant fiber 167091	16700	N/A	16702		13405	N/A	N/A
	Dyno Pak 10 pak	67091-10					3405-10		
<b>383-440 RB &amp; 426 Hemi</b> <i>Accu Seal E</i>	Each	Rubberized fiber for street use 164090	16400	16401	16402	16403	16405	16406	16408
	Dyno Pak 10 pak	64090-10	6400-10	6401-10	6402-10		6405-10	6406-10	6408-10
<i>Accu Seal Pro</i>	Each	NHRA Legal Steel Core 264090			Viton® 26602		Viton® 26405		
	Dyno Pak 10 pak	264090-10			26602-10		26405-10		
<b>BAE / KB / Racing Hemi</b> <i>Accu Seal E</i>	Each	Alcohol / Nitro resistant fiber 166090	16600	N/A	16602		2.750"main 26605	N/A	N/A
	Dyno Pak 10 pak	66090-10	6600-10		6602-10		26605-10		
<i>Accu Seal Pro</i>	Each	NHRA Legal Steel Core 266091			Viton® 26602		3.00"main 23505	N/A	N/A
	Dyno Pak 10 pak	266091-10			26602-10		23505-10		
<b>TFX Racing Hemi</b> <i>Accu Seal E</i>	Each	Alcohol / Nitro resistant fiber 261092	N/A	N/A	16602	N/A	2.750"main 26605	N/A	N/A
	Dyno Pak 10 pak	261092-10			6602-10		26605-10		
<i>Accu Seal Pro</i>	Each	NHRA Legal Steel Core 261093	N/A	N/A	Viton® 26602	N/A	3.00"main 23505	N/A	N/A
	Dyno Pak 10 pak	261093-10			26602-10		23505-10		

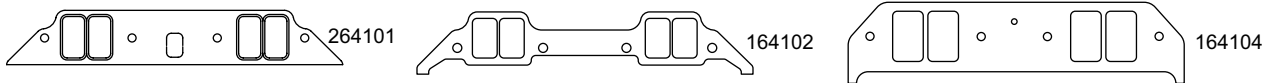
## Valve Cover Gaskets

Application	Qty	Cork, Hi Density 5/16" Thick Street/Strip	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi Vacuum	Rubberized Fiber .187" Thick Street Performance	Alcohol Resistant Fiber .062" Thick Sportsman Racing	Steel Core Teflon Coated .078" Thick Severe Duty
<b>354-392 Hemi</b> 3 over 3 bolts Dyno Pak	1pr	Fits all stock pattern early hemi heads, cast iron or aluminum.					
	10pr				167076 67076-10	267075 267075-10	267077 267077-10
<b>392 Valley Cover</b> 8 bolts Dyno Pak	1pr	Valley cover fits all 354-392 iron hemi blocks.					
	10pr					167104 67104-10	267104 267104-10
<b>383-440 "RB"</b> 2 over 4 bolts Dyno Pak	1pr	Fits all RB wedge cast iron heads, all Indy wedge heads, Brodix B1 BS, and other stock pattern cylinder heads.					
	10pr		264075 264075-10	264076 264076-10		264074 264074-10	264078 264078-10
<b>Mopar B-1</b> 2 over 4 bolts Dyno Pak	1pr	Fits original B1 and Brodix B1 Mopar, rounded lower corners, pronounced inward curve upper corners.					
	10pr		264077 264077-10	264079 264079-10		264071 264071-10	264072 264072-10
<b>B-1 T/S</b> 3 over 4 bolts Dyno Pak	1pr	Fits B1 T/S only, squared lower corners, pronounced inward curve upper corners.					
	10pr		265075 265075-10	265076 265076-10	165076 165076-10	265077 265077-10	265078 265078-10
<b>426 Late Hemi</b> 5 over 5 bolts Dyno Pak	1pr	Fits all late hemi cylinder heads, steel core gaskets have provision for down nozzle fittings at rail.					
	10pr					166075 66075-10	266075 266075-10
<b>BAE Fathead</b> 3 over 4 bolts Dyno Pak	1pr	Also fits AJPE Musclehead.					
	10pr					163075 163075-10	263075 263075-10



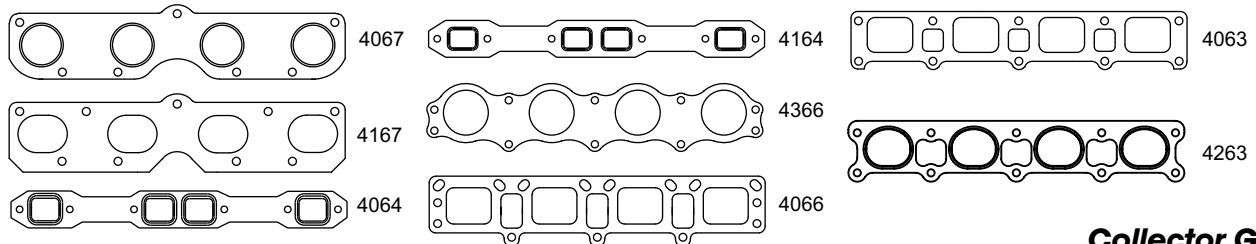
## Intake Gaskets

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
<b>354-392 Iron Head</b> 1.500" x 2.050" x .062"	Manifold facing gaskets only, set does not include valley cover gasket.			
	167101	67101-10	267101	267101-10
<b>AJPE 392 Billet Fuel Head</b> 1.600" x 2.250" x .062"	167103	67103-10	267103	267103-10
<b>383-440 Wedge</b> 1.250" x 2.290" x .062"	Also fits Brodix B1-BS, manifold facing gaskets only, set does not include valley pan.			
	164101	64101-10	264101*	264101-10*
<b>440 Max Wedge</b> 1.375" x 2.675" x .062"	Also fits Indy 440 heads, manifold facing gaskets only, set does not include valley pan.			
	164102	64102-10	264102	264102-10
<b>Mopar B-1</b> 1.450" x 2.700" x .062"	Also fits Brodix B1 Mopar.			
	164104	64104-10	264104	264104-10
<b>426 Street Hemi</b> 1.875" x 2.00" x .062"	Manifold facing gaskets only, use silicone for end seals.			
	166101	66101-10	266101	266101-10
<b>Fuel Hemi End Seals</b> .410 thick hi-density foam	For use on blower manifolds with end seal rails.			
			26601	26601-10



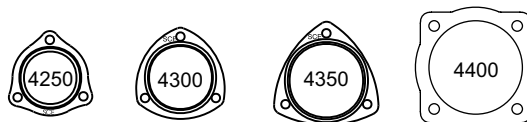
## Exhaust Gaskets

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
<b>354-392 Iron Head</b> 2.500" x 1.900" oval	Fiber gaskets have oval port matching stock head, embossed copper gaskets have 2.250" round port.					
	167080	167080-10	267080	267080-10	4067*	067186
<b>AJPE Billet 392</b> 2.500" x 1.900" oval	Additional bolt holes between outer ports, embossed gaskets match oval header flange.					
					4167*	
<b>383-440 Wedge</b> 1.800" x 1.300" rectangle	Also fits Indy 440 heads, Brodix B1 and other heads with stock exhaust pattern.					
	164081	164081-10	264081	264081-10	4164*	
<b>Max Wedge</b> 1.900" x 1.650" rectangle	Large port stock bolt pattern, also fits Indy 572, 600 and Mopar original B1.					
	164080	164080-10	264080	264080-10	4064*	064186
<b>426 Hemi, 528 Crate Hemi</b> 1.900" x 1.825" rectangle	Universal bolt pattern fits all late model street hemi heads.					
	166080	166080-10	266080	266080-10	4266*	066286
<b>AJPE / BAE Fuel Heads</b> 2.525" x 2.050" rectangle	Slotted upper bolt holes to fit all current fuel heads.					
					4066*	066180
<b>AJPE/BAE/Dart Alcohol</b> 2.5" Round	Embossed copper gaskets fit current popular alcohol heads with round tube header openings.					
					4366*	
<b>BAE Fathead</b> 2.600" x 1.850" rectangle	Embossed copper gaskets fit Brad 1 through 5 Fathead.					
					4063*	
<b>BAE Fathead 6</b> 2.450" x 2.050" D port	Embossed copper gaskets match BAE Brad 6 header flange.					
					4263	
<b>Ken Veney Alcohol Heads</b> 2.650" x 2.300" oval	Embossed copper gaskets have 2.750" round round opening.					
	168080	168080-10	268080	268080-10	4068*	



## Collector Gaskets

<b>2.5" Three Bolt</b>	575999 1 pair	576000 10 each	576002 1 pair	576001 10 each	4250 1pr	
<b>3" Three Bolt</b>	512039 1 pair	512040 10 each	512042 1 pair	512041 10 each	4300 1pr	
<b>3.5" Three Bolt</b>	512029 1 pair	512030 10 each	512032 1 pair	512031 10 each	4350 1pr	
<b>4.0" Round Four Bolt</b>	514400 1 pair	514401 10 each	514402 1 pair	514403 10 each		4400 1pr



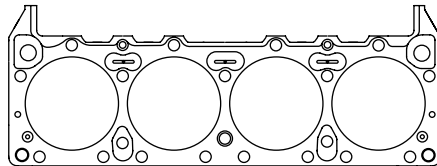


## Gasket Sets

Application	Headless Full Sets Full Set Less Head gaskets	Full Engine Sets Complete Engine sets less valve seals	Head Sets Head, VC, Intake, Exhaust, Thermostat	Cam Sets Front Cvr, Seal, WP, FP, Intake, VCvr.
<b>383-440 "RB"</b>	Does not include stamped valley cover.			
<b>Accu Seal E</b>	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, laminated valve cover gaskets.			
Stock Ports	164443			164442
Max Wedge Ports	164445			
<b>Accu Seal Pro</b>	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, laminated valve cover gaskets.			
Stock Ports	264443			264442
Max Wedge Ports	264445			

## Head Gaskets

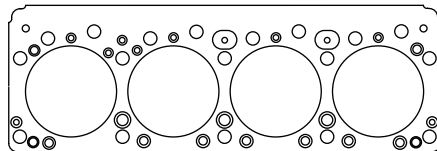
Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
383-440 B & RB engines gaskets have provision for oil drains in "Mega block".	<b>Pro Copper</b> requires o-rings & sealant	<b>4.380"</b>	064382	064383	064384	064385	064386	064387	064388	064389
	<b>Titan</b> requires o-rings			T64383	T64384	T64385	T64386	T64387	T64388	T64389
	<b>ICS Titan</b> ready to use	<b>4.440"</b>			S64384	S64385	S64386	S64387	S64388	S64389
	<b>Pro Copper</b> requires o-rings & sealant		064442	064443	064444	064445	064446	064447	064448	064449
	<b>Titan</b> requires o-rings			T64443	T64444	T64445	T64446	T64447	T64448	T64449
	<b>ICS Titan</b> ready to use			S64444	S64445	S64446	S64447	S64448	S64449	
<b>Packaged in Pairs</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>4.520"</b>	064522	064523	064524	064525	064526	064527	064528	064529
	<b>Titan</b> requires o-rings			T64523	T64524	T64525	T64526	T64527	T64528	T64529
	<b>ICS Titan</b> ready to use		S64524	S64525	S64526	S64527	S64528	S64529		
<b>Packaged in Pairs</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>4.570"</b>	064572	064573	064574	064575	064576	064577	064578	064579
	<b>Titan</b> requires o-rings			T64573	T64574	T64575	T64576	T64577	T64578	T64579
	<b>ICS Titan</b> ready to use		S64574	S64575	S64576	S64577	S64578	S64579		



S64384

## Head Gaskets

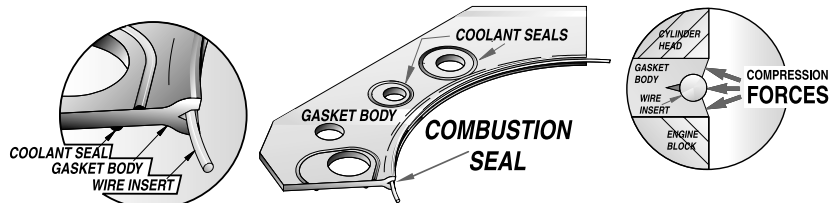
Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
354-392 Early hemi	<b>Pro Copper</b> requires o-rings & sealant	<b>4.010"</b>		067003	067004	067005	067006	067007	067008	067009
	<b>Titan</b> requires o-rings			T67003	T67004	T67005	T67006	T67007	T67008	T67009
	<b>ICS Titan</b> ready to use	<b>4.060"</b>			S67004	S67005	S67006	S67007	S67008	S67009
	<b>Pro Copper</b> requires o-rings & sealant			067063	067064	067065	067066	067067	067068	067069
	<b>Titan</b> requires o-rings			T67063	T67064	T67065	T67066	T67067	T67068	T67069
<b>Packaged in Pairs</b>	<b>ICS Titan</b> ready to use				S67064	S67065	S67066	S67067	S67068	S67069
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.160"</b>		067153	067154	067155	067156	067157	067158	067159
	<b>Titan</b> requires o-rings			T67153	T67154	T67155	T67156	T67157	T67158	T67159
<b>Donovan 417</b>	<b>ICS Titan</b> ready to use				S67154	S67155	S67156	S67157	S67158	S67159
	Large bore gaskets for Donovan Aluminum block do not have water holes, sealant required for oil only.									
<b>Donovan 417</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>4.250"</b>		067253	067254	067255	067256	067257	067258	067259
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.320"</b>		067323	067324	067325	067326	067327	067328	067329



S67064

## New ICS Titan

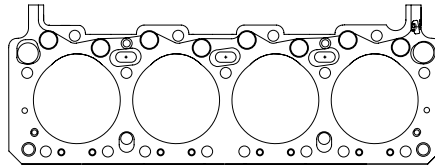
with built in combustion seal blocks lateral flow of combustion pressure.



Details show wire o-ring forming primary seal with upper and lower flanges forming secondary combustion pressure seal.

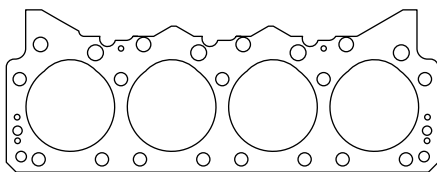


Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
426 thru 528 iron block street hemi. NOTE: KB aluminum street hemi has relocated coolant passages, use suffix - KB	<b>Pro Copper</b> requires o-rings & sealant		066252	066253	066254	066255	066256	066257	066258	066259
	<b>Titan</b> requires o-rings	<b>4.250"</b>		T66253	T66254	T66255	T66256	T66257	T66258	T66259
	<b>ICS Titan</b> ready to use				S66254	S66255	S66256	S66257	S66258	S66259
	<b>Pro Copper</b> requires o-rings & sealant		066322	066323	066324	066325	066326	066327	066328	066329
	<b>Titan</b> requires o-rings	<b>4.320"</b>		T66323	T66324	T66325	T66326	T66327	T66328	T66329
	<b>ICS Titan</b> ready to use				S66324	S66325	S66326	S66327	S66328	S66329
	<b>Pro Copper</b> requires o-rings & sealant		066382	066383	066384	066385	066386	066387	066388	066389
	<b>Titan</b> requires o-rings	<b>4.380"</b>		T66383	T66384	T66385	T66386	T66387	T66388	T66389
	<b>ICS Titan</b> ready to use				S66384	S66385	S66386	S66387	S66388	S66389
	<b>Pro Copper</b> requires o-rings & sealant		066442	066443	066444	066445	066446	066447	066448	066449
<b>Titan</b> requires o-rings	<b>4.440"</b>		T66443	T66444	T66445	T66446	T66447	T66448	T66449	
<b>ICS Titan</b> ready to use				S66444	S66445	S66446	S66447	S66448	S66449	
Packaged in Pairs	<b>Pro Copper</b> requires o-rings & sealant		066522	066523	066524	066525	066526	066527	066528	066529
	<b>Titan</b> requires o-rings	<b>4.520"</b>		T66523	T66524	T66525	T66526	T66527	T66528	T66529
	<b>ICS Titan</b> ready to use				S66524	S66525	S66526	S66527	S66528	S66529

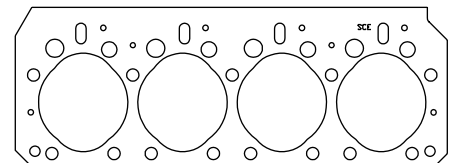


T66324

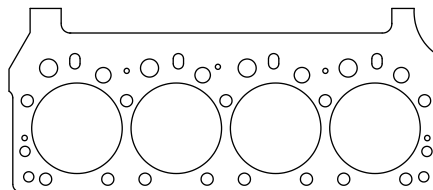
Notes	Engine Application	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
	<b>Pro Copper</b> requires o-rings & sealant; racing hemi gaskets have no coolant passages, sealant is required for oil only.									
061 series gaskets have 5/8" bolt holes. 063 and 068 series gaskets have 9/16" bolt holes.	<b>AJPE / BAE / Veney Billet Fuel</b>	<b>4.200"</b>			061204	061205	061206	061207	061208	061209
	<b>AJPE / BAE / Veney Billet Fuel</b>				061254	061255	061256	061257	061258	061259
	<b>BAE Fathead Alcohol Veney (extended ears)</b>	<b>4.250"</b>			063254	063255	063256	063257	063258	063259
	<b>068254</b>				068254	068255	068256	068257	068258	068259
	<b>AJPE / BAE / Veney Billet Fuel</b>				061324	061325	061326	061327	061328	061329
	<b>BAE Fathead Alcohol Veney (extended ears)</b>	<b>4.320"</b>			063624	063625	063626	063627	063628	063629
	<b>068324</b>				068324	068325	068326	068327	068328	068329
	<b>AJPE / BAE / Veney Billet Fuel</b>				061384	061385	061386	061387	061388	061389
	<b>BAE Fathead Alcohol Veney (extended ears)</b>	<b>4.380"</b>			063384	063385	063386	063387	063388	063389
	<b>068384</b>				068384	068385	068386	068387	068388	068389
	<b>AJPE / BAE / Veney Billet Fuel</b>				061444	061445	061446	061447	061448	061449
	<b>BAE Fathead Alcohol Veney (extended ears)</b>	<b>4.440"</b>			063444	063445	063446	063447	063448	063449
<b>068444</b>				068444	068445	068446	068447	068448	068449	
Packaged in Pairs	<b>AJPE / BAE / Veney Billet Fuel</b>				061474	061475	061476	061477	061478	061479
	<b>BAE Fathead Alcohol Veney (extended ears)</b>	<b>4.470"</b>			063474	063475	063476	063477	063478	063479
	<b>068474</b>				068474	068475	068476	068477	068478	068479



061206



063475

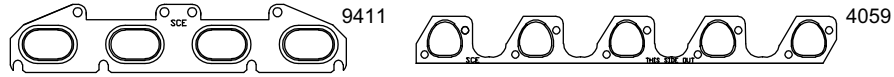


068256



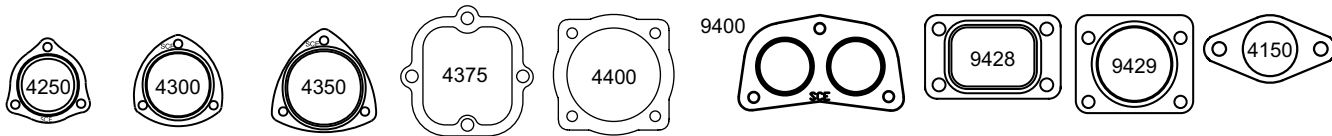
**Exhaust Gaskets**

Application	Accu Seal E	E Dyno Pak	Accu Seal Pro	Pro Dyno Pak	Pro Copper	Pro Copper
Dodge Neon/ PT Cruiser	Copper gasket seals all iron manifolds and flat header flanges, raised bead headers must match embossment .					
2.0L DOHC					9411	
Dodge V-10 Pickup	Embossed copper gasket fits iron manifold, Borla stainless and similar D port headers.					
					4059	059186



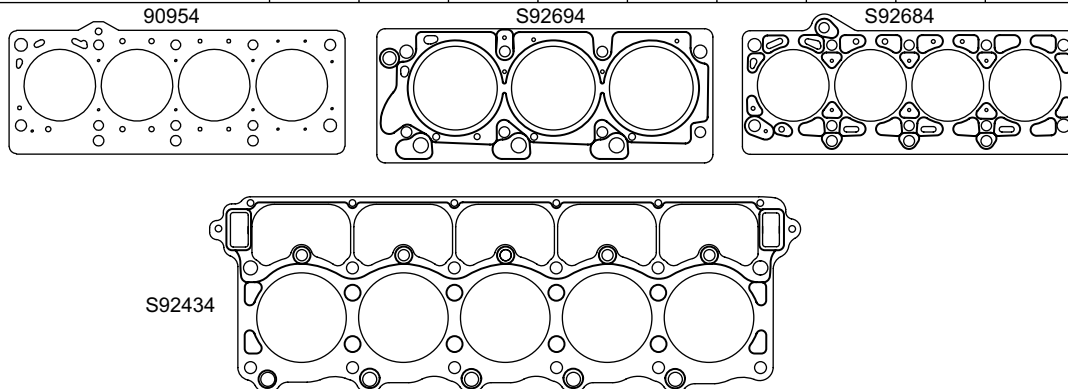
**Collector & Turbo Gaskets**

2.5" Three Bolt	575999	576000	576002	576001	4250	
	1 pair	10 each	1 pair	10 each	1pr	
3" Three Bolt	512039	512040	512042	512041	4300	
	1 pair	10 each	1 pair	10 each	1pr	
3.5" Three Bolt	512029	512030	512032	512031	4350	
	1 pair	10 each	1 pair	10 each	1pr	
3.75" Square Four Bolt	514375	514376	514377	514378		4375
	1 pair	10 each	1 pair	10 each		1pr
4.0" Round Four Bolt	514400	514401	514402	514403		4400
	1 pair	10 each	1 pair	10 each		1pr
Three Bolt Downpipe (2) 1.5" Round Ports	516500	516501	516502	516503	9400	
	1 pair	10 each	1 pair	10 each	1 each	
T3/T4 Flange Gasket 2.600" x 1.850"					9428	
					1 each	
T-3 Flange Gasket 2.250" Round					9429	
					1 each	
2 Bolt Wastegate Gasket 1.5" Dia					4150	
					1 each	



**Head Gaskets**

Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
Dodge Neon 2.0L DOHC Eng. Code 420A	Pro Copper	requires o-rings & sealant	3.375" 85.7mm	90952	90953	90954	90955	90956	90567	90958	90959
	Titan	requires o-rings									
Dodge SRT-4 2.4L DOHC Turbo Eng. Code A855	Pro Copper	requires o-rings & sealant	3.500" 88.9mm	92682	92683	92684	92685	92686	92687	92688	92689
	Titan	requires o-rings			T92683	T92684	T92685	T92686	T92687	T92688	T92689
3.5L SOHC Prowler V-6 Eng. Code EGJ	Pro Copper	requires o-rings & sealant	3.850" 87.3mm	92692	92693	92694	92695	92696	92697	92698	92699
	Titan	requires o-rings			T92693	T92694	T92695	T92696	T92697	T92698	T92699
Slant Six 225ci Eng. Code G, 30D	Pro Copper	requires o-rings & sealant	3.500" 88.9mm	91122	91123	91124	91125	91126	91127	91128	91129
	Titan	requires o-rings									
1992-95 1st Gen Viper 8.0L V-10	Pro Copper	requires o-rings & sealant	3.670" 93.2mm	90932	90933	90934	90935	90936	90937	90938	90939
	Titan	requires o-rings									
2nd Gen Viper 8.0-8.3L V-10	Pro Copper	requires o-rings & sealant	3.500" 88.9mm	92432	92433	92434	92435	92436	92437	92438	92439
	Titan	requires o-rings			T92433	T92434	T92435	T92436	T92437	T92438	T92439
	ICS Titan	ready to use			S92434	S92435	S92436	S92437	S92438	S92439	



Miscellaneous Gaskets

Application	Qty.	Oil Pan Gasket	Valve Cover Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
74-93 2.3L SOHC <i>Accu Seal E</i> Dyno Pak	Each 10 pak	1 pc Molded 223090 223090-10	1pc Molded 223075 23075-10	12300 2300-10	12301 2301-10	12302 2302-10	12303	12305 2305-10	12306 2306-10	12308 2308-10

Intake Gaskets

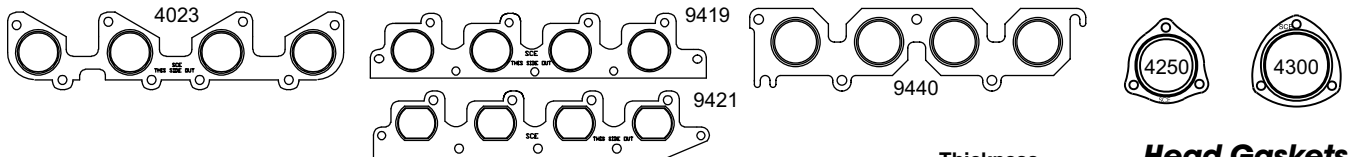
Application	<i>Accu Seal E</i> Standard gasket material	E Dyno Pak Bulk pack of 10pr	<i>Accu Seal Pro</i> Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
1974-93 Ford 2.3L SOHC .900" x 1.975" x .062"	123101	23101-10	223101	223101-10
2.3L Esslinger ARCA 1.250" x 2.00" x .062"	123102	23102-10	223102	223102-10
2.0L DOHC Zetec 1.250" x 2.00" x .062"	123103	23103-10	223103	223103-10
2003-2007 DOHC Duratec 1.250" x 2.00" x .062"	123104	23104-10	223104	223104-10

Exhaust Gaskets

Application	<i>Accu Seal E</i> Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	<i>Accu Seal Pro</i> Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
2.3L SOHC SVO Turbo 1.5" Round Port	123080	23080-10	223080	223080-10	4023	023186
2.3L SOHC ARCA Head Oval Port	123081	23081-10	223081	223081-10	4123	
2.0L DOHC Zetec 1.5" Round Port	123082	23082-10	223082	223082-10	9419	
2.0L DOHC Zetec Turbo Flat Oval	123083	23083-10	223083	223083-10	9421	
2003-2007 DOHC Duratec 1.75" Round Port	123084	23084-10	223084	223084-10	9440	

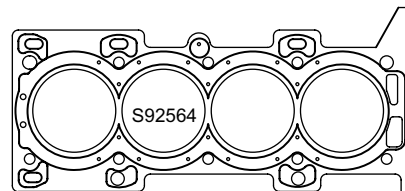
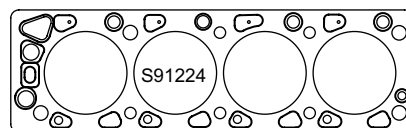
Collector Gaskets

2.5" Three Bolt	575999 1 pair	576000 10 each	576002 1 pair	576001 10 each	4250 1pr	
3" Three Bolt	512039 1 pair	512040 10 each	512042 1 pair	512041 10 each	4300 1pr	



Head Gaskets

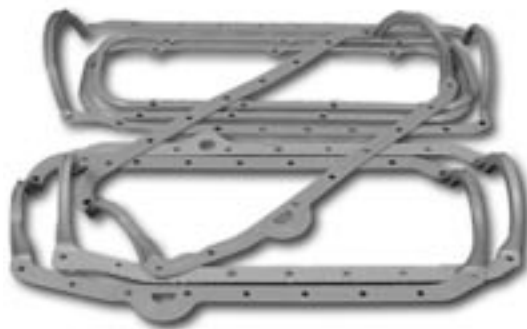
Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
1974-1993 Ford 2.3L SOHC.	Pro Copper	requires o-rings & sealant	3.850" 97.8 mm	91222	91223	91224	91225	91226	91227	91228	91229
	Titan	requires o-rings			T91223	T91224	T91225	T91226	T91227	T91228	T91229
	ICS Titan	ready to use			S91224	S91225	S91226	S91227	S91228	S91229	
	Pro Copper	requires o-rings & sealant	3.950" 100.3 mm	023952	023953	023954	023955	023956	023957	023958	023959
	Titan	requires o-rings			T23953	T23954	T23955	T23956	T23957	T23958	T23959
	ICS Titan	ready to use				S23954	S23955	S23956	S23957	S23958	S23959
2.0L Ford ZETEC	Pro Copper	requires o-rings & sealant	3.375" 85.7 mm	91322	91323	91324	91325	91326	91327	91328	91329
	Titan	requires o-rings			T91323	T91324	T91325	T91326	T91327	T91328	T91329
	ICS Titan	ready to use			S91324	S91325	S91326	S91327	S91328	S91329	
	Pro Copper	requires o-rings & sealant	3.850" 97.8 mm	92562	92563	92564	92565	92566	92567	92568	92569
	Titan	requires o-rings			T92563	T92564	T92565	T92566	T92567	T92568	T92569
	ICS Titan	ready to use				S92564	S92565	S92566	S92567	S92568	S92569
2003-2007 Ford/Mazda Duratec 2.3L I4	Pro Copper	requires o-rings & sealant	3.950" 100.3 mm	025952	025953	025954	025955	025956	025957	025958	025959
	Titan	requires o-rings			T25953	T25954	T25955	T25956	T25957	T25958	T25959
	ICS Titan	ready to use			S25954	S25955	S25956	S25957	S25958	S25959	
	Pro Copper	requires o-rings & sealant	4.010" 101.9 mm	025012	025013	025014	025015	025016	025017	025018	025019
	Titan	requires o-rings			T25013	T25014	T25015	T25016	T25017	T25018	T25019
	ICS Titan	ready to use				S25014	S25015	S25016	S25017	S25018	S25019





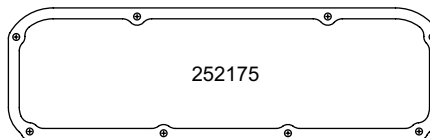
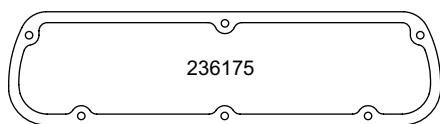
## Miscellaneous Gaskets

Application	Qty	Oil Pan Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
<b>260-302ci. 1962-82</b>		4 pc construction					2pc		
<b>Accu Seal E</b>	Each	136090	13600	13601	13602	13603	13604	13606	13608
Dyno Pak	10 pak	36090-10	3600-10	3601-10	3602-10		3604-10	3606-10	3608-10
<b>Accu Seal Pro</b>	Each	1 pc molded rubber 236090			Viton® 23602		2pc Viton® 23614		
Dyno Pak	10 pak	236090-10			23602-10		23614-10		
<b>302 (5.0L) 1983-95</b>		4 pc construction							
<b>Accu Seal E</b>	Each	136090	13600	13601	13602	13603		13606	13608
Dyno Pak	10 pak	36090-10	3600-10	3601-10	3602-10			3606-10	3608-10
<b>Accu Seal Pro</b>	Each	1 pc molded rubber 236090			Viton® 23602		1pc Viton® 23604		
Dyno Pak	10 pak	236090-10			23602-10		23604-10		
<b>351W, 1969-83</b>		4 pc construction					2pc		
<b>Accu Seal E</b>	Each	136091	13600	13601	13602	13603	13605	13606	13608
Dyno Pak	10 pak	36091-10	3600-10	3601-10	3602-10		3605-10	3606-10	3608-10
<b>Accu Seal Pro</b>	Each	1pc Molded Rubber 236091			Viton® 23602		2pc Viton® 23615		
Dyno Pak	10 pak	236091-10			23602-10		23615-10		
<b>351W, 1983-97</b>		4 pc construction							
<b>Accu Seal E</b>	Each	136091	13600	13601	13602	13603		13606	13608
Dyno Pak	10 pak	36091-10	3600-10	3601-10	3602-10			3606-10	3608-10
<b>Accu Seal Pro</b>	Each	1pc Molded Rubber 236091			Viton® 23602		1pc Viton® 23605		
Dyno Pak	10 pak	236091-10			23602-10		23605-10		
<b>351C, 351M, 400M, 1970-82</b>		4 pc construction					2pc		
<b>Accu Seal E</b>	Each	152090	15200	15201	13602	15203	13605	15206	15208
Dyno Pak	10 pak	52090-10	5200-10	5201-10	3602-10		3605-10	5206-10	5208-10
<b>Accu Seal Pro</b>	Each				Viton® 23602		2pc Viton® 23615		
Dyno Pak	10 pak				23602-10		23615-10		
<b>4.6-5.4L Modular 1996-up</b>		1pc Thermoplastic w/seal					1pc Viton®		
<b>Accu Seal Pro</b>	Each	246090			24602	24603	23604		24608
Dyno Pak	10 pak	246090-10					23604-10		



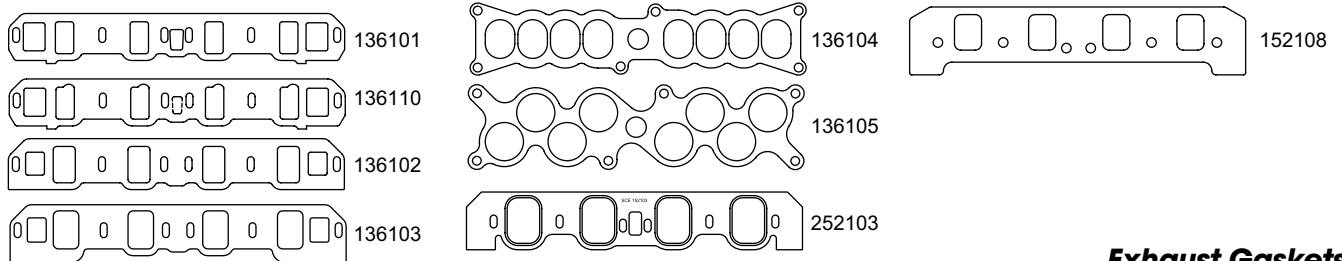
## Valve Cover Gaskets

Application	Qty	Cork, Hi Density 5/16" Thick Street/Strip	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi Vacuum	Molded Silicone Rubber Street Performance	Alcohol Resistant Fiber .062" Thick Sportsman Racing	Steel Core Teflon Coated .078" Thick Severe Duty	
<b>260-351W All</b>		All Windsor style engines.						
3 over 5 bolt Dyno Pak	1pr 10pr	136076 36076-10	236175 236175-10	236176 236176-10	236179	236177 236177-10	236178 236178-10	
<b>351 Cleveland</b>		Also fits 351M, 400M, SVO Yates and Boss 302.						
4 over 4 bolt Dyno Pak	1pr 10pr	152076 52076-10	252175 252175-10	252176 252176-10		252177 252177-10	252178 252178-10	



## Intake Gaskets

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
<b>260-351w Small Race Port</b> 1.070" x 2.00" x .062" .125 Thickness	Also fits World Windsor and Windsor aluminum.			
	136101	36101-10	236101*	236101-10*
	136106	36106-10		
<b>5.0L Fuel Injection</b> 1.080" x 2.060" x .062" .125 Thickness	Gaskets have allowance for injectors at top of ports, perforated center heat transfer.			
	136110	36110-10	236110*	236110-10*
	136113	36113-10		
<b>GT-40</b> 1.300" x 2.140" x .062"	Also fits N351 Sportsman, Victor Jr., TFS Twisted Wedge, Brodix T1F.			
	136102	36102-10	236102*	236102-10*
<b>TFS "R" Series</b> 1.370" x 2.300" x .062"	136108	36108-10	236108	236108-10
<b>Edelbrock Victor XL Port</b> 1.500" x 2.240" x .062"	136103	36103-10	236103	236103-10
<b>5.0L Stock Upper Manifold</b> Inline oval ports .062" thk.	136104	36104-10	236104	236104-10
<b>GT-40 Upper Manifold</b> Stagger round ports .062" thk.	136105	36105-10	236105	236105-10
<b>351C 2 Barrel</b> 1.515" x 2.140" x .062"	152101	52101-10	252101	252101-10
<b>351C 2 Barrel</b> 1.600" x 2.270" x .062" .125" Thickness	152102	52102-10	252102	252102-10
	152106	52106-10		
<b>351C 4 Barrel</b> 1.900" x 2.660" x .062" .125" Thickness	152103	52103-10	252103*	252103-10*
	152104	52104-10		
<b>SVO "Yates" C3</b> 1.475" x 2.310" x .062" .125" Thickness	152107	52107-10	252107	252107-10
	152108	52108-10		
<b>SVO "Yates" C3 Large Port</b> 1.850" x 2.225" x .062" .125" Thickness	152105	52105-10	252105	252105-10
	152109	52109-10		
<b>Blue Thunder 351C</b> 1.600" x 2.100" x .062"	152108			
<b>Blue Thunder 351 18 Bolt</b> 1.525" x 1.350" x .062"	Trim to fit ported cylinder head, gasket fits "as cast" cylinder head.			
	145101			



## Exhaust Gaskets

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
<b>260-302 Stock Rect. Port</b> 1.060" x 1.375"	Fits stock cast iron manifold and small rectangle headers.					
	136080	36080-10	236180	36180-10	4036*	
<b>260-351W Oval Port</b> 1.150" x 1.650"	Fits Flowtech, Hedman and similar oval port headers.					
	136083	36083-10	236183	36183-10	4936*	
<b>Large Rect. Port</b> 2.400" Round	Fits Hooker 6901 and similar rectangle port headers.					
	136081	36081-10	236181	36181-10	4036	
<b>SVO N351 Sportsman</b> 1.600" x 1.775"	Also fits Brodix T1F, Dart Windsor					
	136082	36082-10	236182	36182-10	4236*	
<b>Trick Flow "R" Series</b> 2.025" x 2.025"	Universal bolt pattern for use on adapter plate or header.					
	136084	36084-10	236184	36184-10	4336*	
<b>Edelbrock Victor 77219</b> 1.750" x 1.600"						
	136085	36085-10	236185	36185-10	4636*	
<b>Windsor Wide Pattern</b> 1.600" x 1.775"	Fits World, Canfield and Dart heads with wide bolt pattern headers.					
	136086	36086-10	236186	36186-10	4736*	
<b>Hooker Adapter Plate</b> 1.250" x 1.500"	Gaskets have stock and angled pattern for use between plate and head.					
					4536*	
<b>4.6 / 5.4L SOHC 2 Valve</b> 1.5" round	Fits all 4.6L thru 5.4 L 2V exhaust applications.					
	146080	46080-10	246180	46180-10	4046*	
<b>4.6L Cobra DOHC 4 Valve</b> 2.125" x 1.250" oval	Fits BBK 1532, 1533 and similar oval port headers for 4V heads.					
	146081	46081-10	246181	46181-10	4146*	

See illustrations on page 27



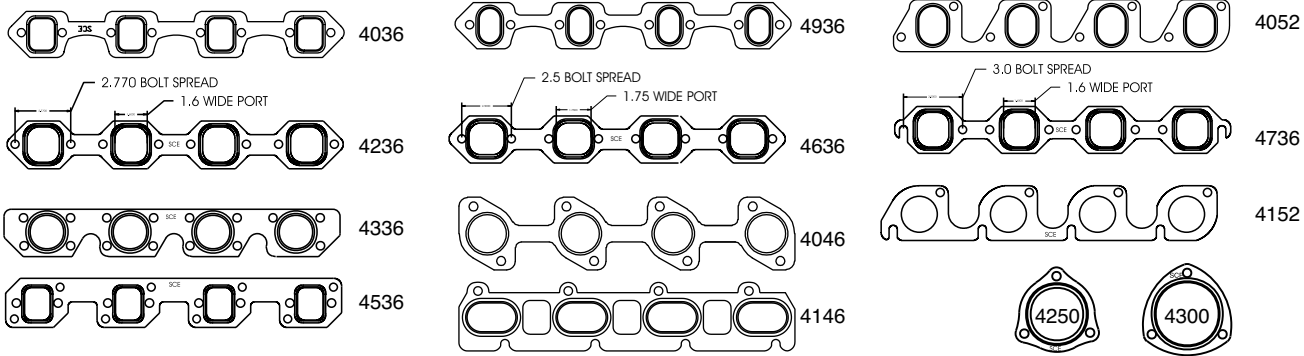


**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
<b>351C 2 Barrel</b> 1.350" x 1.875" oval	152082	52082-10	252182	52182-10	4052*	
Also fits 351M and 400M stock cast iron manifolds and similar oval port headers.						
<b>351C 4 Barrel</b> 1.900" x 2.180"	152080	52080-10	252180	52180-10		052286
Notch top square port.						
<b>SVO M6049-C302, B351</b> 1.750" round	152083	52083-10	252183	52183-10	4152*	052186
<b>SVO "Yates" C3</b> 2.00" x 1.750"	152081	52081-10	252181	52181-10		
<b>Blue Thunder 18 Bolt</b> 1.730" x 1.580"	145080	45080-10	245180	45180-10	4045*	
Cleveland style exhaust pattern with rectangular port.						

**Collector Gaskets**

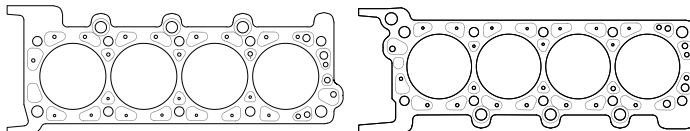
<b>2.5" Three Bolt</b>	575999 1 pair	576000 10 each	576002 1 pair	576001 10 each	4250 1pr	
<b>3" Three Bolt</b>	512039 1 pair	512040 10 each	512042 1 pair	512041 10 each	4300 1pr	



**Gasket Sets**

Application	Headless Full Sets Full Set Less Head gaskets	Full Engine Sets Complete Engine sets less valve seals	Head Sets Head, VC, Intake, Exhaust, Thermostat	Cam Sets Front Cvr, Seal, WP, FP, Intake, VCvr.
<b>260-302, 1962-82</b>	Mechanical fuel pump, 2pc rear main seal.			
<b>Accu Seal E</b> Stock Intake Ports	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
	136355	136302	136303	136304
<b>Accu Seal Pro</b> Stock Intake Ports	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, molded rubber valve cover gaskets.			
	236355	236302	236303	236304
<b>302 (5.0L) 1983-95</b>	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
<b>Accu Seal E</b> Large Intake Ports	136347	136305	136303	136304
<b>Accu Seal Pro</b> Large Intake Ports	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, 1 pc molded oil pan & valve cover gaskets.			
	236347	236305	236303	236304
<b>351W, 1969-83</b>	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
<b>Accu Seal E</b> Stock Intake Ports		136351	136352	136353
<b>Accu Seal E</b> Large Intake Ports	136356			
<b>Accu Seal Pro</b> Stock Intake Ports	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, 1 pc molded oil pan & valve cover gaskets.			
<b>Accu Seal Pro</b> Large Intake Ports	236356	236351	236352	236353
<b>351W, 1983-97</b>	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
<b>Accu Seal E</b> Stock Intake Ports		136354	136352	136353
<b>Accu Seal E</b> Large Intake Ports	136359			
<b>Accu Seal Pro</b> Stock Intake Ports	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, 1 pc molded oil pan & valve cover gaskets.			
<b>Accu Seal Pro</b> Large Intake Ports	236359	236354	236352	236353
<b>351C, 400M</b>	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
<b>Accu Seal E</b> Large Intake Ports	152354		152352	152353
<b>Accu Seal Pro</b> Large Intake Ports	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, 1 pc molded oil pan & valve cover gaskets.			
	252354		252352	252353

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
4.6L-5.4L Modular 2V, 3V and 4V.	<b>Pro Copper</b> requires o-rings & sealant		046622	046623	046624	046625	046626	046627	046628	046629
	<b>Titan</b> requires o-rings	<b>3.625"</b>		T46623	T46624	T46625	T46626	T46627	T46628	T46629
	<b>ICS Titan</b> ready to use				S46624	S46625	S46626	S46627	S46628	S46629
Packaged in Pairs	<b>Pro Copper</b> requires o-rings & sealant		046752	046753	046754	046755	046756	046757	046758	046759
	<b>Titan</b> requires o-rings	<b>3.750"</b>		T46753	T46754	T46755	T46756	T46757	T46758	T46759
	<b>ICS Titan</b> ready to use				S46754	S46755	S46756	S46757	S46758	S46759



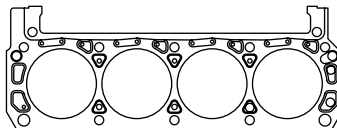
S46624



Application	Gasket Construction	Bore	Qty.	Compressed Thickness	
				.039"	.060"
260-351W up to 15lbs boost or 100 shot nitrous	Stainless / Graphite Composite Dyno Pak	<b>4.080"</b>	1 each	536084	536086
			10 each	536084-10	536086-10
	Stainless / Graphite Marine Dyno Pak	<b>4.080"</b>	1 each	636084	636086
			10 each	636084-10	636086-10

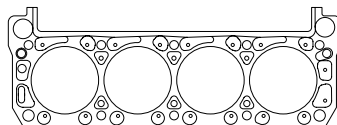
### Composite Head Gaskets

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
302-351W engines with standard "windsor" cooling passages	<b>Pro Copper</b> requires o-rings & sealant		036002	036003	036004	036005	036006	036007	036008	036009
	<b>Titan</b> requires o-rings	<b>4.010"</b>		T36003	T36004	T36005	T36006	T36007	T36008	T36009
	<b>ICS Titan</b> ready to use				S36004	S36005	S36006	S36007	S36008	S36009
Packaged in Pairs	<b>Pro Copper</b> requires o-rings & sealant		036062	036063	036064	036065	036066	036067	036068	036069
	<b>Titan</b> requires o-rings	<b>4.060"</b>		T36063	T36064	T36065	T36066	T36067	T36068	T36069
	<b>ICS Titan</b> ready to use				S36064	S36065	S36066	S36067	S36068	S36069
Packaged in Pairs	<b>Pro Copper</b> requires o-rings & sealant		036152	036153	036154	036155	036156	036157	036158	036159
	<b>Titan</b> requires o-rings	<b>4.160"</b>		T36153	T36154	T36155	T36156	T36157	T36158	T36159
	<b>ICS Titan</b> ready to use				S36154	S36155	S36156	S36157	S36158	S36159



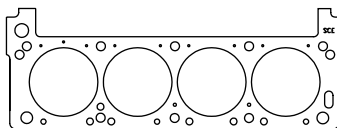
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Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
302, 351W with Yates style heads and 302 Boss	<b>Pro Copper</b> requires o-rings & sealant		039002	039003	039004	039005	039006	039007	039008	039009
	<b>Titan</b> requires o-rings	<b>4.010"</b>		T39003	T39004	T39005	T39006	T39007	T39008	T39009
	<b>ICS Titan</b> ready to use				S39004	S39005	S39006	S39007	S39008	S39009
Packaged in Pairs	<b>Pro Copper</b> requires o-rings & sealant		039062	039063	039064	039065	039066	039067	039068	039069
	<b>Titan</b> requires o-rings	<b>4.060"</b>		T39063	T39064	T39065	T39066	T39067	T39068	T39069
	<b>ICS Titan</b> ready to use				S39064	S39065	S39066	S39067	S39068	S39069
Packaged in Pairs	<b>Pro Copper</b> requires o-rings & sealant		039152	039153	039154	039155	039156	039157	039158	039159
	<b>Titan</b> requires o-rings	<b>4.160"</b>		T39153	T39154	T39155	T39156	T39157	T39158	T39159
	<b>ICS Titan</b> ready to use				S39154	S39155	S39156	S39157	S39158	S39159



S39064

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
351C, 351M and 400M engines with extreme boost or nitrous.	<b>Pro Copper</b> requires o-rings & sealant		052002	052003	052004	052005	052006	052007	052008	052009
	<b>Titan</b> requires o-rings	<b>4.010"</b>		T52003	T52004	T52005	T52006	T52007	T52008	T52009
	<b>ICS Titan</b> ready to use				S52004	S52005	S52006	S52007	S52008	S52009
Packaged in Pairs	<b>Pro Copper</b> requires o-rings & sealant		052062	052063	052064	052065	052066	052067	052068	052069
	<b>Titan</b> requires o-rings	<b>4.060"</b>		T52063	T52064	T52065	T52066	T52067	T52068	T52069
	<b>ICS Titan</b> ready to use				S52064	S52065	S52066	S52067	S52068	S52069
Packaged in Pairs	<b>Pro Copper</b> requires o-rings & sealant		052152	052153	052154	052155	052156	052157	052158	052159
	<b>Titan</b> requires o-rings	<b>4.160"</b>		T52153	T52154	T52155	T52156	T52157	T52158	T52159
	<b>ICS Titan</b> ready to use				S52154	S52155	S52156	S52157	S52158	S52159



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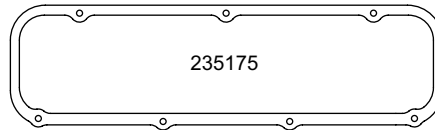


**Miscellaneous Gaskets**

Application	Qty	Oil Pan Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
<b>390-428 FE 1961-76</b>		Rubberized Fiber					w/cap seals		
<b>Accu Seal E</b>	Each	134090	13400	13401	13402	13403	13405	13406	13408
Dyno Pak	10 pak	34090-10	3400-10	3401-10	3402-10		3405-10	3406-10	3408-10
<b>429-460 1968-98</b>		4 pc construction							
<b>Accu Seal E</b>	Each	135090	13500	13501	13502	13503	13505	13506	13508
Dyno Pak	10 pak	35090-10	3500-10	3501-10	3502-10		3505-10	3506-10	3508-10
<b>Accu Seal Pro</b>	Each	1 pc molded rubber			Viton®		2pc Viton®		
Dyno Pak	10 pak	235091			23502		23505		
		235091-10			23502-10		23505-10		

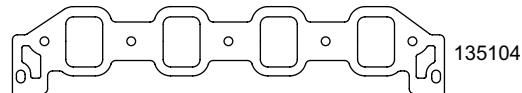
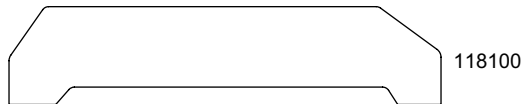
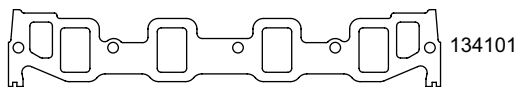
**Valve Cover Gaskets**

Application	Qty	Cork, Hi Density 5/16" Thick Street/Strip	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi	Molded Silicone Rubber Street Performance	Alcohol Resistant Fiber .062" Thick Sportsman Racing	Steel Core Teflon Coated .078" Thick Severe Duty
<b>390-428 FE</b>		Also fits Edelbrock Performer RPM FE aluminum head.					
3 over 2 bolt Dyno Pak	1pr 10pr		234175 234175-10	234176 234176-10		234177	
<b>429-460 exc. Hemi</b>		1968 through 1992 stock valve covers and all aftermarket valve covers.					
3 over 4 bolt Dyno Pak	1pr 10pr	135076 35076-10	235175 235175-10	235176 235176-10		235177	235178



**Intake Gaskets**

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
<b>390-428 FE Medium Riser</b> 1.400" x 2.100" x .062"	Also fits Edelbrock Performer RPM FE.			
	134101	34101-10	234101*	234101-10*
<b>429-460 Standard Port</b> 2.250" x 2.00" x .062" oval .125 Thickness	Fits stock port 429-460 cast iron heads and similar aftermarket heads.			
	135101 135113	35102-10 35113-10	235101*	235101-10*
<b>429-460 Cobra Jet</b> 2.560" x 2.200" x .062" oval .125 Thickness	Extra large oval fits Motorsport CJ, SCJ and similar aftermarket heads.			
	135102 135112	35102-10 35112-10	235102	235102-10
<b>A460 Wedge</b> 1.850" x 2.550" x .062" .125 Thickness	Also fits Trick Flow A460.			
	135104 135106	35104-10 35106-10	235104*	235104-10*
<b>B460 Wedge</b> 1.800" x 1.950" x .062" .125 Thickness	Raised rectangle port.			
	135103 135107	35103-10 35107-10	235103	235103-10
<b>C460 Wedge</b> 1.800" x 2.600" x .062" .125 Thickness	Fits early design Pro Stock cylinder heads.			
	135105 135108	35105-10 35108-10	235105	235105-10
<b>D460 / E460 Pro Stock</b> Raised Port Intake Blank .125 Thickness	Trim to fit, no bolt holes no intake ports.			
	118100 118125	18100-10 18125-10		



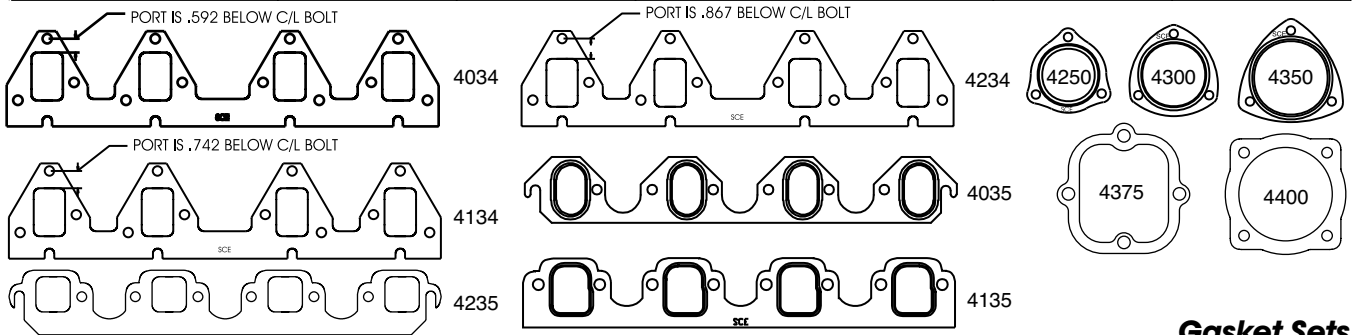


**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
<b>390-428 FE</b> 1.400" x 2.060"	Also fits Edelbrock Performer RPM FE.			See Below		
	134080	34080-10	234080	234080-10	4034,4134,4234	034186
<b>429-460 Oval Port</b> 1.250" x 2.125"	Fits 1968-85 stock cast iron manifold, Hedman and similar oval port headers.					
	135080	35080-10	235180	35180-10	4035	
<b>460 Modified Square Port</b> 1.250" x 2.125"	Fits 1986 and later cast iron manifolds and headers on EFI engines.			See Below		
	135083	35083-10	235183	35183-10	4135, 4235	
<b>429-460 CJ, SCJ</b> 1.520" x 2.500"	Also fits SVO 460 Sportsman head.					
	135081	35081-10	235181	35181-10		
<b>Trick Flow A460</b> 2.100" round	Trick Flow A460 uses 4.840" Chevrolet exhaust pattern.					
	135084	35084-10	235184	35184-10		018186
<b>SVO A460, D460</b> 2.080" square	SVO A460 uses 4.900" spacing.					
	135082	35082-10	235182	35182-10		

**Collector Gaskets**

Application	575999	576000	576002	576001	4250	
<b>2.5" Three Bolt</b> 1 pair	1 pair	10 each	1 pair	10 each	1pr	
<b>3" Three Bolt</b> 1 pair	512039	512040	512042	512041	4300	
	1 pair	10 each	1 pair	10 each	1pr	
<b>3.5" Three Bolt</b> 1 pair	512029	512030	512032	512031	4350	
	1 pair	10 each	1 pair	10 each	1pr	
<b>3.75" Square Four Bolt</b> 1 pair	514375	514376	514377	514378		4375
	1 pair	10 each	1 pair	10 each		1pr
<b>4.0" Round Four Bolt</b> 1 pair	514400	514401	514402	514403		4400
	1 pair	10 each	1 pair	10 each		1pr

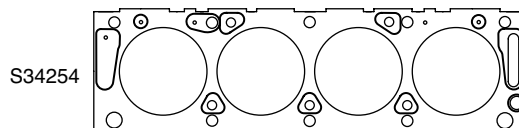


**Gasket Sets**

Application	Headless Full Sets Full Set Less Head gaskets	Full Engine Sets Complete Engine sets less valve seals	Head Sets Head, VC, Intake, Exhaust, Thermostat	Cam Sets Front Cvr, Seal, WP, FP, Intake, VCvr.
<b>390-428 FE 1961-76</b> <i>Accu Seal E</i> Medium Riser Intake Ports	Medium Riser Intake Port			
	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
	134390			
<b>429-460 1969-86</b> <i>Accu Seal E</i> Stock Intake Ports CJ Intake Ports	All with 2pc rear main seal.			
	Silicone crankshaft seals, non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
	135463	135460	135461	135462
<i>Accu Seal Pro</i> Stock Intake Ports CJ Intake Ports	Hi Vac. Viton® crankshaft seals, beaded intake gaskets, reinforced exhaust gaskets, 1 pc molded oil pan & valve cover gaskets.			
	235463	235460	235461	235462

**Head Gaskets**

Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
<b>390-428 FE including SOHC, also fits C&amp;C Shelby 427 and Genesis Aluminum 428</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>4.155"</b>		034153	034154	034155	034156	034157	034158	034159	
	requires o-rings		T34153	T34154	T34155	T34156	T34157	T34158	T34159		
	<b>ICS Titan</b> ready to use				S34154	S34155	S34156	S34157	S34158	S34159	
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.200"</b>		034203	034204	034205	034206	034207	034208	034209	
	requires o-rings		T34203	T34204	T34205	T34206	T34207	T34208	T34209		
	<b>ICS Titan</b> ready to use				S34204	S34205	S34206	S34207	S34208	S34209	
<b>Pro Copper</b> requires o-rings & sealant	<b>4.250"</b>		034253	034254	034255	034256	034257	034258	034259		
requires o-rings		T34253	T34254	T34255	T34256	T34257	T34258	T34259			
<b>ICS Titan</b> ready to use				S34254	S34255	S34256	S34257	S34258	S34259		
<b>Packaged in Pairs</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>4.320"</b>		034323	034324	034325	034326	034327	034328	034329	
	requires o-rings		T34323	T34324	T34325	T34326	T34327	T34328	T34329		
	<b>ICS Titan</b> ready to use			S34324	S34325	S34326	S34327	S34328	S34329		





**Composite Head Gaskets**

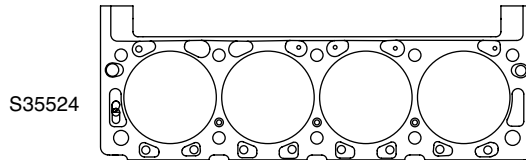
**Compressed Thickness**

Application	Gasket Construction	Bore	Qty.	.039"	.060"
429-460ci with mild boost or nitrous	Stainless / Graphite Composite Dyno Pak	4.540"	1 each	535544	535546
			10 each	535544-10	535546-10

**Head Gaskets**

**Thickness**

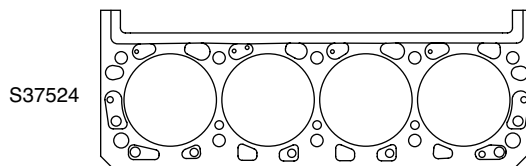
Application	Gasket Style	Bore	.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
429-460ci with 10 head bolts per side except Hemi	Pro Copper requires o-rings & sealant	4.380"	035382	035383	035384	035385	035386	035387	035388	035389
	Titan requires o-rings			T35383	T35384	T35385	T35386	T35387	T35388	T35389
	Pro Copper requires o-rings & sealant	4.440"	035442	035443	035444	035445	035446	035447	035448	035449
	Titan requires o-rings			T35443	T35444	T35445	T35446	T35447	T35448	T35449
	Pro Copper requires o-rings & sealant	4.520"	035522	035523	035524	035525	035526	035527	035528	035529
	Titan requires o-rings			T35523	T35524	T35525	T35526	T35527	T35528	T35529
Packaged in Pairs	ICS Titan ready to use			S35524	S35525	S35526	S35527	S35528	S35529	
	Pro Copper requires o-rings & sealant	4.570"	035572	035573	035574	035575	035576	035577	035578	035579
	Titan requires o-rings			T35573	T35574	T35575	T35576	T35577	T35578	T35579
	ICS Titan ready to use			S35574	S35575	S35576	S35577	S35578	S35579	
	Pro Copper requires o-rings & sealant	4.630"	035622	035623	035624	035625	035626	035627	035628	035629
	Titan requires o-rings			T35623	T35624	T35625	T35626	T35627	T35628	T35629
ICS Titan ready to use				S35624	S35625	S35626	S35627	S35628	S35629	



**Head Gaskets**

**Thickness**

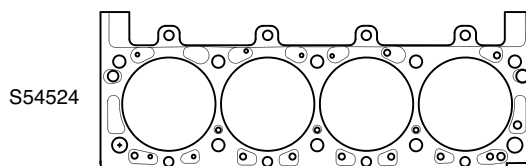
Application	Gasket Style	Bore	.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
429 Ford Hemi, C&C	Pro Copper requires o-rings & sealant	4.520"		037523	037524	037525	037526	037527	037528	037529
	Titan requires o-rings			T37523	T37524	T37525	T37526	T37527	T37528	T37529
	ICS Titan ready to use				S37524	S37525	S37526	S37527	S37528	S37529
429 Hemi aluminum blocks	Pro Copper requires o-rings & sealant	4.570"		037573	037574	037575	037576	037577	037578	037579
	Titan requires o-rings			T37573	T37574	T37575	T37576	T37577	T37578	T37579
	ICS Titan ready to use				S37574	S37575	S37576	S37577	S37578	S37579
Packaged in Pairs	Pro Copper requires o-rings & sealant	4.630"		037623	037624	037625	037626	037627	037628	037629
	Titan requires o-rings			T37623	T37624	T37625	T37626	T37627	T37628	T37629
	ICS Titan ready to use				S37624	S37625	S37626	S37627	S37628	S37629



**Head Gaskets**

**Thickness**

Application	Gasket Style	Bore	.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
SVO C460	Pro Copper requires o-rings & sealant	4.520"		054523	054524	054525	054526	054527	054528	054529
	Titan requires o-rings			T54523	T54524	T54525	T54526	T54527	T54528	T54529
	ICS Titan ready to use				S54524	S54525	S54526	S54527	S54528	S54529
Early design Pro Stock heads	Pro Copper requires o-rings & sealant	4.570"		054573	054574	054575	054576	054577	054578	054579
	Titan requires o-rings			T54573	T54574	T54575	T54576	T54577	T54578	T54579
	ICS Titan ready to use				S54574	S54575	S54576	S54577	S54578	S54579
Packaged in Pairs	Pro Copper requires o-rings & sealant	4.630"		054623	054624	054625	054626	054627	054628	054629
	Titan requires o-rings			T54623	T54624	T54625	T54626	T54627	T54628	T54629
	ICS Titan ready to use				S54624	S54625	S54626	S54627	S54628	S54629



**Miscellaneous Gaskets**

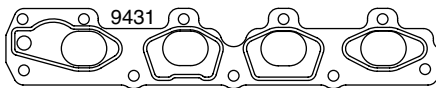
Application		Oil Pan Gasket	Valve Cover Gasket	Front Cover Gasket	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
2000- 07 Ecotec <b>Accu Seal Pro</b> Dyno Pak	Each 10 pak	N/A	Molded Rubber 922472	922462	922442			922452	N/A	
Iron Duke 151ci <b>Accu Seal Pro</b> Dyno Pak	Each 10 pak	Molded Rubber 911692	911672				911662	911651	11106	11108

**Intake Gaskets**

Application	<b>Accu Seal E</b> Standard gasket material	<b>E Dyno Pak</b> Bulk pack of 10pr	<b>Accu Seal Pro</b> Premium material *Beaded Ports	<b>Pro Dyno Pak</b> Bulk Pack of 10pr
2000- 07 Ecotec 2.0 - 2.4	922411	922411-10	922412*	922412-10*
Saturn 1.9L DOHC	922611	922611-10	922612*	922612-10*
Iron Duke, Super Duty 4	911611	911611-10	911612	911612-10

**Exhaust Gaskets**

Application	<b>Accu Seal E</b> Standard Non-Asbestos	<b>E Dyno Pak</b> Bulk Packs of 10pr	<b>Accu Seal Pro</b> Reinforced Graphite coated	<b>Pro Dyno Pak</b> Bulk Packs of 10pr	<b>Pro Copper Embossed</b> Raised bead	<b>Pro Copper Annealed</b> Flat .062" thick
2000-07 Ecotec	924481	924481-10	924482	Embossed copper fits iron manifold or flat header flange		
				924482-10	9431*	
Saturn 1.9L DOHC	Includes EGR gasket.			Embossed gasket fits stock manifold or flat header flange		
	922681	922681-10	922682	922682-10	9446*	
Iron Duke, Super Duty 4	911681	911681-10	911682	911682-10		

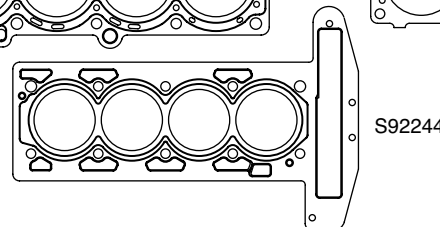
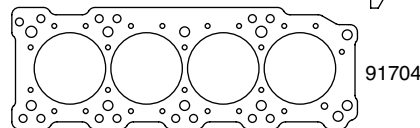
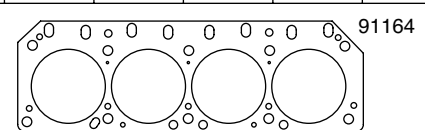
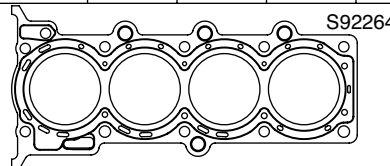
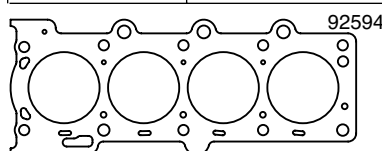


**Collector Gaskets**

Application	575999	576000	576002	576001	4250	
2.5" Three Bolt	1 pair	10 each	1 pair	10 each	1pr	
3" Three Bolt	512039 1 pair	512040 10 each	512042 1 pair	512041 10 each	4300 1pr	

**Head Gaskets**

Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
Saturn 1.9L SOHC	<b>Pro Copper</b> requires o-rings & sealant	3.305" 84mm	92592	92593	92594	92595	92596	92597	92598	92599	
	<b>Titan</b> requires o-rings										
	<b>ICS Titan</b> ready to use										
Saturn 1.9L DOHC	<b>Pro Copper</b> requires o-rings & sealant	3.305" 84mm	92262	92263	92264	92265	92266	92267	92268	92269	
	<b>Titan</b> requires o-rings			T92263	T92264	T92265	T92266	T92267	T92268	T92269	
	<b>ICS Titan</b> ready to use				S92264	S92265	S92266	S92267	S92268	S92269	
GM Ecotec 2.0 - 2.4L	<b>Pro Copper</b> requires o-rings & sealant	3.500" 88.9mm	92242	92243	92244	92245	92246	92247	92248	92249	
	<b>Titan</b> requires o-rings			T92243	T92244	T92245	T92246	T92247	T92248	T92249	
	<b>ICS Titan</b> ready to use				S92244	S92245	S92246	S92247	S92248	S92249	
Pontiac Iron Duke 151ci, Super Duty 4	<b>Pro Copper</b> requires o-rings & sealant	4.060"	91162	91163	91164	91165	91166	91167	91168	91169	
	<b>Titan</b> requires o-rings										
	<b>ICS Titan</b> ready to use										
GM Quad 4 DOHC 2.3L	<b>Pro Copper</b> requires o-rings & sealant	3.625" 92.1mm	91702	91703	91704	91705	91706	91707	91708	91709	
	<b>Titan</b> requires o-rings			T91703	T91704	T91705	T91706	T91707	T91708	T91709	
	<b>ICS Titan</b> ready to use				S91704	S91705	S91706	S91707	S91708	S91709	

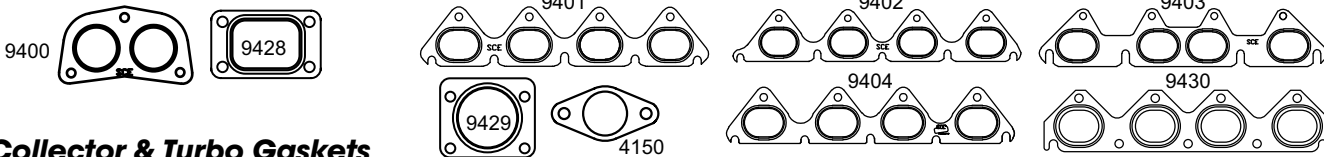


**Intake Gaskets**

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
D16 1992-2000	913611	913611-10	913612	913612-10
B Series VTEC	913811	913811-10	913812	913812-10
H22A	914011	914011-10	914012	914012-10
F20C, F22C	923111	923111-10	923112	923112-10

**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
D16 1992-2000	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .					
	913681	913681-10	913682	913682-10	9401*	
B Series VTEC	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .					
	913881	913881-10	913882	913882-10	9404*	
H22A	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .					
	914081	914081-10	914082	914082-10	9430*	
H23A, F22A	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .					
	914181	914181-10	914182	914182-10	9402*	
F22B6	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .					
	921781	921781-10	921782	921782-10	9403*	
F20C, F22C	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .					
	923181	923181-10	923182	923182-10		

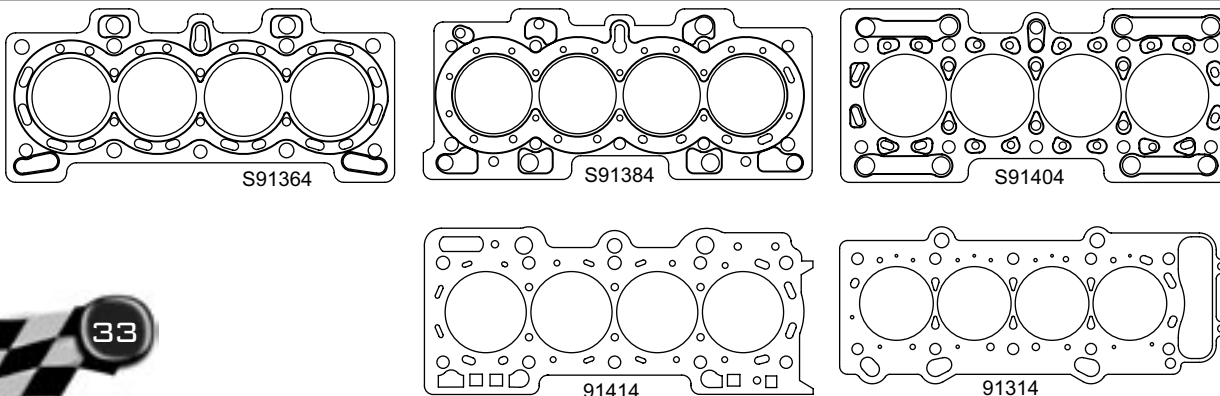


**Collector & Turbo Gaskets**

Three Bolt Downpipe (2) 1.5" Round Ports	516500 1 pair	516501 10 each	516502 1 pair	516503 10 each	9400 1 each	
T3/T4 Flange Gasket 2.600" x 1.850"					9428 1 each	
T-3 Flange Gasket 2.250" Round					9429 1 each	
Wastegate Gasket 1.5" Dia					4150 1 each	

**Head Gaskets**

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
D16 1992-2000	Pro Copper requires o-rings & sealant	3.00" 76.2mm	91362	91363	91364	91365	91366	91367	91368	91369
	Titan requires o-rings			T91363	T91364	T91365	T91366	T91367	T91368	T91369
	ICS Titan ready to use				S91364	S91365	S91366	S91367	S91368	S91369
B Series VTEC	Pro Copper requires o-rings & sealant	3.305" 84mm	91382	91383	91384	91385	91386	91387	91388	91389
	Titan requires o-rings			T91383	T91384	T91385	T91386	T91387	T91388	T91389
	ICS Titan ready to use				S91384	S91385	S91386	S91387	S91388	S91389
H22A	Pro Copper requires o-rings & sealant	3.500" 88.9mm	91402	91403	91404	91405	91406	91407	91408	91409
	Titan requires o-rings			T91403	T91404	T91405	T91406	T91407	T91408	T91409
	ICS Titan ready to use				S91404	S91405	S91406	S91407	S91408	S91409
H23A, F22B	Pro Copper requires o-rings & sealant	3.437" 87.3mm	91412	91413	91414	91415	91416	91417	91418	91419
	Titan requires o-rings									
	ICS Titan ready to use									
F20C, F22C	Pro Copper requires o-rings & sealant	3.437" 87.3mm	92312	92313	92314	92315	92316	92317	92318	92319
	Titan requires o-rings			T92313	T92314	T92315	T92316	T92317	T92318	T92319
	ICS Titan ready to use				S92314	S92315	S92316	S92317	S92318	S92319

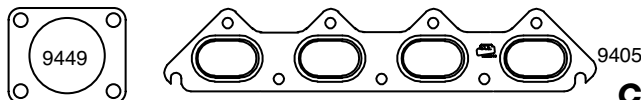


**Intake Gaskets**

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
4G63 6 Bolt 1990-94	915211	915211-10	915212	915212-10
4G63 EVO	926711	927611-10	926712	926712-10

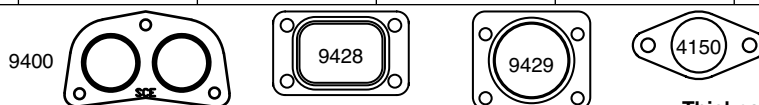
**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
4G63 all including Evo	Copper gasket seals all iron manifolds and flat header flanges, raised bead headers must match embossment .					
	915281	915281-10	915282	915282-10	9405	
4G63 Turbo Flange Turbine hsnng. to manifold	Copper gasket fits 1990 to 99 4G63 Turbo with 5 spd manual transmission.					9449



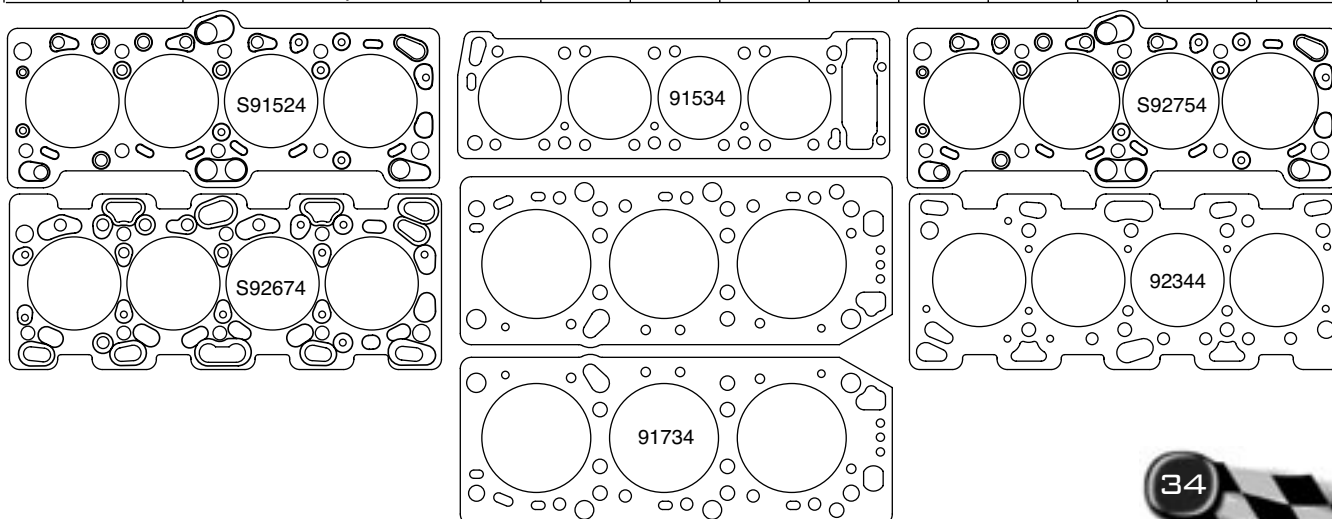
**Collector & Turbo Gaskets**

Three Bolt Downpipe (2) 1.5" Round Ports	516500 1 pair	516501 10 each	516502 1 pair	516503 10 each	9400 1 each	
T3/T4 Flange Gasket 2.600" x 1.850"					9428 1 each	
T-3 Flange Gasket 2.250" Round					9429 1 each	
2 Bolt Wastegate Gasket 1.5" Dia					4150 1 each	



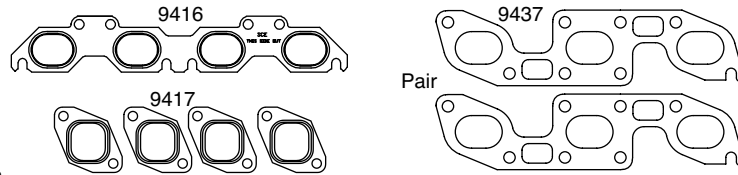
**Head Gaskets**

Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
1989-up 4G63 (T) 2.0L	Pro Copper Titan	requires o-rings & sealant	3.375"	91522	91523	91524	91525	91526	91527	91528	91529
	Titan	requires o-rings	85.7mm		T91523	T91524	T91525	T91526	T91527	T91528	T91529
	ICS Titan	ready to use			S91524	S91525	S91526	S91527	S91528	S91529	
1989-up 4G63 (T) Big Bore	Pro Copper Titan	requires o-rings & sealant	3.437"	92752	92753	92754	92755	92756	92757	92758	92759
	Titan	requires o-rings	87.3mm		T92753	T92754	T92755	T92756	T92757	T92758	T92759
	ICS Titan	ready to use			S92754	S92755	S92756	S92757	S92758	S92759	
2003-up 4G63 2.0L Evo	Pro Copper Titan	requires o-rings & sealant	3.437"	92672	92673	92674	92675	92676	92677	92678	92679
	Titan	requires o-rings	87.3mm		T92673	T92674	T92675	T92676	T92677	T92678	T92679
	ICS Titan	ready to use			S92674	S92675	S92676	S92677	S92678	S92679	
SOHC 4G64 2.4L	Pro Copper Titan	requires o-rings & sealant	3.437"	92342	92343	92344	92345	92346	92347	92348	92349
	Titan	requires o-rings	87.3mm								
	ICS Titan	ready to use									
SOHC 4G54 2.6L	Pro Copper Titan	requires o-rings & sealant	3.670"	91532	91533	91534	91535	91536	91537	91538	91539
	Titan	requires o-rings	93.2mm								
	ICS Titan	ready to use									
1989-up 6G72 3.0L	Pro Copper Titan	requires o-rings & sealant	3.500"	91732	91733	91734	91735	91736	91737	91738	91739
	Titan	requires o-rings	88.9mm								
	ICS Titan	ready to use									



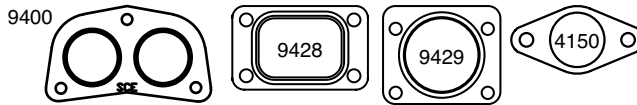
**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
<b>SR20DE</b> 200SX, Sentra, G20	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .					
					9416	
<b>KA24DE</b> 240SX, Altima, Xterra	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .					
					9417	
<b>VG30DETT V-6</b> 300ZX Twin Turbo	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .					
					9437	



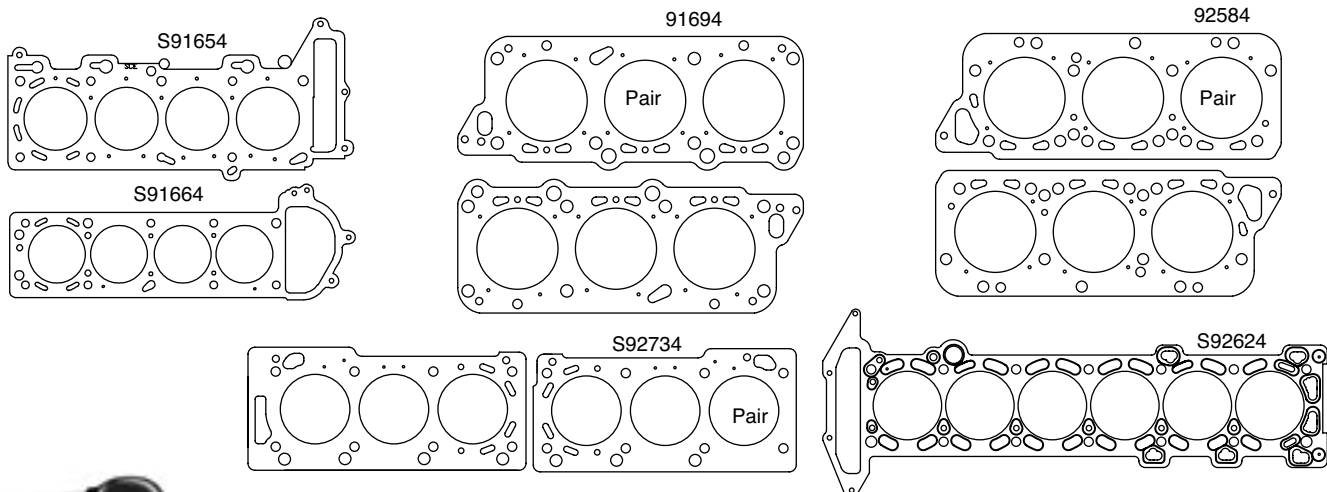
**Collector & Turbo Gaskets**

<b>Three Bolt Downpipe</b> (2) 1.5" Round Ports	516500 1 pair	516501 10 each	516502 1 pair	516503 10 each	9400 1 each	
<b>T3/T4 Flange Gasket</b> 2.600" x 1.850"					9428 1 each	
<b>T-3 Flange Gasket</b> 2.250" Round					9429 1 each	
<b>Wastegate Gasket</b> 1.5" Dia					4150 1 each	



**Head Gaskets**

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
<b>SR20DE (T) DOHC 2.0L</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>3.437"</b> 87.3mm	91652	91653	91654	91655	91656	91657	91658	91659
	<b>Titan</b> requires o-rings			T91653	T91654	T91655	T91656	T91657	T91658	T91659
	<b>ICS Titan</b> ready to use			S91654	S91655	S91656	S91657	S91658	S91659	
<b>KA24DE DOHC 2.4L</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>3.500"</b> 88.9mm	91662	91663	91664	91665	91666	91667	91668	91669
	<b>Titan</b> requires o-rings									
	<b>ICS Titan</b> ready to use									
<b>VG30ET 3.0L V-6</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>3.500"</b> 88.9mm	92582	92583	92584	92585	92586	92587	92588	92589
	<b>Titan</b> requires o-rings									
	<b>ICS Titan</b> ready to use									
<b>VG30DET, (TT) 3.0L Turbo V-6</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>3.500"</b> 88.9mm	91692	91693	91694	91695	91696	91697	91698	91699
	<b>Titan</b> requires o-rings									
	<b>ICS Titan</b> ready to use									
<b>VQ35DE DOHC 3.5L V-6</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>3.850"</b> 97.8mm	92732	92733	92734	92735	92736	92737	92738	92739
	<b>Titan</b> requires o-rings			T92733	T92734	T92735	T92736	T92737	T92738	T92739
	<b>ICS Titan</b> ready to use			S92734	S92735	S92736	S92737	S92738	S92739	
<b>TB48DE Inline 6 Cylinder</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>3.950"</b> 100.3mm	92622	92623	92624	92625	92626	92627	92628	92629
	<b>Titan</b> requires o-rings			T92623	T92624	T92625	T92626	T92627	T92628	T92629
	<b>ICS Titan</b> ready to use			S92624	S92625	S92626	S92627	S92628	S92629	

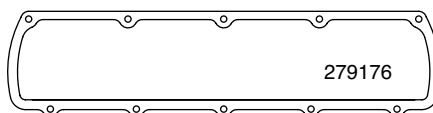


**Miscellaneous Gaskets**

Application	Qty	Oil Pan Gasket	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
<b>307-350 Olds 1965-90</b> <i>Accu Seal E</i>	Each	Rubberized Fiber 179090	17900	17901	17902	17903	17904	17906	17908
Dyno Pak	10 pak	79090-10	7900-10	7901-10	7902-10		7904-10	7906-10	7908-10
<b>400-425-455 Olds 1965-76</b> <i>Accu Seal E</i>	Each	Rubberized Fiber 179090	17900	17901	17902	17903	17905	17906	17908
Dyno Pak	10 pak	79090-10	7900-10	7901-10	7902-10		7905-10	7906-10	7908-10
<i>Accu Seal Pro</i>	Each	Steel Core 279090							
Dyno Pak	10 pak	279090-10							

**Valve Cover Gaskets**

Application	Qty	Cork, Hi Density 5/16" Thick Street/Strip	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi Vacuum	Molded Silicone Rubber Street Performance	Alcohol Resistant Fiber .062" Thick Sportsman Racing	Steel Core Teflon Coated .078" Thick Severe Duty
<b>307- 455 Olds</b> 5 over 5 bolt Dyno Pak	1pr 10pr	179076 79076-10	279175 79175-10	279176 79176-10		279177 79177-10	279178 79178-10
Also fits Edelbrock Performer RPM Olds aluminum head.							



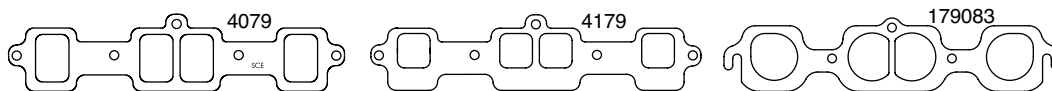
**Intake Gaskets**

Application	<i>Accu Seal E</i> Standard gasket material	<b>E Dyno Pak</b> Bulk pack of 10pr	<i>Accu Seal Pro</i> Premium material *Beaded Ports	<b>Pro Dyno Pak</b> Bulk Pack of 10pr
<b>307-350 Olds</b> 1.300" x 2.00" x .062"	179101	79101-10	279101*	279101-10*
Fits typical "small block" port.				
<b>400-455 Olds</b> 1.400" x 2.400" x .062"	179102	79102-10	279102*	279102-10*
Also fits Edelbrock Performer RPM Olds.				
<b>Batten Olds (as cast)</b> 1.350" x 2.250"	179103	79103-10	279103	279103-10
<b>Batten Olds Large Port</b> 1.500" x 2.530"	179104	79104-10	279104	279104-10
Fits popular ported intake dimension.				



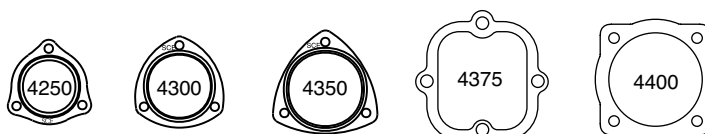
**Exhaust Gaskets**

Application	<i>Accu Seal E</i> Standard Non-Asbestos	<b>E Dyno Pak</b> Bulk Packs of 10pr	<i>Accu Seal Pro</i> Reinforced Graphite coated	<b>Pro Dyno Pak</b> Bulk Packs of 10pr	<i>Pro Copper Embossed</i> Raised bead	<i>Pro Copper Annealed</i> Flat .062" thick
<b>350-455 Stock Port</b> 1.400" x 2.00"	179080	79080-10	279180	79180-10	4079	079186
<b>Edelbrock Aluminum Olds</b> 1.480" x 1.500"	179081	79081-10	279181	79181-10	4179	079286
<b>Batten Olds</b> 1.800" X 1.575"	179082	79082-10	279182	79182-10		
<b>Bulldog Raised Port</b> 2.375" round	179083	79083-10	279183	79183-10		



**Collector Gaskets**

<b>2.5" Three Bolt</b>	575999 1 pair	576000 10 each	576002 1 pair	576001 10 each	4250 1pr	
<b>3" Three Bolt</b>	512039 1 pair	512040 10 each	512042 1 pair	512041 10 each	4300 1pr	
<b>3.5" Three Bolt</b>	512029 1 pair	512030 10 each	512032 1 pair	512031 10 each	4350 1pr	
<b>3.75" Square Four Bolt</b>	514375 1 pair	514376 10 each	514377 1 pair	514378 10 each		4375 1pr
<b>4.0" Round Four Bolt</b>	514400 1 pair	514401 10 each	514402 1 pair	514403 10 each		4400 1pr





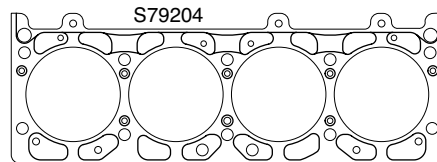
**Gasket Sets**

Application	Headless Full Sets Full Set Less Head gaskets	Full Engine Sets Complete Engine sets less valve seals	Head Sets Head, VC, Intake, Exhaust, Thermostat	Cam Sets Front Cvr, Seal, WP, FP, Intake, VCvr.
<b>350 "Small Block"</b>				
<b>Accu Seal E</b>	Non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
Stock Intake Ports	179351	179350		
<b>Accu Seal Pro</b>	Beaded intake gaskets, reinforced exhaust gaskets, laminated valve cover gaskets.			
Stock Intake Ports	279351	279350		
<b>400-455 "Big"</b>				
<b>Accu Seal E</b>	Non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
Stock Intake Ports	179451	179455		
<b>Accu Seal Pro</b>	Beaded intake gaskets, reinforced exhaust gaskets, laminated valve cover gaskets.			
Stock Intake Ports	279451	279455		



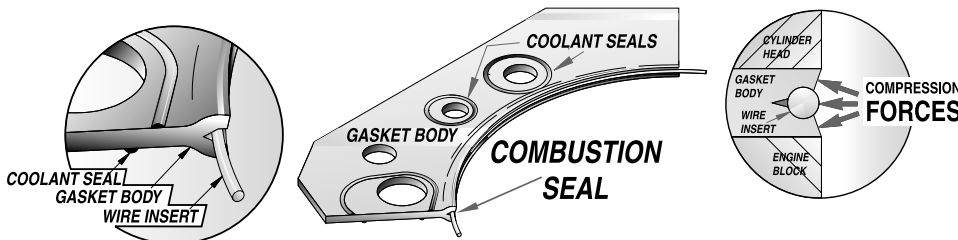
**Head Gaskets**

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
<b>350-455 Oldsmobile and aftermarket blocks</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>4.200"</b>	079202	079203	079204	079205	079206	079207	079208	079209
	<b>Titan</b> requires o-rings		T79203	T79204	T79205	T79206	T79207	T79208	T79209	
	<b>ICS Titan</b> ready to use		S79204	S79205	S79206	S79207	S79208	S79209		
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.250"</b>	079252	079253	079254	079255	079256	079257	079258	079259
	<b>Titan</b> requires o-rings		T79253	T79254	T79255	T79256	T79257	T79258	T79259	
	<b>ICS Titan</b> ready to use		S79254	S79255	S79256	S79257	S79258	S79259		
<b>Packaged in Pairs</b>	<b>Pro Copper</b> requires o-rings & sealant	<b>4.320"</b>	079322	079323	079324	079325	079326	079327	079328	079329
	<b>Titan</b> requires o-rings		T79323	T79324	T79325	T79326	T79327	T79328	T79329	
	<b>ICS Titan</b> ready to use		S79324	S79325	S79326	S79327	S79328	S79329		
	<b>Pro Copper</b> requires o-rings & sealant	<b>4.380"</b>	079382	079383	079384	079385	079386	079387	079388	079389
	<b>Titan</b> requires o-rings		T79383	T79384	T79385	T79386	T79387	T79388	T79389	
	<b>ICS Titan</b> ready to use		S79384	S79385	S79386	S79387	S79388	S79389		



**New ICS Titan**

with built in combustion seal blocks lateral flow of combustion pressure.



Details show wire o-ring forming primary seal with upper and lower flanges forming secondary combustion pressure seal.





**Miscellaneous Gaskets**

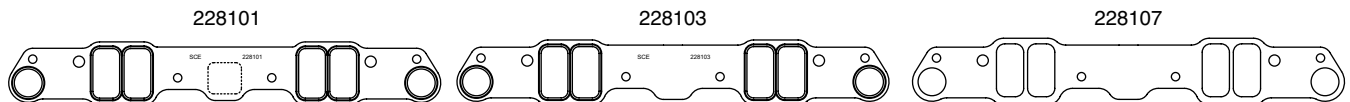
Application	Qty	Oil Pan Gasket includes 3&5 tab rear seals, oil pump & oil filter mount gaskets	Front Cover Gaskets TC, WP, FP	Water Pump	Timing Cover Seal	Timing Cover Set	Rear Main Seal	Fuel Pump	Water Outlet
<b>Pontiac 301-400 1959-81</b> <b>Accu Seal E</b>	Each	Rubberized Fiber 128090	12800	12801	12802	12803	3" Viton® 22804	12806	12808
Dyno Pak	10 pak	28090-10	2800-10	2801-10	2802-10		2804-10	2806-10	2808-10
<b>Pontiac 421-455 1963-74</b> <b>Accu Seal E</b>	Each	Rubberized Fiber 128090	12800	12801	12802	12803	3.25" Viton® 22805	12806	12808
Dyno Pak	10 pak	28090-10	2800-10	2801-10	2802-10		2805-10	2806-10	2808-10

**Valve Cover Gaskets**

Application	Qty	Cork, Hi Density 5/16" Thick Street/Strip	Laminated Silicone Cork 1/8" Thick Racing/Hi Vacuum	Laminated Silicone Cork 1/4" Thick Racing/Hi Vacuum	Molded Silicone Rubber Street Performance	Alcohol Resistant Fiber .062" Thick Sportsman Racing	Steel Core Teflon Coated .078" Thick Severe Duty
<b>301-455 Pontiac</b> 2 over 2 bolt pattern Dyno Pak	1pr	Also fits Edelbrock Performer RPM Pontiac aluminum head.					
	10pr	128076	228175	228176			
		28076-10	28175-10	28176-10			

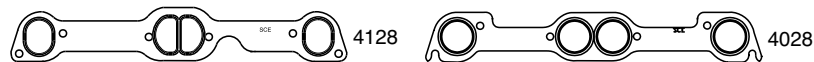
**Intake Gaskets**

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
<b>Stock Port</b> 1.075" x 2.025" x .062"	128101	28101-10	228101*	228101-10
<b>Modified Port</b> 1.060" x 2.100" x .062"	128102	28102-10	228102	228102-10
<b>Modified Port</b> 1.125" x 2.275" x .062"	128103	28103-10	228103*	228103-10*
<b>Modified Port</b> 1.075" x 2.200" x .062"	128104	Gasket outline provides extra material at top for porting.		228104-10
<b>Modified Port</b> 1.175" x 2.300" x .062"	128105	28105-10	228105	228105-10
<b>Modified Port</b> 1.135" x 2.350" x .062"	128106	28106-10	228106	228106-10
<b>Ram Air / Super Duty</b> 1.075" x 2.200" x .062"	128107	Also fits Edelbrock Performer and Performer RPM Pontiac aluminum heads.		228107-10*



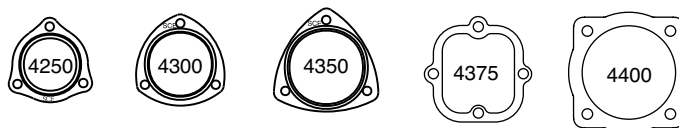
**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
<b>350-455 Pontiac D Port</b> 1.90" tall	128080	28080-10	228180	28180-10	4128	028186
<b>Ram Air / Super Duty</b> 1.875" round	128081	28081-10	228181	28181-10	4028	028286



**Collector Gaskets**

<b>2.5" Three Bolt</b>	575999 1 pair	576000 10 each	576002 1 pair	576001 10 each	4250 1pr
<b>3" Three Bolt</b>	512039 1 pair	512040 10 each	512042 1 pair	512041 10 each	4300 1pr
<b>3.5" Three Bolt</b>	512029 1 pair	512030 10 each	512032 1 pair	512031 10 each	4350 1pr
<b>3.75" Square Four Bolt</b>	514375 1 pair	514376 10 each	514377 1 pair	514378 10 each	4375 1pr
<b>4.0" Round Four Bolt</b>	514400 1 pair	514401 10 each	514402 1 pair	514403 10 each	4400 1pr





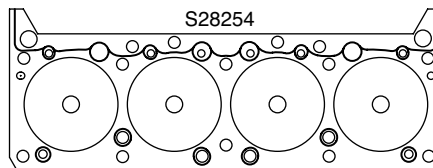
**Gasket Sets**

Application	Headless Full Sets Full Set Less Head gaskets	Full Engine Sets Complete Engine sets less valve seals	Head Sets Head, VC, Intake, Exhaust, Thermostat	Cam Sets Front Cvr, Seal, WP, FP, Intake, VCvr.
<b>301-400 Pontiac</b>	Non-beaded intake gaskets, standard exhaust gaskets, cork valve cover gaskets.			
<i>Accu Seal E</i> Stock Intake Ports	128401	128400		
<i>Accu Seal Pro</i> Stock Intake Ports	228401	228400		
<b>421-455 Pontiac</b>	455 full set uses 228103 intake.			
<i>Accu Seal E</i> Stock Intake Ports	128451	128455		
<i>Accu Seal Pro</i> Stock Intake Ports	228451	228455		



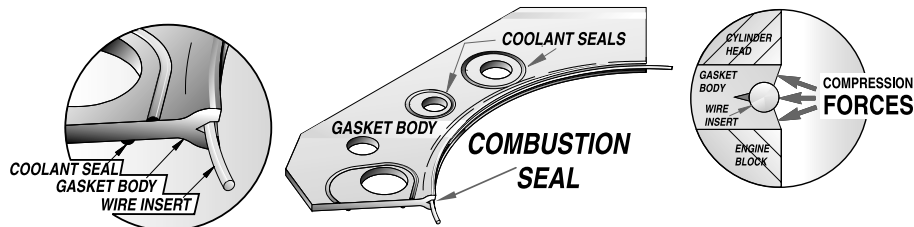
**Head Gaskets**

Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
350-455 Pontiac and aftermarket blocks	<b>Pro Copper</b> requires o-rings & sealant	4.160"	028152	028153	028154	028155	028156	028157	028158	028159	
	<b>Titan</b> requires o-rings			T28153	T28154	T28155	T28156	T28157	T28158	T28159	
	<b>ICS Titan</b> ready to use			S28154	S28155	S28156	S25157	S28158	S28159		
	<b>Pro Copper</b> requires o-rings & sealant	4.200"	028202	028203	028204	028205	028206	028207	028208	028209	
	<b>Titan</b> requires o-rings			T28203	T28204	T28205	T28206	T28207	T28208	T28209	
	<b>ICS Titan</b> ready to use			S28204	S28205	S28206	S28207	S28208	S28209		
Packaged in Pairs	<b>Pro Copper</b> requires o-rings & sealant	4.250"	028252	028253	028254	028255	028256	028257	028258	028259	
	<b>Titan</b> requires o-rings			T28253	T28254	T28255	T28256	T28257	T28258	T28259	
	<b>ICS Titan</b> ready to use			S28254	S28255	S28256	S28257	S28258	S28259		
	<b>Pro Copper</b> requires o-rings & sealant	4.320"	028322	028323	028324	028325	028326	028327	028328	028329	
	<b>Titan</b> requires o-rings			T28323	T28324	T28325	T28326	T28327	T28328	T28329	
	<b>ICS Titan</b> ready to use			S28324	S28325	S28326	S28327	S28328	S28329		
Packaged in Pairs	<b>Pro Copper</b> requires o-rings & sealant	4.380"	028382	028383	028384	028385	028386	028387	028388	028389	
	<b>Titan</b> requires o-rings			T28383	T28384	T28385	T28386	T28387	T28388	T28389	
	<b>ICS Titan</b> ready to use			S28384	S28385	S28386	S28387	S28388	S28389		



**New ICS Titan**

with built in combustion seal blocks lateral flow of combustion pressure.

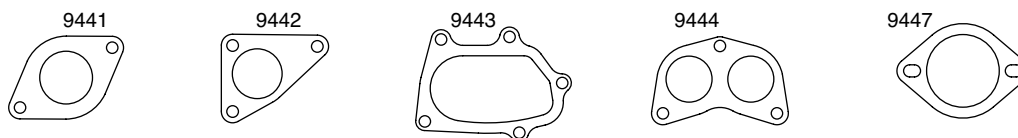


Details show wire o-ring forming primary seal with upper and lower flanges forming secondary combustion pressure seal.



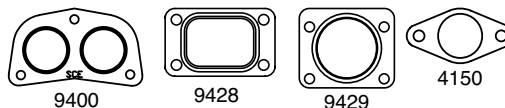
**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
WRX3 Bolt Header Gasket	Set contains 2 pieces.					
					9444	
WRX Header to Turbo Pipe	Gasket fits 2 bolt header to turbo pipe flange.					
					9441	
WRX3 Bolt Turbo Inlet					9442	
WRX5 Bolt Turbo outlet					9443	
2 Bolt 3" Flange Gasket					9447	



**Collector & Turbo Gaskets**

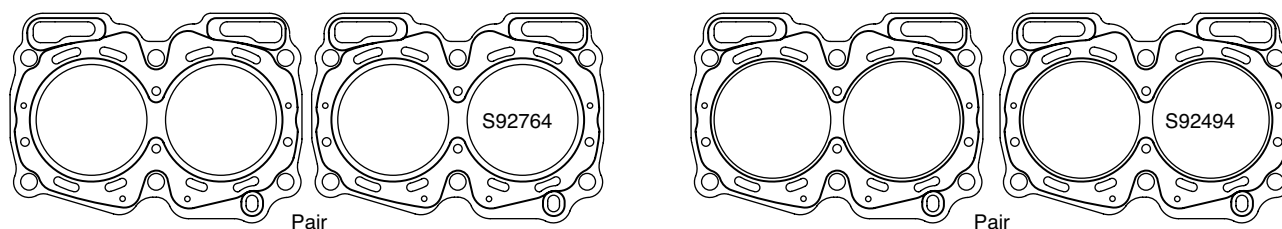
Application	516500	516501	516502	516503	9400	
Three Bolt Downpipe (2) 1.5" Round Ports	1 pair	10 each	1 pair	10 each	1 each	
T3/T4 Flange Gasket 2.600" x 1.850"					9428	
T-3 Flange Gasket 2.250" Round					9429	
Wastegate Gasket 1.5" Dia					4150	



**Head Gaskets**

Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
EJ20 2.0L	Pro Copper	requires o-rings & sealant	3.750" 95.3mm	92762	92763	92764	92765	92766	92767	92768	92769
	Titan	requires o-rings			T92763	T92764	T92765	T92766	T92767	T92768	T92769
	ICS Titan	ready to use			S92764	S92765	S92766	S92767	S92768	S92769	
EJ20 2.0L Overbore	Pro Copper	requires o-rings & sealant	3.850" 97.8mm	92772	92773	92774	92775	92776	92777	92778	92779
	Titan	requires o-rings			T92773	T92774	T92775	T92776	T92777	T92778	T92779
	ICS Titan	ready to use			S92774	S92775	S92776	S92777	S92778	S92779	
EJ25 2.5L Standard Bore	Pro Copper	requires o-rings & sealant	3.950" 100.3mm	92782	92783	92784	92785	92786	92787	92788	92789
	Titan	requires o-rings			T92783	T92784	T92785	T92786	T92787	T92788	T92789
	ICS Titan	ready to use			S92784	S92785	S92786	S92787	S92788	S92789	
EJ25 2.5L Overbore	Pro Copper	requires o-rings & sealant	4.010" 101.9m	92492	92493	92494	92495	92496	92497	92498	92499
	Titan	requires o-rings			T92493	T92494	T92495	T92496	T92497	T92498	T92499
	ICS Titan	ready to use			S92494	S92495	S92496	S92497	S92498	S92499	
EJ25 2.5L Big Bore	Pro Copper	requires o-rings & sealant	4.060" 103.1m	92792	92793	92794	92795	92796	92797	92798	92799
	Titan	requires o-rings			T92793	T92794	T92795	T92796	T92797	T92798	T92799
	ICS Titan	ready to use									

Packaged in Pairs

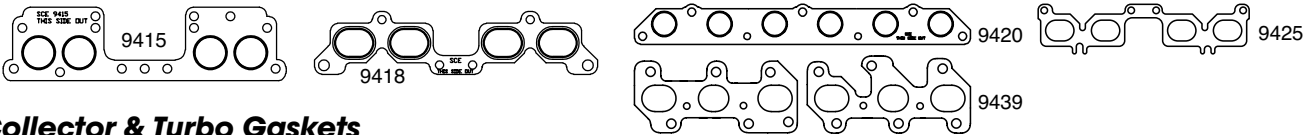


**Intake Gaskets**

Application	Accu Seal E Standard gasket material	E Dyno Pak Bulk pack of 10pr	Accu Seal Pro Premium material *Beaded Ports	Pro Dyno Pak Bulk Pack of 10pr
22R 2.4L SOHC	918411	918411-10	918412	918412-10
2AZFE 2.4L DOHC Scion	926311	926311-10	926312	926312-10

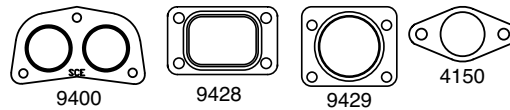
**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
22R Stock Port Teardrop shape	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .				9415A	
22R Race Port 1.5" Round	Fits welded round port and round tube headers.				9415	
3SFE / 5SFE Celica, Camry, MR-2	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .				9418	
2RZFE / 3RZFE Tacoma, 4 Runner	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .				9425	
7MGTE Supra thru 1992	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .				9420	
2JZ-GTE Twin Turbo Supra Mk 4	Copper gasket seals all iron manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .				9439	



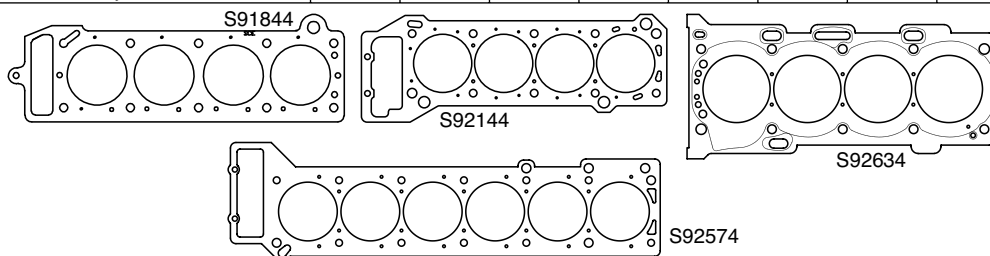
**Collector & Turbo Gaskets**

Three Bolt Downpipe (2) 1.5" Round Ports	516500 1 pair	516501 10 each	516502 1 pair	516503 10 each	9400 1 each	
T3/T4 Flange Gasket 2.600" x 1.850"					9428 1 each	
T-3 Flange Gasket 2.250" Round					9429 1 each	
Wastegate Gasket 1.5" Dia					4150 1 each	



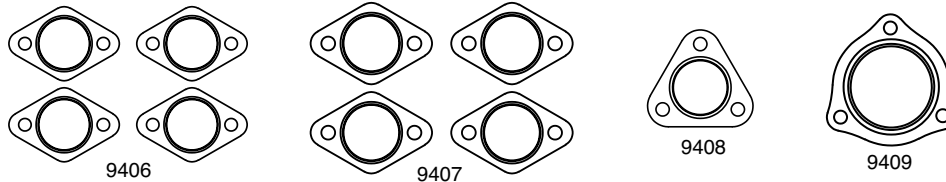
**Head Gaskets**

Application	Gasket Style	Bore	Thickness							
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"
20R 2.2L	Pro Copper	3.00" 76.2mm	91832	91833	91834	91835	91836	91837	91838	91839
	Titan									
	ICS Titan									
22R 2.4L	Pro Copper	3.305" 84mm	91842	91843	91844	91845	91846	91847	91848	91849
	Titan			T91843	T91844	T91845	T91846	T91847	T91848	T91849
	ICS Titan				S91844	S91845	S91846	S91847	S91848	S91849
2AZFE 2.4L DOHC	Pro Copper	3.500" 88.9mm	92632	92633	92634	92635	92636	92637	92638	92639
	Titan			T92633	T92634	T92635	T92636	T92637	T92638	T92639
	ICS Titan				S92634	S92635	S92636	S92637	S92638	S92639
2RZFE 2.4L, 3RZFE 2.7L	Pro Copper	3.437" 87.3mm	92142	92143	92144	92145	92146	92147	92148	92149
	Titan			T92143	T92144	T92145	T92146	T92147	T92148	T92149
	ICS Titan				S92144	S92145	S92146	S92147	S92148	S92149
2JZ-GTE 3.0L Inline 6	Pro Copper	3.437" 87.3mm	92112	92113	92114	92115	92116	92117	92118	92119
	Titan									
	ICS Titan									
1FZ-FE Landcruiser Inline 6	Pro Copper	3.437" 87.3mm	92572	92573	92574	92575	92576	92577	92578	92579
	Titan			T92573	T92574	T92575	T92576	T92577	T92578	T92579
	ICS Titan				S92574	S92575	S92576	S92577	S92578	S92579



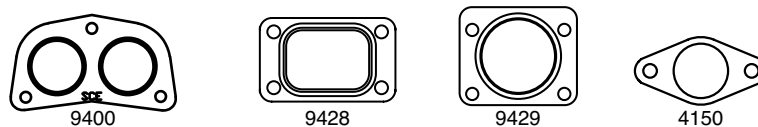
**Exhaust Gaskets**

Application	Accu Seal E Standard Non-Asbestos	E Dyno Pak Bulk Packs of 10pr	Accu Seal Pro Reinforced Graphite coated	Pro Dyno Pak Bulk Packs of 10pr	Pro Copper Embossed Raised bead	Pro Copper Annealed Flat .062" thick
<b>1.5" Round 2 bolt</b> stock manifold to head	Fits air cooled stock manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .					
					9406	
<b>1.62" Round 2 bolt</b> manifold to ported head	Fits air cooled stock manifolds and flat header flanges, <i>raised bead headers must match embossment</i> .					
					9407	
<b>1.62" Round 3 bolt</b> small collector	Manifold to muffler flange, air cooled engines.					
					9408	
<b>2.4" Round 3 bolt</b> large collector	Manifold to "stinger" and large tube muffler, air cooled engines.					
					9409	



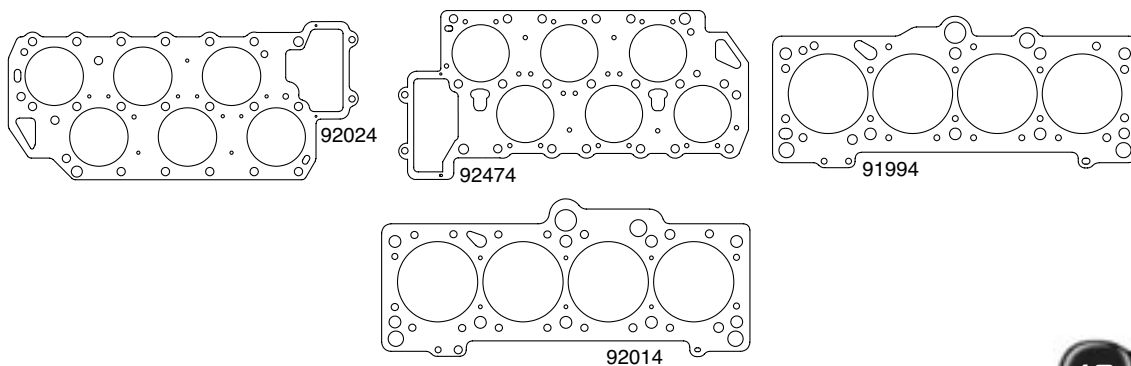
**Collector & Turbo Gaskets**

<b>Three Bolt Downpipe</b> (2) 1.5" Round Ports	516500 1 pair	516501 10 each	516502 1 pair	516503 10 each	9400 1 each	
<b>T3/T4 Flange Gasket</b> 2.600" x 1.850"					9428 1 each	
<b>T-3 Flange Gasket</b> 2.250" Round					9429 1 each	
<b>Wastegate Gasket</b> 1.5" Dia					4150 1 each	



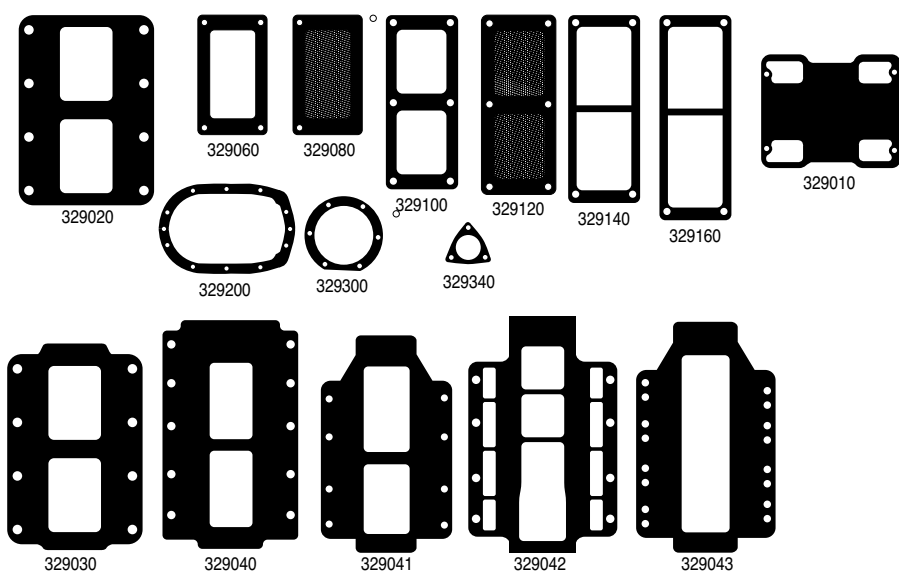
**Head Gaskets**

Application	Gasket Style	Bore	Thickness								
			.021"	.032"	.043"	.050"	.062"	.072"	.080"	.093"	
1.8L SOHC 8V	Pro Copper	3.305" 84mm	91982	91983	91984	91985	91986	91987	91988	91989	
	Titan										
	ICS Titan										
1.8T DOHC 16V	Pro Copper	3.305" 84mm	91992	91993	91994	91995	91996	91997	91998	91999	
	Titan										
	ICS Titan										
2.0L SOHC 8V	Pro Copper	3.305" 84mm	92012	92013	92014	92015	92016	92017	92018	92019	
	Titan										
	ICS Titan										
VR6 2.8L 12V thru 2002	Pro Copper	3.305" 84mm		92023	92024	92025	92026	92027	92028	92029	
	Titan										
	ICS Titan										
VR6 2.8L 24V 2003 - 2005	Pro Copper	3.305" 84mm		92473	92474	92475	92476	92477	92478	92479	
	Titan										
	ICS Titan										





4-71 .....	Base Gasket .....	329010
6-71 .....	Base Gasket .....	329020
8-71 .....	Base Gasket .....	329030
14-71 .....	10 Bolt Base Gasket .....	329040
14-71 .....	8 Bolt Base Gasket .....	329041
14-71 .....	Kobelco Base Gasket .....	329042
14-71 .....	SSI Base Gasket .....	329043
4-71 .....	Inlet Gasket .....	329060
4-71 .....	Screened Inlet Gasket .....	329080
6-71/8-71 ..	Inlet Gasket .....	329100
6-71/8-71 ..	Screened Inlet Gasket .....	329120
14-71 .....	Inlet Gasket .....	329140
14-71 .....	Large Inlet Gasket .....	329160
.....	Front Cover Gasket .....	329200
.....	Kuhl Billet End Frame .....	329220
.....	Snout Gasket .....	329300
.....	Bearing Cap Gasket .....	329320
.....	Tri-Plate Gasket .....	329340



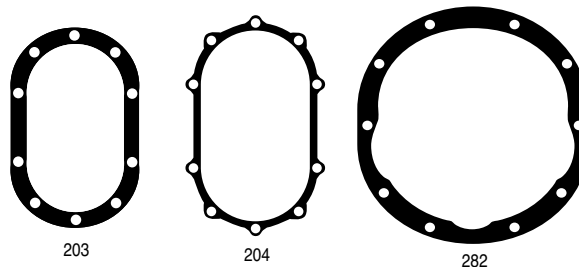
## Rear Axle Gaskets

### ACCUSEAL E

Quick Change Cover Gasket .....	103
Contoured Quick Change Gasket .....	104
Ford 9" Gasket .....	182

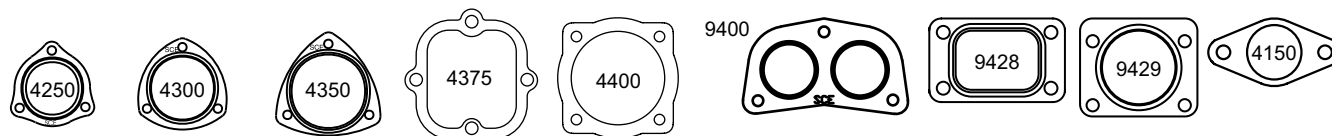
### ACCUSEAL PRO

Reusable Steel Core Quick Change Cover Gasket .....	203
Reusable Steel Core Contoured Quick Change Gasket .....	204
Reusable Steel Core Ford 9" Gasket .....	282



## Collector & Turbo Gaskets

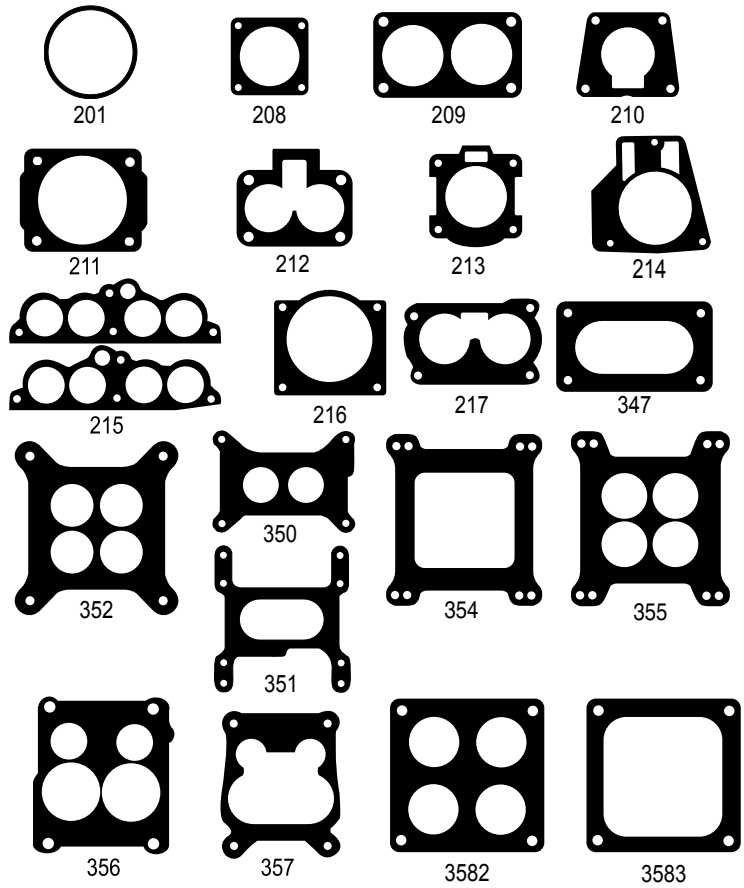
<b>2.5" Three Bolt</b>	575999	576000	576002	576001	4250	
	1 pair	10 each	1 pair	10 each	1pr	
<b>3" Three Bolt</b>	512039	512040	512042	512041	4300	
	1 pair	10 each	1 pair	10 each	1pr	
<b>3.5" Three Bolt</b>	512029	512030	512032	512031	4350	
	1 pair	10 each	1 pair	10 each	1pr	
<b>3.75" Square Four Bolt</b>	514375	514376	514377	514378		4375
	1 pair	10 each	1 pair	10 each		1pr
<b>4.0" Round Four Bolt</b>	514400	514401	514402	514403		4400
	1 pair	10 each	1 pair	10 each		1pr
<b>Three Bolt Downpipe (2) 1.5" Round Ports</b>	516500	516501	516502	516503	9400	
	1 pair	10 each	1 pair	10 each	1 each	
<b>T3/T4 Flange Gasket 2.600" x 1.850"</b>					9428	
					1 each	
<b>T-3 Flange Gasket 2.250" Round</b>					9429	
					1 each	
<b>2 Bolt Wastegate Gasket 1.5" Dia</b>					4150	
					1 each	



## O-Ring Wire

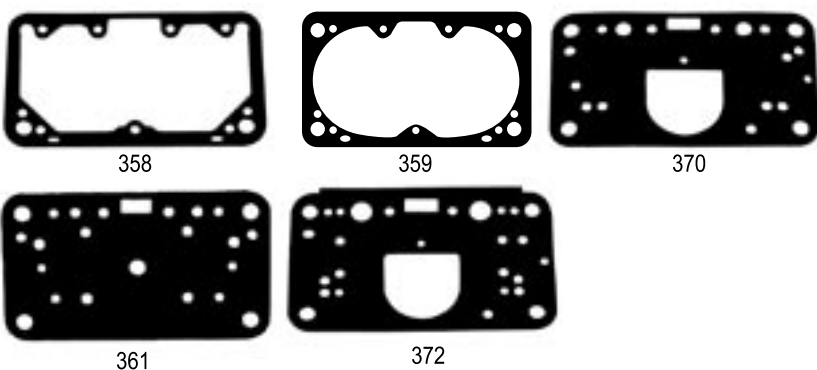
.041" 304 Stainless Wire Only, 15' Roll .....	<b>PART #</b> 31541
.041" 304 Stainless Wire & Installation Kit .....	31542
.041" 304 Stainless Wire Only, 1LB Spool .....	31543
.062" 304 Stainless Wire Only, 15' Roll .....	31562
.062" 304 Stainless Wire & Installation Kit .....	31563





5" i.d. .... Air Cleaner .....(10 Per Pack) ....201  
 91-99 ..... Jeep 2.5-4.0 TBI ..... (1 Each) ....208  
 87-95 ..... Ford 5.0-5.8L TBI ..... (1 Each) ....209  
 94-96 ..... Ford 3.8L TBI ..... (1 Each) ....210  
 97-01 ..... Ford 4.6-5.4L TBI ..... (1 Each) ....211  
 92-00 ..... Dodge 3.9-5.9L TBI ..... (1 Each) ....212  
 97-01 ..... Ford 3.8-4.2L TBI ..... (1 Each) ....213  
 96-01 ..... GM 4.8-5.7L TBI ..... (1 Each) ....214  
 85-92 ..... GM 5.7L TPI ..... (2 Pieces) ....215  
 85-Up ..... Ford MASS Air Inlet ..... (1 Each) ....216  
 85-92 ..... GM 305-350 TBI ..... (1 Each) ....217  
 2 BBL..... Split Dominator ..... (10 Per Pack) ....347  
 2 BBL..... 500 CFM, Holley ..... (10 Per Pack) ....349  
 2 BBL..... 350 CFM, Holley ..... (10 Per Pack) ....350  
 2 BBL..... Spec. Restrictor Plate .(10 Per Pack) ....351  
 4 BBL..... Holley, Open ..... (10 Per Pack) ....354  
 4 BBL..... Holley, 4 Hole ..... (10 Per Pack) ....355  
 4 BBL..... Quadrajets ..... (10 Per Pack) ....356  
 Holley ..... Dominator 4 Hole ..... (10 Per Pack) ..3582  
 Holley ..... Dominator Open ..... (10 Per Pack) ..3583  
 4BBL..... Holley, Spread Bore ....(10 Per Pack) ..3584  
 Insulator Gasket Holley (1.625" X .250" thick) (1ea) .....352

Insulator Gasket Quadrajets, ThermoQuad & Holley  
 Spread Bore ..... (1 Each) ....357



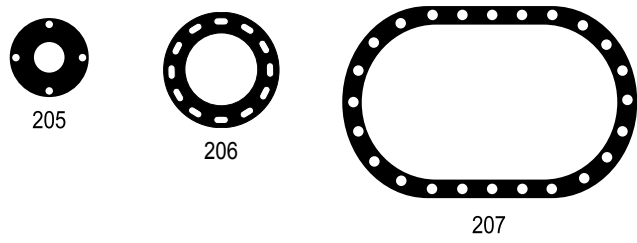
**Holley Carb Gaskets**

FUEL BOWL GASKETS

Holley models 2300, 4150, 4160 & 4500 2 circuit ..... 358  
 Holley model 4160 & 4175 Secondary ..... 361  
 Holley model 4500 HP ..... 372

METERING PLATE GASKETS

Holley models 2300, 4150, 4160 & 4500 2 circuit ..... 370  
 Holley Models 4160 & 4175 Secondary ..... 361  
 Holley Model 4500 3 circuit ..... 372



**Fuel Cell Gaskets**

Vent Tube Gasket..... 205  
 Inlet Gasket ..... 206  
 24 Bolt Flange Gasket..... 207



SCE Copper Head Gaskets are the superior choice for blown, nitrous, turbo-charged and high compression engines.

SCE Copper Head Gaskets can be used for deck/piston height adjustments. For example; if an assembled piston and rod combination is too high for the deck, (piston too close to the head) a thicker head gasket can be used to restore proper clearance.

Conversely, if increased compression ratio is desired, a thinner gasket can be used. However, reason must be used when adjusting compression ratio with gasket thickness as every .010" change in thickness, nets approximately 2.5cc in volume. This method will never raise an 8.5 to 1 street engine to a 12.5 to 1 race engine.

SCE strongly recommends the use of o-rings to seal combustion pressure, most notably when there are only 4 head bolts per cylinder.

O-ring grooves can be cut into the block or cylinder head. The proper dimensions for .041" stainless wire (supplied in SCE kit) are: .040" groove width; .030" to .032" groove depth.\* When cutting/installing stainless o-ring wire, file the ends square, to provide a tight "joint" for the best seal possible.

The new SCE TITAN self sealing copper head gasket requires no sealant, however if you are using a conventional copper head gasket we recommend an anaerobic sealer such as Hylomar or copper coat. Always allow the sealant to tack up for 15 to 20 minutes before assembly.

Head gaskets on racing engines should be re-torqued after initial run-in, regardless of type, solid copper or composition. SCE recommends using factory torque specs and sequences. Allow the engine to cool for accurate readings. Always use a torque wrench and have it calibrated often.

Clean, flat surfaces are essential to seal a racing engine. Premium grade head bolts with hardened washers are recommended and studs are preferred.

These installation tips may seem like a lot of information for head gaskets, however, installing a copper gasket and o-ring system is really easier than degreasing a cam, and just as important.

## INSTRUCTIONS FOR CALCULATING COMPRESSION RATIO.

Compression Ratio (CR) is defined as the ratio between the total volume above the piston at BDC, and the clearance volume above the piston at TDC. To Determine Compression Ratio You Need To Know:

1. Cylinder volume (V) or cylinder displacement, determined by cylinder bore and stroke (indicated by movement of piston from BDC to TDC).

The formula for cylinder volume in cu. in. is:

$$\text{Bore} \times \text{Bore} \times \text{Stroke} \times .7854$$

2. Clearance Volume (V<sub>CL</sub>) is the volume above the piston (actually above the top piston ring) at TDC. It consists of several small volumes which are measured in cubic centimeters or C.C.'s, as follows.

The formula for Deck Clearance Volume is:

$$\text{Bore} \times \text{Bore} \times \text{Depth of Piston @ TDC} \times 12.87$$

The formula for Gasket Volume is: \*refer to chart

$$\text{Bore of Gasket} \times \text{Bore of Gasket} \times \text{Thickness} \times 12.87$$

Valve Notch Volume:

Available from your piston MFG, or must be C.C.'d using a burette. This figure must be **added** to clearance volume.

Piston Dome Volume:

Available from your piston MFG, or must be C.C.'d using a burette. This figure must be **subtracted** from clearance volume.

Combustion Chamber Volume:

Available from your Cyl, Head MFG, or must be C.C.'d using a burette.

3. To Convert Total Clearance Volume in C.C.'s to cu. inches **multiply** by .06102.
4. Add the two volumes together, (V + V<sub>CL</sub>) then divide by V<sub>CL</sub>.

$$\text{The formula is: } CR = \frac{V + V_{CL}}{V_{CL}}$$

\*When using copper head gaskets thinner than .050", o-ring height should be 25% of gasket thickness.

## GASKET VOLUME CHART (IN C.C.'S) GASKET THICKNESS

GASKET BORE	.021	.032	.043	.050	.062	.072	.080	.093
3.000	2.432	3.706	4.980	5.791	7.181	8.339	9.266	10.772
3.080	2.563	3.906	5.249	6.104	7.569	8.790	9.767	11.354
3.150	2.681	4.086	5.491	6.385	7.917	9.194	10.216	11.876
3.250	2.854	4.350	5.845	6.796	8.428	9.787	10.875	12.642
3.260	2.872	4.376	5.881	6.838	8.480	9.847	10.942	12.720
3.305	2.952	4.498	6.044	7.028	8.715	10.121	11.246	13.073
3.375	3.078	4.691	6.303	7.329	9.089	10.555	11.727	13.633
3.437	3.192	4.865	6.537	7.601	9.426	10.946	12.162	14.139
3.500	3.310	5.045	6.779	7.882	9.774	11.351	12.612	14.662
3.625	3.551	5.411	7.272	8.455	10.485	12.176	13.529	15.728
3.670	3.640	5.547	7.453	8.667	10.747	12.480	13.867	16.121
3.750	3.800	5.791	7.782	9.049	11.221	13.030	14.478	16.831
3.850	4.006	6.104	8.202	9.538	11.827	13.735	15.261	17.741
3.950	4.216	6.465	8.635	10.040	12.450	14.458	16.064	18.674
4.010	4.345	6.622	8.898	10.347	12.830	14.900	16.556	19.246
4.060	4.455	6.788	9.122	10.607	13.152	15.274	16.971	19.729
4.155	4.665	7.110	9.554	11.109	13.775	15.997	17.775	20.663
4.200	4.767	7.264	9.762	11.351	14.075	16.345	18.162	21.113
4.250	4.881	7.438	9.995	11.623	14.412	16.737	18.597	21.619
4.320	5.043	7.685	10.327	12.009	14.891	17.293	19.214	22.337
4.380	5.184	7.900	10.616	12.345	15.308	17.777	19.752	22.962
4.440	5.327	8.118	10.909	12.685	15.730	18.267	20.297	23.595
4.520	5.521	8.414	11.306	13.146	16.302	18.931	21.035	24.453
4.570	5.644	8.601	11.557	13.439	16.664	19.352	21.503	24.997
4.620	5.768	8.790	11.812	13.735	17.031	19.776	21.976	25.547





## IN-BLOCK O-RING WIRE INSTALLATION INSTRUCTIONS

**Step 1.** When installing o-rings there are two main considerations for placement.

**A.** The o-ring must be clear of the sealant beads on the gasket where applicable. This will determine the maximum outer diameter of the o-ring.

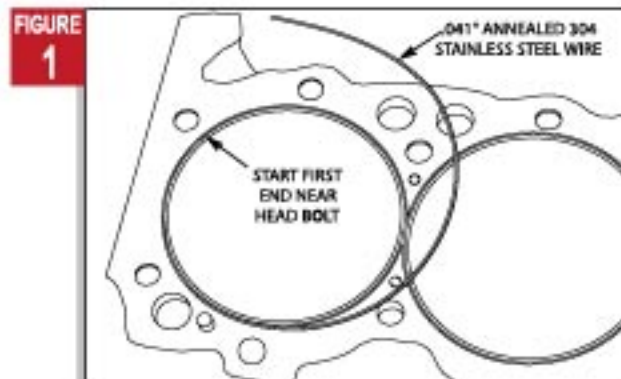
**B.** The o-ring diameter and location must accommodate bore opening and combustion chamber size and shape. This will determine the minimum inside diameter of the o-ring.

**Step 2.** Recommended o-ring protrusion is not more than 25% gasket thickness

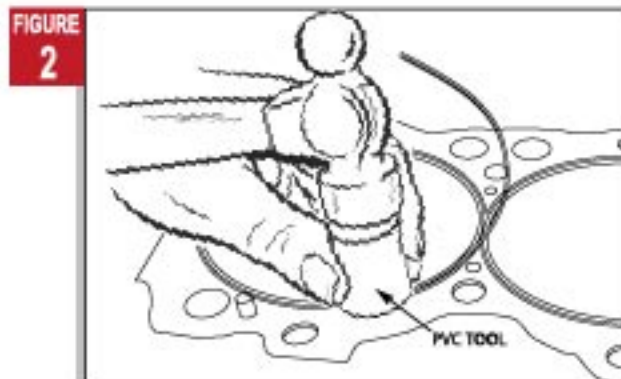
Example: Gasket thickness .043", o-ring protrusion height is .008" to .010". This standard works with all thicknesses that are .050" and less. Gaskets that are thicker than .050" do not require o-ring height more than .012".

**Step 3.** If the combustion chamber or bore is so large that the o-rings will be placed less than .100" apart between cylinders, it is advisable to use a "figure 8" pattern for o-rings. This allows for more even clamping load over the entire head surface.

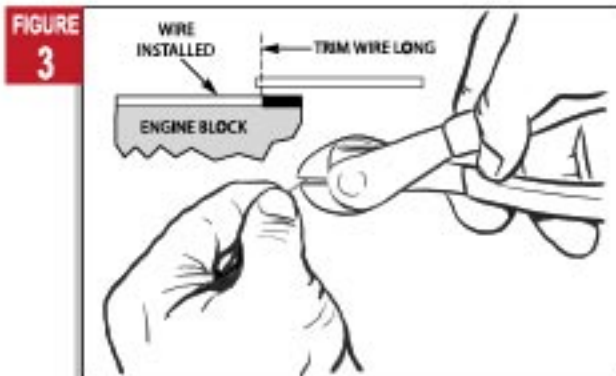
**Step 4.** New head studs/bolts are recommended for proper gasket sealing. Threads must be in good condition otherwise replace, a die can be used to remove old sealant and/or rust. Use a tap to clean threads in block. If threads are tapped through the deck, use care in sealing threads to prevent coolant migration up the bolt. If studs are to be used check for proper length so nuts do not "bottom out". Always use quality hardened washers and thread lubricant to prevent galling.



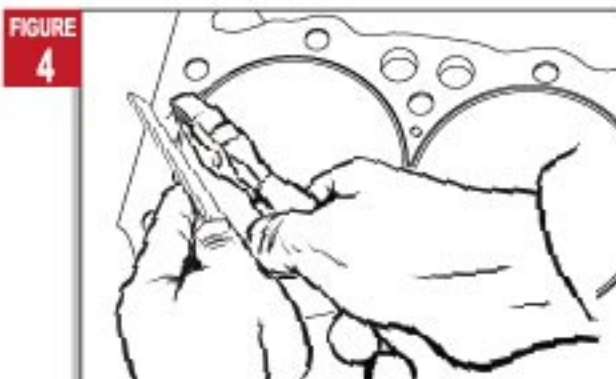
Trial fit and cut wire to approximate length +1.00". Using pliers and a fine mill file, square the starting end and insert near a head bolt.



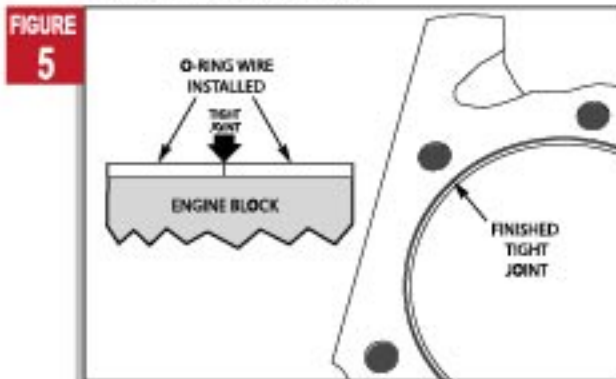
Seat the wire using the PVC tool provided. This will evenly distribute hammer blows and prevent flattening the wire.



After working your way around the bore, stop a few inches short and trim the wire slightly long in preparation for final fit.



Next using pliers and fine mill file, carefully fit the wire making a tight joint. If the gap is too wide start over. There is enough wire in the kit for approximately 10 cylinders.



After a few tries you can get the joint so tight that it is almost invisible. You can then take pride in having done by hand one of the most important steps in sealing your high performance engine.





## INSTALLATION INSTRUCTIONS

### ICS TITAN SELF SEALING HEAD GASKETS



SAMPLE P/N B11064

Recommended uses: High Performance Street, Mild to Heavy Race, with Medium to High Boost or Nitrous.

Note: Do not use sealant or o-rings.

**STEP 1.** Before installing head gasket, visually inspect for shipment damage. Sealant beads must be continuous without gaps or scratches and the wire should not protrude out from combustion seal.

**STEP 2.** Gasket to head check, place cylinder head on a bench flat side up. Align new gasket on head in the assembled location, check to insure 360° metal to metal contact on combustion seal paying close attention to valve reliefs, see illustrations below.

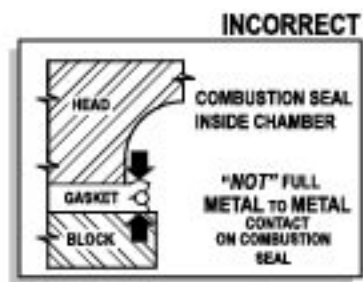
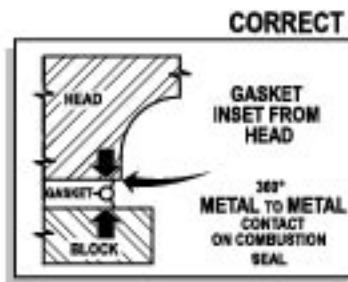
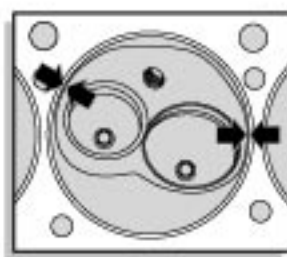
**STEP 3.** Using extreme care, block and head mating surfaces should be scraped clean of any gasket material. Remove oil, grease, or sealant with proper cleaning solvent.

**STEP 4.** Check head and block mating surfaces to insure flatness within .002" using a steel straight edge and thickness gauge. If a sealing surface exceeds .002" out of flat, have the component resurfaced to an 80ra finish or better.

**STEP 5.** New head studs/bolts are recommended for proper gasket sealing. Threads must be in good condition otherwise replace, a die can be used to remove old sealant and/or rust. Use a tap to clean threads in block. If threads are tapped through the deck, use care in sealing threads to prevent coolant migration up the bolt. If studs are to be used check for proper length so nuts do not "bottom out". Always use quality hardened washers and thread lubricant to prevent thread galling.

**STEP 6.** Do not apply sealant to this gasket series. Position new gasket over locating dowels on block. Position cylinder head over dowel pins without disturbing gasket, Tighten bolts and torque in sequence per manufacturers' specifications.

**STEP 7.** These gaskets must be re-torqued. Start the engine and allow it to reach operating temperature without placing any load on the motor. Shut down and allow the motor to cool to ambient temperature. With the engine cold and following the recommended torque sequence, one at a time back each fastener off just enough to relieve the friction set, then re-torque to specified torque value.



661-728-9200  
WWW.SCEGASKETS.COM

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## INSTALLATION INSTRUCTIONS

### TITAN COPPER HEAD GASKETS

SAMPLE P/N T11064

Recommended uses: Racing Engines with Heavy Boost or Nitrous running liquid coolant.

**NOTE:** O-rings are required in the block or head, Sealant is not required.

**STEP 1** - Before installing head gasket, visually inspect for shipment damage. Sealant beads must be continuous without gaps or scratches.

**STEP 2** - Titan series head gaskets require o-ring combustion seals installed in the head or block. (p/n 31542 o-ring kit) Great care has been taken to allow as much room as possible for o-ring placement, if your o-rings are already in the head or block check to see that the sealant beads are clear of the o-ring. (Continue to step 3 below)

### PRO COPPER HEAD GASKETS

SAMPLE P/N 013524

Recommended uses: Extreme Racing Engines such as Blown Alcohol or Nitromethane.

**NOTE:** This gasket requires o-rings (receiver grooves) and sealant for coolant or oil passages.

**STEP 1** - Before installing the gasket perform a visual check to insure that no damage occurred during shipping. The gaskets should be flat and free of dents or scratches.

**STEP 2** - All SCE copper head gaskets are annealed in a vacuum oven after the punching process to provide malleable gaskets which are ready to use, do not use a torch to soften the gaskets. (Continue to step 3 below)

### THE FOLLOWING INSTRUCTIONS ARE COMMON TO BOTH TITAN COPPER HEAD GASKETS AND PRO COPPER HEAD GASKETS.

**STEP 3** - When installing o-rings there are two main considerations for placement.

**A.** The o-ring must be clear of the sealant beads on the gasket. This will determine the maximum outer diameter of the o-ring.

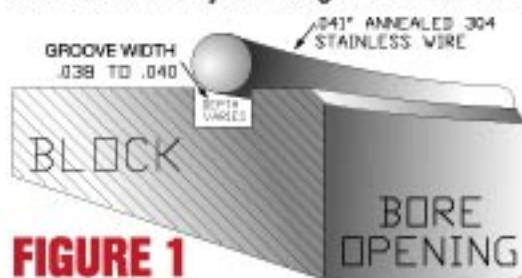
**B.** The o-ring diameter and location must accommodate bore opening and combustion chamber size and shape, this will determine the minimum inside diameter of the o-ring.

**STEP 4** - Recommended o-ring protrusion is not more than 25% of gasket thickness (SEE FIGURE 1 BELOW). Example: Gasket thickness .043", o-ring protrusion height is .008" to .010". This standard works with all thicknesses that are .050" and less. Gaskets that are thicker than .050" do not require o-ring height more than .012".

**STEP 5** - If the combustion chamber or bore is so large that the o-rings will be placed less than .100" apart between cylinders, it is advisable to use a "figure 8" pattern for o-rings (SEE FIGURE 2 BELOW). This allows for more even clamp load over the entire head surface.

**STEP 6** - New head studs/bolts are recommended for proper gasket sealing. Threads must be in good condition otherwise replace, a die can be used to remove old sealant and/or rust. Use a tap to clean threads in block. If threads are tapped through the deck, use care in sealing threads to prevent coolant migration up the bolt. If studs are to be used check for proper length so nuts do not "bottom out". Always use quality hardened washers and thread lubricant to prevent thread galling.

**STEP 7** - As with any performance application it is strongly recommended that head bolts/studs be re-torqued. Start the engine and allow it to reach operating temperature without placing any load on the motor. Shut down and allow the motor to cool to ambient temperature. With the engine cold and following the recommended torque sequence, one at a time back each fastener off just enough to relieve the friction set, then re-torque to specified torque value.



**FIGURE 2**



SERPENTINE WITH 2 HALF CIRCLE WIRE PATTERN

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## INSTALLATION INSTRUCTIONS

### SCE PRO COPPER EMBOSSSED EXHAUST GASKETS



**SCE EMBOSSSED COPPER EXHAUST GASKETS** out perform other gaskets because the sealing beads conform to header or manifold sealing surfaces. However, mis-matched gaskets (such as a D-port gasket on an oval header) will cause leaks because the embossment is not in complete contact with the raised weld bead of the header. Pro Copper exhaust gaskets will provide years of leak free performance if these simple steps are followed.

**Step 1** - Determine the shape & size of the header or manifold opening. It is important to note that the shape of the cylinder head exhaust port is of secondary concern.

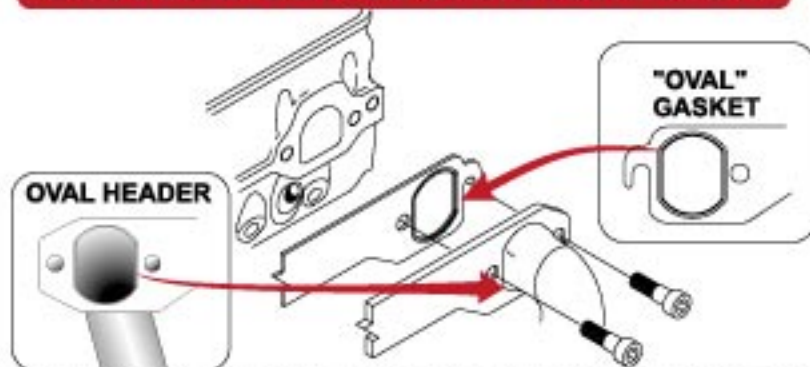
**Step 2** - Select the SCE Pro Copper exhaust gasket which most closely matches the shape and size of the header or manifold opening. Insure that the embossed sealing bead will rest on the raised weld bead of the header sealing surface when assembled.

**Step 3** - Clean and lubricate the threads in the cylinder head so full clamping is achieved when bolts are torqued. Once the gasket is fully seated the bolts will not loosen because the gasket is solid metal and will not shrink from repeated heat cycling.

**Step 4** - Install gaskets and torque to specification. Proper torque for new lubricated 3/8" x 16 grade 5 bolts is between 25 and 30 foot pounds.

Extreme heat applications such as towing may cause the gaskets to relax slightly as indicated by a "ticking" sound at idle. Do not discard the gasket; simply re-torque the bolts, 1 re-torque is usually sufficient for permanent sealing.

#### EMBOSSSED COPPER GASKET SELECTION



**\*MATCH GASKET SHAPE TO HEADER SHAPE**

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# INSTALLATION INSTRUCTIONS

## SCE PRO SEAL COMPOSITE HEAD GASKET



**SAMPLE P/N 536084**

Recommended uses: Stock Replacement to Mild Race with Mild Boost or Nitrous.

**Note:** Do not use with sealants or o-rings.

**STEP 1.** Before installing the gasket perform a visual check to insure that no damage occurred during shipping. The gasket(s) should be flat and free of dents or scratches.

**STEP 2.** Good engine building practice requires clean, flat surfaces and clean head bolt / stud threads. Use a solvent degreaser to remove oil from block & head. If fastener threads are tapped through the deck, use care in sealing the threads with a quality sealant to prevent coolant migration up the threads.

**STEP 3.** Quality fasteners are critical to the success of your project. OEM style head bolts are fine as long as they are new. When using studs make sure there is adequate thread length so that nuts don't "bottom out". Always use thread lubricant and good quality hardened washers. It is always recommended to follow engine manufacturer torque sequence and values.

**STEP 4.** As with any performance application it is strongly recommended that head bolts/studs be re-torqued. Start the engine and allow it to reach operating temperature without placing any load on the motor. Shut down and allow the motor to cool to ambient temperature. With the engine cold and following the recommended torque sequence, one at a time back each fastener off just enough to relieve the friction set, then re-torque to specified torque value.



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## INSTALLATION INSTRUCTIONS

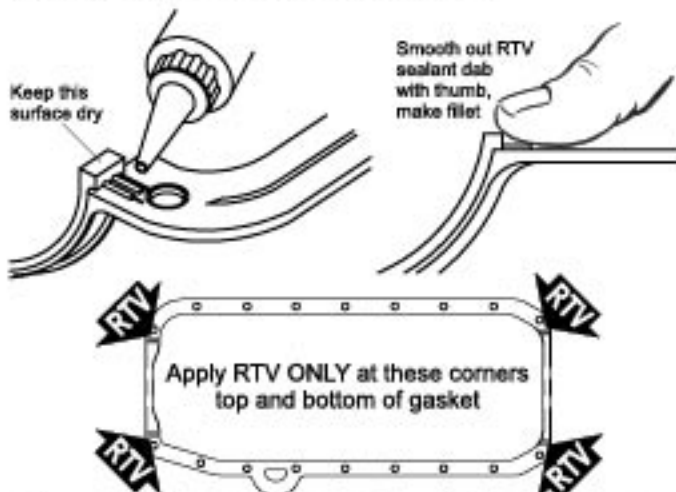
### SCE ONE-PIECE OIL PAN GASKETS

To insure that your engine oil pan gasket is sealed properly and for prolonged care free performance, please follow these instructions.

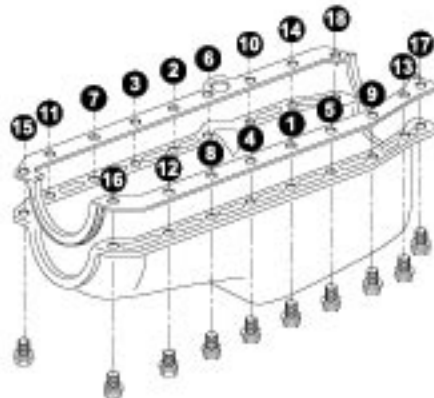
**Step 1** - Scrape and clean engine block and oil pan mating surfaces. Remove any oil or grease with proper cleaner.

**Step 2** - Check oil pan holes and flanges for flatness. Check bolts for stripped threads or heads, threads must be straight and clean, replace as necessary.

**Step 3** - To allow for differences in aftermarket oil pan stampings, use "small" dab of RTV sealant ONLY at rail ends front and back of oil pan as shown.



**Step 4** - Install SCE "One-Piece" oil pan gasket to engine block paying close attention to tab inserts at rear main cap and front cover assembly, then set oil pan in place carefully. Install oil pan bolts and torque to manufacturer's requirements in sequence, "crush limiters" will prevent damage to gasket from over tightening.



**Step 5** - Torque oil pan bolts.

Basic torque specifications for Chrysler, Ford, and GM engines.

**Chrysler** -

Torque to 100 inch-lbs.

**Ford** -

Torque to 100 inch-lbs.

**GM** -

Torque to 100 inch-lbs.

(For Chevy small block V6 and V8 engines 1986 and later).

Follow tightening sequence as shown in Step 4 (see reverse side of sheet). Refer to manufacturer's specifications for best results).

**Step 6** - Add engine oil and check for leaks, then start engine and re-check for oil leaks.

### UNDER CAR INSTALLATION

For under car installation of SCE "One-Piece" oil pan gaskets it is helpful to use a light adhesive such as "3M 88" aerosol or Edelbrock "Gasgacinch" to hold the gasket in place during assembly. For ease of assembly please follow these tips.

1. Lay the gasket block side up and apply a light coat of adhesive on both pan rails, let tack for 5 minutes. Apply RTV sealant as shown in Step-3 (see reverse side of sheet).
2. Thoroughly clean all oil and grease from engine mating surfaces and apply a light coat of adhesive to engine block rails, let tack for 5 minutes.
3. Locate the pan gasket on the engine using 1 bolt in center of each pan rail, then stick gasket in place paying close attention to tab inserts at rear main cap and front cover as required.
4. Remove locating bolts and install oil pan and bolts, torque as required.

**Note:** It is critical that tab inserts at rear main cap are properly seated. Do not install gasket on oil pan first and attempt to assemble to block as it is difficult to align and insert tabs properly. If tabs are not seated properly serious leakage may occur.

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# Marketing Products



## SCE GASKET CENTER

Three sided merchandise rack puts the product in front of your customer for fast paced sales. Requires only 4sq. ft. of floor space, includes header cards, wire panels, rolling base and re-order tags.

Part # 9910,  
Assortment shown  
Part # 9917



## CONTINGENCY DECALS

4' x 71/2' Part #101

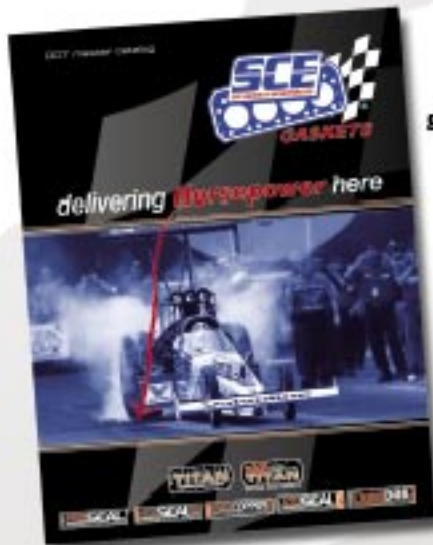
## BUSINESS CARD DECALS

2' x 31/2' Part #100



## "PROVEN PERFORMANCE" HEADER CARD

Attractive die cut graphic adds a nice touch to your gasket selection. Part #9900



## SCE GASKETS CATALOG

Part # C2007

## CD-ROM CATALOG

Part # CD2007



## TRI-FOLD BROCHURE

Part #B2007



## BANNER

For in-store or trackside events  
30' x 48'  
Part # BAN109



## PRE-PACK ASSORTMENTS

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**SCE Project Car**  
**1968 Camaro**  
**Engine: 383ci**  
**476 HP @ 5700 rpm**  
**476 ft. lbs. @ 4700 rpm**  
**Carb; Barry Grant 750 cfm**  
**Cylinder Heads; Brodix Track 1**  
**Pistons; Ross 10.5:1**  
**Crankshaft; Scat**  
**Camshaft; Comp Cams Hyd. roller**  
**Ignition; MSD digital 6**  
**Trans; Richmond 6 speed**  
**Gear Ratio; 3.08:1**  
**4 Whl Disc Brakes by SSBC**

Continuing our practice of innovation, the SCE GASKETS 007 catalog is full of new products for the widest variety of performance and racing engines. Using ingenious engineering, CNC technology, dynamometer and real world testing SCE has developed unique and durable sealing solutions. Innovations include the invention of embossed copper exhaust gaskets, Dyno Pak bulk packs for the engine builder, proprietary steel core laminates and the world's first self sealing copper head gasket.

Still a closely held corporation, SCE can react quickly to customer and industry requirements with the highest quality materials, in-house engineering and precision tooling. Our development partners include such forward thinkers as Dave Riolo, Dustin Lee, Kenny Duttweiler, Eric Jones, Rob Flynn, Doug Herbert, Ed Bergenholtz and many others. As racers, we understand the requirements of racing and strive to provide a permanent seal wherever possible.

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With sincere thanks

  
Ryan Hunter, President



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